

## UNIT INFORMATION Corp. 0924-L11

11-2009

## LGH SERIES 3 to 6 ton 7 to 21 kW

## LGH036 through 072

LGH036H, 048H, and 060H are high efficiency gas packaged units equipped with direct drive blowers. LGH036S, 048S, and 060S are standard efficiency gas packaged units equipped with two-speed, belt drive blowers. LGH072H is a high efficiency gas packaged unit equipped with a single-speed belt drive blower.

LGH036S & H units are available in 65,000 to 105,000 Btuh (19 to 31 kW) heating inputs. LGH048, 060 and 072 units are available in 65,000 to 150,000 Btuh (19 to 43.9 kW) heating inputs. Gas heat sections are designed with Lennox' aluminized (stainless optional) steel tube heat exchangers. Cooling capacities range from 3 to 6 tons (7 to 21kW).

Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

If the unit must be lifted for service, rig unit by attaching four cables to the holes located in the unit base rail (two holes at each corner). Refer to the installation instructions for the proper rigging technique.

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Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.

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The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for non-compliance.

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Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.



ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

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Electrostatic discharge can affect electronic components. Take precautions during unit installation and service to protect the unit's electronic controls. Precautions will help to avoid control exposure to electrostatic discharge by putting the furnace, the control and the technician at the same electrostatic potential. Neutralize electrostatic charge by touching hand and all tools on an unpainted unit surface, such as the gas valve or blower deck, before performing any service procedure.

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14	Model	Catalog		Unit Mo	odel No	r
Item	Number	Number	036	048	060	072
COOLING SYSTEM						
Condensate Drain Trap	PVC - LTACDKP03/07	37K69	OX	OX	OX	OX
	Copper - LTACDKC03/07	45K67	OX	OX	OX	OX
Efficiency	Standard	Factory	0	0	0	
	High	Factory	0	0	0	0
Service Valves		Factory	0	0	0	0
HEATING SYSTEM						
Bottom Gas Piping Kit	T1GPKT01AN1	19W50	OX	OX	OX	OX
Combustion Air Intake Extensions	T1EXTN10AN1	19W51	Х	Х	Х	Х
Gas Heat Input	Standard One-Stage - 65 kBtuh input	Factory	0	0	0	0
	Medium One-Stage - 105 kBtuh input	Factory	0	0	0	0
	High Two-Stage - 105/150 kBtuh input	Factory		0	0	0
	High One-Stage - 150 kBtuh input	Factory		0	0	0
Low Temperature Vestibule Heater	208/230V-3ph - E1LTVH10A-1Y	54W23	OX	OX	OX	OX
	460V-3ph - E1LTVH10A-1G	54W24	OX	OX	OX	OX
	575V-3ph - E1LTVH10A-1J	54W25	OX	OX	OX	OX
LPG/Propane	For one-stage models - C1PROP10AP1	53W69	Х	Х	Х	Х
Conversion Kits	For two-stage models - C1PROP20AP1	53W70		Х	Х	Х
Stainless Steel Heat Exchanger	5	Factory	0	0	0	0
Vertical Vent Extension	C1EXTN20FF1	31W62	Х	Х	Х	Х
BLOWER - SUPPLY AIR						<u>.</u>
Motors	Direct Drive - 0.50 hp	Factory	0			
	Direct Drive - 0.75 hp	Factory		0		
	Direct Drive - 1 hp	Factory			0	
	Belt Drive - 0.75 hp (2 Speed)	Factory	0	0		
	Belt Drive - 1 hp (2 Speed)	Factory	0		0	
	Belt Drive - 2 hp (2 Speed)	Factory		0	0	
	Belt Drive - 1 hp Standard Efficiency	Factory				0
	Belt Drive - 2 hp Standard Efficiency	Factory				0
	Belt Drive - 1 hp High Efficiency	Factory				0
	Belt Drive - 2 hp High Efficiency	Factory				0
Drive Kits	Kit A01 - T1DRKT001-1 - 673-1010 rpm	Factory	0			
See Blower Data Tables for selection	Kit A02 - T1DRKT002-1 - 745-1117 rpm	Factory		0		
	Kit A03 - T1DRKT003-1 - 833-1250 rpm	Factory		0	0	
	Kit A05 - T1DRKT005-1 - 897-1346 rpm	Factory	0		0	
	Kit A06 - T1DRKT006-1 - 1071-1429 rpm	Factory	0	0		
	Kit A07 - T1DRKT000-1 - 1071-1429 1pm	Factory		0	0	
	Kit AA01 - T1DRKT001AP1 - 522-784 rpm	Factory			0	0
	•	-				0
	Kit AA02 - T1DRKT002AP1 - 632-875 rpm	Factory				
	Kit AA03 - T1DRKT003AP1 - 798-1105 rpm	Factory	0	0		0
CABINET	Blower Belt Auto-Tensioner	Factory	0	0	0	0
CABINE I Coil Guards	T1GARD20A-1	17\//07	V	V		
		17W87	Х	Х	V	V
	T1GARD20N-1	17W88			Х	Х
Hail Guards	T1GARD10A-1	17W89	Х	Х		
	T1GARD10N-1	17W90			Х	Х
Corrosion Protection (indoor coil / outdoor	coil)	Factory	0	0	0	0

NOTE - Catalog and model numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Fileld Installed

O = Configure To Order (Factory Installed)

X = Field Installed

<sup>1</sup> 208/230-1ph not available on belt drive units <sup>2</sup> Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s)

tem Model					
	Catalog		Unit Mo	odel No	
Number	Number	036	048	060	072
CONTROLS					
Blower Proving Switch C1SNSR35FF1	53W65	OX	OX	OX	OX
Commercial Controls L Connection <sup>®</sup> Building Automation System	Factory	Х	Х	Х	Х
Prodigy™ Control System - BACnet <sup>®</sup> Module - C0CTRL60AE1L	59W51	OX	OX	OX	OX
Prodigy™ Control System - LonTalk <sup>®</sup> Module - C0CTRL65AE1L	11W28	OX	OX	OX	OX
Novar® 5021 - E0CTRL30A1	64W72	OX	OX	OX	OX
Novar <sup>®</sup> LSM	Factory	0	0	0	0
Dirty Filter Switch E1SNSR55AP1	53W66	OX	OX	OX	OX
Fresh Air Tempering C1SNSR75AD1	58W63	OX	OX	OX	OX
Smoke Detector - Supply or Return (Power board and one sensor) C1SNSR44AP1	53W78	OX	OX	OX	OX
Smoke Detector - Supply and Return (Power board and two sensors) C1SNSR43AP1	53W79	OX	OX	OX	OX
ELECTRICAL					
/oltage 208/230V - 1 phase	Factory	<sup>1</sup> O	<sup>1</sup> O	<sup>1</sup> O	
50 hz 208/230V - 3 phase	Factory	0	0	0	0
460V - 3 phase	Factory	0	0	0	0
575V - 3 phase	Factory	0	0	0	0
HACR Circuit Breakers	Factory	0	0	0	0
Disconnect Switch 80 amp - T1DISC080AH1	20W23	OX	OX		-
80 amp - T1DISC080NH1	20W26	0/(	0/1	OX	OX
GFI Service Outlets LTAGFIK10/15	74M70	OX	OX	OX	OX
Phase Monitor - 3 Phase Models Only	Factory	0	0	0	0
	Factory	0	0	0	0
Economizer					
Economizer (Sensible Control) E1ECON30A-1-	53W33	OX	OX		
ncludes Outdoor Air Hood and Barometric Relief Damper with Hood E1ECON30AT1-	53W36		0/	OX	OX
Horizontal Economizer Conversion Kit T1HECK00AN1	17W45	Х	Х	X	X
Economizer Controls	1/1145	~	~		
Differential Enthalpy Order 2 - C1SNSR64FF1	53W64	OX	OX	OX	OX
Sensible Control Sensor is Furnished	Factory	0	0	0	0
Single Enthalpy C1SNSR64FF1	53W64	OX	OX	OX	OX
Global Control Sensor Field Provided	Factory	0	0	0	0
OUTDOOR AIR	T actory	0	0	0	0
Outdoor Air Dampers					
Damper Section - Manual, Includes Outdoor Air Hood E1DAMP11A-1-	53W34	OX	OX		
E1DAMI 11A-1-	53W37		<u>U</u>	OX	OX
Damper Section - Motorized, Includes Outdoor Air Hood E1DAMP21A-1-	53W35	OX	OX	07	07
E1DAMI 21A1	53W38		07	OX	OX
POWER EXHAUST FAN	554450			07	07
Standard Static 208/230V-1 or 3ph - E1PWRE10A-1P	53W27	OX	OX		
460V-3ph - E1PWRE10A-1F	53W27 53W28	OX	OX		
	53W28 53W29	OX	OX		
		UX	07	0	0
575V-3ph - E1PWRE10A-1J	53W30			OX OX	OX
208/230V-1 or 3ph - E1PWRE10AT1P	E 214/24			OX	OX
208/230V-1 or 3ph - E1PWRE10AT1P 460V-3ph - E1PWRE10AT1G	53W31				<u></u>
208/230V-1 or 3ph - E1PWRE10AT1P 460V-3ph - E1PWRE10AT1G 575V-3ph - E1PWRE10AT1J	53W31 53W32			OX	OX
208/230V-1 or 3ph - E1PWRE10AT1P 460V-3ph - E1PWRE10AT1G 575V-3ph - E1PWRE10AT1J HUMIDITROL® CONDENSER REHEAT OPTION	53W32			OX	
208/230V-1 or 3ph - E1PWRE10AT1P 460V-3ph - E1PWRE10AT1G 575V-3ph - E1PWRE10AT1J		0 X	0 X		OX O X

NOTE - Catalog and model numbers shown are for ordering field installed accessories. OX - Configure To Order (Factory Installed) or Fileld Installed O = Configure To Order (Factory Installed) X = Field Installed <sup>1</sup> 208/230-1ph not available on belt drive units

<sup>2</sup> Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s)

## **OPTIONS / ACCESSORIES**

Item		Model	Catalog		Unit Mo	odel No	
item		Number	Number	036	048	060	072
INDOOR AIR QUALITY							
Air Filters							
Healthy Climate <sup>®</sup> High Efficiency Air Filters	MERV 8 (16 x 20	x 2) - C1FLTR15A-1-	54W20	OX	OX		
Order 4 per unit	MERV 13 (16 x 20	x 2) - T1FLTR40A-1-	52W37	OX	OX		
	MERV 8 (20 x 20	x 2) - C1FLTR15D-1-	54W21			OX	OX
	MERV 13 (20 x 20	x 2) - C1FLTR40D-1-	52W39			OX	OX
Replaceable Media Filter With Metal Mesh	16 x 20 x 2 (Ord	er 4) - K1FLTR30A-1	39W09	Х	Х		
Frame (includes non-pleated filter media)	20 x 20 x 2 (Orde	er 4) - K1FLTR30A-2	39W10			Х	Х
Indoor Air Quality (CO <sub>2</sub> ) Sensors							
Sensor - Wall-mount, off-white plastic cover wi	th LCD display	C0SNSR50AE1L	77N39	Х	Х	Х	Х
Sensor - Wall-mount, off-white plastic cover, no	o display	C0SNSR52AE1L	87N53	Х	Х	Х	Х
Sensor - Black plastic case with LCD display, ra	ated for plenum mounting	g C0SNSR51AE1L	87N52	Х	Х	Х	Х
Sensor - Wall-mount, black plastic case, no display,	rated for plenum mounting	g COMISC19AE1	87N54	Х	Х	Х	Х
CO <sub>2</sub> Sensor Duct Mounting Kit - for downflow a	applications	C0MISC19AE1-	85L43	Х	Х	Х	Х
Aspiration Box - for duct mounting non-plenum (87N53 or 77N39)	rated CO <sub>2</sub> sensors	C0MISC16AE1-	90N43	Х	Х	Х	Х
UVC Germicidal Lamps							
<sup>2</sup> Healthy Climate <sup>®</sup> UVC Light Kit (208/230v-1p	h)	C1UVCL10AN1-	50W90	OX	OX	OX	OX
ROOF CURBS - DOWNFLOW							
Clip Curb							
8 in. height		T1CURB23AN1	16W93	Х	Х	Х	Х
14 in. height		T1CURB20AN1	16W94	Х	Х	Х	Х
18 in. height		T1CURB21AN1	16W95	Х	Х	Х	Х
24 in. height		T1CURB22AN1	16W96	Х	Х	Х	Х
Hinged							
8 in. height		T1CURB30AN1	17W46	Х	Х	Х	Х
18 in. height		T1CURB32AN1	17W47	Х	Х	Х	Х
24 in. height		T1CURB33AN1	17W48	Х	Х	Х	Х
Standard							
14 in. height		T1CURB10AN1	13W27	Х	Х	Х	Х
Adjustable Pitched Curb							
14 in. height		C1CURB55AT1	43W27	Х	Х	Х	Х
Transition Curb							
Matches Energence™ 036-072 Units to existin	g L Series <sup>®</sup> Curbs	E1CURB60A-1	20W06	Х	Х	Х	Х
CEILING DIFFUSERS							
Step-Down - Order one		RTD9-65-R	27G87	Х	Х	Х	
		RTD11-95	29G04				Х
	(Cana	da Only) RTD11-95S	13K61				Х
Flush - Order one		FD9-65-R	27G86	Х	Х	Х	
		FD11-95	29G08				Х
	(Car	nada Only) FD11-95S	13K56				Х
Transitions (Supply and Return) - Order one		T1TRAN10AN1	17W53	Х	Х	Х	
		T1TRAN20N-1	17W54				Х

NOTE - Catalog and model numbers shown are for ordering field installed accessories. OX - Configure To Order (Factory Installed) or Fileld Installed O = Configure To Order (Factory Installed)

X = Field Installed

<sup>1</sup> 208/230-1ph not available on belt drive units

<sup>2</sup> Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s)

General Data	Nominal Tonnage	3 Ton	4 Ton	5 Ton
	Model Number	LGH036H4E	LGH048H4E	LGH060H4E
	Efficiency Type	High	High	High
	Blower Type	Multi-Speed Direct Drive	Multi-Speed Direct Drive	Multi-Speed Direct Drive
Cooling	Gross Cooling Capacity - Btuh	35,800	50,100	61,600
Performance	<sup>1</sup> Net Cooling Capacity - Btuh	35,200	49,000	60,000
	AHRI Rated Air Flow - cfm	1200	1600	1750
	Total Unit Power - kW	2.8	3.8	4.7
	<sup>1</sup> SEER (Btuh/Watt)	17.0	17.0	17.0
	<sup>1</sup> EER (Btuh/Watt)	12.5	12.8	12.7
	Refrigerant Type	R-410A	R-410A	R-410A
	Refrigerant Charge Furnished	9 lbs. 1 oz.	11 lbs. 5 oz.	15 lbs. 8 oz.
	Refrigerant Charge Furnished with Humiditrol® Option	9 lbs. 12 oz.	12 lbs. 7 oz.	17 lbs. 8 oz.
Gas Heating Optio	ns Available - See page 7	Standard or Medium (1 stage)	Standard, Medium (1 stage) or High (1 or 2 stage)	Standard, Medium (1 stage) or High (1 or 2 stage)
Compressor Type	(number)	Scroll (1)	Scroll (1)	Scroll (1)
Outdoor Coils	Net face area (total) - sq. ft.	15.60	15.60	19.30
	Tube diameter - in.	3/8	3/8	3/8
	Number of rows	1.5	2	2
	Fins per inch	20	20	20
Outdoor Coil	Motor - (No.) horsepower	(1) 1/3 (ECM)	(1) 1/3 (ECM)	(1) 1/3 (ECM)
Fans	Motor rpm	715-810	645-810	930-1100
	Total Motor Input - watts	112-160	89-165	230-350
	Diameter - (No.) in.	(1) 24	(1) 24	(1) 24
	Number of blades	3	3	3
	Total air volume - cfm	3400-3795	2910-3675	4315-4980
ndoor	Net face area (total) - sq. ft.	7.78	7.78	9.72
Coils	Tube diameter - in.	3/8	3/8	3/8
	Number of rows	3	4	4
	Fins per inch	14	14	14
	Drain connection - Number and size	(1) 3/4 NPT	(1) 3/4 NPT	(1) 3/4 NPT
	Expansion device type	Balan	ce port TXV, removable	e head
<sup>2</sup> Indoor	Nominal motor HP	0.50 (ECM)	0.75 (ECM)	1 (ECM)
Blower	Blower wheel nominal diameter x width - in.	(1) 10 X 10	(1) 10 X 10	(1) 11 X 10
Filters	Type of filter		disposable	1
	Number and size - in.	(4) 16 X	•	(4) 20 x 20 x 2
Electrical characte	ristics		8/230V - 60 hz - 1 pha , 460V, or 575V - 60 hz	ise

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction. <sup>1</sup> Certified in accordance with the ULE certification program, which is based on AHRI Standard 210/240; 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

<sup>2</sup> Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

SPECIFICA	TIONS - BELT DRIVE				
General Data	Nominal Tonnage	3 Ton	4 Ton	5 Ton	6 Ton
	Model Number	LGH036S4T	LGH048S4T	LGH060S4T	LGH072H4B
	Efficiency Type	Standard	Standard	Standard	High
	Blower Type	Two Speed	Two Speed	Two Speed	Single Speed
		Belt Drive	Belt Drive	Belt Drive	Belt Drive
Cooling	Gross Cooling Capacity - Btuh	35,800	50,100	61,600	73,500
Performance	<sup>1</sup> Net Cooling Capacity - Btuh	34,800	49,000	60,000	<sup>2</sup> 72,000
	AHRI Rated Air Flow - cfm	1200	1600	1750	1920
	Total Unit Power - kW	3.0	4.1	4.8	6.0
	<sup>1</sup> SEER (Btuh/Watt)	15.0	15.0	15.5	
	<sup>3</sup> IEER (Btuh/Watt)				12.5
	<sup>1</sup> EER (Btuh/Watt)	11.6	12.5	12.5	<sup>2</sup> 12.0
	Refrigerant Type	R-410A	R-410A	R-410A	R-410A
	Refrigerant Charge Furnished	9 lbs. 1 oz.	11 lbs. 5 oz.	15 lbs. 8 oz.	16 lbs. 5 oz.
	Refrigerant Charge Furnished with Humiditrol® Option	9 lbs. 12 oz.	12 lbs. 7 oz.	17 lbs. 8 oz.	16 lbs. 5 oz.
Gas Heating Opt	tions Available - See page 7	Standard or	Standard,	Standard,	Standard,
	-	Medium (1	Medium (1	Medium (1	Medium (1
		stage)	stage) or High	stage) or High	stage) or High
			(1 or 2 stage)	(1 or 2 stage)	(1 or 2 stage)
Compressor Typ		Scroll (1)	Scroll (1)	Scroll (1)	Scroll (1)
Outdoor Coils	Net face area (total) - sq. ft.	15.60	15.60	19.30	19.30
	Tube diameter - in.	3/8	3/8	3/8	3/8
	Number of rows	1.5	2	2	2
	Fins per inch	20	20	20	20
Outdoor Coil	Motor - (No.) horsepower	(1) 1/10 (PSC)	(1) 1/4 (PSC)	(1) 1/3 (PSC)	(1) 1/3 (PSC)
Fans	Motor rpm	825	825	1075	1075
	Total Motor Input - watts	168	230	410	410
	Diameter - (No.) in.	(1) 24	(1) 24	(1) 24	(1) 24
	Number of blades	3	3	3	3
	Total air volume - cfm	3,000	3,300	4,800	4,800
Indoor	Net face area (total) - sq. ft.	7.78	7.78	9.72	9.72
Coils	Tube diameter - in.	3/8	3/8	3/8	3/8
	Number of rows	3	4	4	4
	Fins per inch	14	14	14	14
	Drain connection - Number and size	(1) 3/4 NPT	(1) 3/4 NPT	(1) 3/4 NPT	(1) 3/4 NPT
	Expansion device type	l	Balance port TXV	, removable head	t
⁴ Indoor	No. of Speeds	2	2	2	1
Blower	Nominal motor HP Low static	0.75	0.75	1	1
and Drive	High static	1	2	2	2
Selection -	Maximum usable motor output Low static	0.86	0.86	1.15	1.15
	(US Only) High static	1.15	2.3	2.3	2.30
-	Motor - Drive kit number	A01	A02	A03	AA01
		low 449-673	low 497-673	low 555-833	522 - 784 rpm
		high 673-1010	high 745-1117	high 833-1250	AA02
		A05	A06	A07	632 - 875 rpm
		low 598-897	low 714-953	low 808-1032	AA03
-	Plawor whool pominal diamator y width in	high 897-1346	high 1071-1429	high 1212-1548	798 - 1105 rpm
Filtero	Blower wheel nominal diameter x width - in.	(1) 10 X 10	(1) 10 X 10	(1) 10 X 10	(1) 15 X 9
Filters _	Type of filter	(4) 40 1		sable	( 00 X 0
	Number and size - in.	,	(20 X 2	,	( 20 X 2
Electrical charac	cteristics includes evaporator blower motor heat deduction. Gross capa			75V - 60 hz -3 pł	lase

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

<sup>1</sup> Certified in accordance with the ULE or <sup>2</sup>USE certification program, which is based on AHRI Standard 210/240 or <sup>2</sup> 340/360; 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure. <sup>3</sup> Integrated Energy Efficiency Ratio tested according to AHRI Standard 340/360.

<sup>4</sup> Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

## **SPECIFICATIONS - GAS HEAT**

Model No.	LGH036, LGH048	, LGH060, LGH072	LGH048, LG	H060, LGH072
Heat Input Type	Standard (1 Stage)	Medium (1 Stage)	High (1 Stage)	High (2 Stage)
Input - Btuh First Stage	65,000	105,000	150,000	105,000
Second Stage				150,000
Output - Btuh First Stage	52,000	84000	120,000	85,500
Second Stage				120,000
Temperature Rise Range	20 - 50°F	25 - 70°F	40 - 85°F	40 - 85°F
<sup>1</sup> AFUE	80%	80%	80%	80%
Thermal Efficiency	80%	80%	80%	81.5%/80%
Gas Supply Connections		1/2 in.	NPT	
Rec. Gas Supply Pressure - Natural / LPG		7 in. w.g. /	11 in. w.g.	

<sup>1</sup> Annual Fuel Utilization Efficiency based on U.S. DOE test procedures and FTC labeling regulations.

## HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 2000 ft. above sea level without any	Heat Input Type	Altitude Feet		old Pressure w.g.	Input Rate (Btuh)
modifications. At altitudes above 2000 ft. units must be derated to match information			Natural Gas	LPG/ Propane	
in the table shown. At altitudes above 4500	Standard (1 stage)	2001 - 4500	3.0	9.0	60,000
ft. unit must be derated 2% for each 1000 ft. above sea level.	Medium (1 stage)	2001 - 4500	3.0	9.0	97,000
NOTE - This is the only permissible derate	High (1 stage)	2001 - 4500	3.0	9.0	138,000
for these units.	High (2 stage)	2001 - 4500	3.0/1.7	9.0/5.1	138,000/ 105,000

**BLOWER DATA - DIRECT DRIVE - 3 TON** 

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for wet coil and options/accessory air resistance data.

NOTE - Default Speed Settings (percentage of blower torque) - Low 28% / High 55%

DOWNFLOW

	DOWNFLOW	NO_																									
_	External												Percen	tage of	Percentage of Total Motor Torque	otor To	rque										
	Static		20%			30%			40%			50%			60%		7	70%		8	80%		<b>%06</b>	%		100%	%
	in. w.g.	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts R	RPM C	Cfm W	Watts RI	RPM C	Cfm Wa	Watts RPM		Cfm Watts		RPM Cfm	n Watts	s RPM
	0	796	39	407	975	69	451	1154	98	494	1298	140	567	1442	181 6	639 1	1570 2	236 6	692 1	1697 2	292 744		1807 357	-	785 1917	7 422	825
I	0.1	719	44	482	915	76	523	1110	108	564	1257	151	626	1404	193 6	687 1	1537 2	248 7	733 1	1670 3	304 779		1784 369		815 1898	98 433	850
	0.2	663	49	538	864	83	585	1064	117	633	1220	160	679	1375	203 7	725 1	1508 2	259 7	770 1	1641 3	316 815		1754 384		853 1866	36 452	891
I	0.3	593	55	607	806	91	651	1018	126	695	1174	171	737	1330	216 7	780 1	1471 2	272 8	815 1	1612 3	328 850		1724 398		890 1835	35 469	930
	0.4	527	60	665	749	97	708	971	135	751	1136	180	783	1300	225 8	815 1	1435 2	285 8	858 1	1569 3	344 900		1689 413		930 1809	9 481	959
I	0.5	460	65	722	692	104	761	924	143	801	1090	190	833	1256	238 8	866 1	1398 2	296 8	899 1	1540 3	355 932		1662 424		960 1784	34 493	988
	0.6	1	1	:	;	1	:	855	154	864	1033	202	889	1211	250 9	914 1	1361	308 9	939 1	1511 3	365 963		1629 437		995 1746	t6 508	1028
I	0.7	1 1 1	1	:	:	:	:	808	161	898	995	209	922	1181	258 9	946 1	1325 3	319 9	976 1	1468 3	379 1007		1588 450		1036 1708	8 522	1065
P	0.8	1	1	1	1	1	1	743	170	942	940	220	996	1137	269 9	991 1	1281	331 10	1020 1	1425 3	392 1049	<u> </u>	1548 463		1074 1670	0 533	1100
l ade	0.9		1	:	;	:	:	676	178	979	884	229	1006	1092	280 1	1033 1	1237 3	342 10	1061 1	1381 4	404 1088		1513 472		1105 1645	15 539	1121
ا م د	1.0	1	1	:	:	1	1	605	187	1011	819	240	1049	1032	294 1	1087 1	1192 3	353 1	1100 1	1352 4	411 1112		1474 480		1137 1595	95 549	1161
I	1.1	1 1 1	1	:	:	:	:	1 1 1	1	1 1 1	1 1 1	:	:	988	304	1124 1	1142	364 1	1141 1	1295 4	424 1158		1420 490		1177 1544	14 555	1195
	1.2	1	1	:	:	1	1	1	1	1	1	1	:	:				•	;	1251 4	433 1189		1373 495		1207 1494	94 558	1225
-	HORIZONTAL	NTAL																									
	External												Percen	tage of	Percentage of Total Motor Torque	otor Tol	anb										
	Static		20%			30%			40%			50%			60%		~	70%		8	80%		%06	%		100%	%
	in. w.g.	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts R	RPM C	Cfm W	Watts RI	RPM C	Cfm W	Watts RPM		Cfm Watts		RPM Cfm	n Watts	s RPM
	0	807	44	372	982	65	431	1157	86	490	1299	126	546	1441	167 6	602 1	1565 2	214 6	647 1	1688 2	262 692		1795 328		734 1901	1 393	776
	0.1	708	50	468	906	77	513	1103	104	559	1247	143	612	1391	183 6	666 1	1522 2	231 7	704 1	1652 2	280 742		1766 346		779 1879	9 413	815
	0.2	634	56	541	841	88	583	1048	120	625	1206	156	663	1363	192 7	701 1	1491 2	243 7	742 1	1619 2	294 783		1731 361		820 1843	429	857
	0.3	523	63	648	759	98	669	994	134	690	1150	171	729	1306	209 7	769 1	1446 2	258 7	796 1	1585 3	307 823		1696 376		860 1807	17 444	896
	0.4	437	69	732	688	107	742	939	146	752	1101	183	785	1263	221 8	818 1	1399 2	273 8	849 1	1535 3	326 881		1653 392		908 1771	1 458	935
I	0.5	344	75	823	615	116	817	885	156	812	1053	194	838	1220	232 8	865 1	1361 2	285 8	892 1	1502 3	339 918		1614 406		949 1725	25 473	980
	0.6							817	167	883	066	207	905	1162	246 9	927 1	1307 3	301 9	949 1	1451 3	356 971		1570 420		993 1689	39 484	1014
l	0.7				:			762	174	938	941	215	954	1119	256 9	971 1	1269 3	312 9	988 1	1418 3	367 1005		1536 430		1026 1653	53 494	1047
	0.8	1	1	:	:	1	1	708	178	991	892	222	1002	1076	266 1	1013 1	1222 3	324 10	1034 1	1368 3	383 1054		1484 444		1073 1599	905 506	1092
I	0.9			:	;	:	:	645	182	1050	832	230	1059	1019	277 1	1068 1	1168 3	337 10	1084 1	1317 3	397 1100		1431 456		1117 1545	15 516	1134
	1.0							584	184	1105	780	235	1106	976	285 1	1107 1	1122	348 11	1125 1	1267 4	411 1144		1379 467		1158 1491	91 522	1172
	1.1													923	295 1	1155 1	1070	359 11	1169 1	1217 4	423 1184		1327 475		1195 1436	36 526	1207

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**BLOWER DATA - DIRECT DRIVE - 4 TON** 

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.FOR ALL UNITS ADD:

Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.)

See page 19 for wet coil and options/accessory air resistance data.

NOTE - Default Speed Settings (percentage of blower torque) - Low 40% / High 80%

		100%	Cfm Watts RPM	2445 832 1025	2403 849 1052	2372 856 1077	2341 863 1100	2302 869 1129	2263 874 1155	2232 876 1175	2186 878 1203	2155 878 1220	2109 875 1244	2047 868 1272	2000 859 1289	1923 840 1314			100%	Cfm Watts RPM	
			RPM O	975 24	1004 2	1032 23	1058 23	1090 2;	1120 2:	1145 2:	1173 2	1195 2	1223 2	1251 20	1273 20	1293 19				RPM C	
		%06	Watts	698	716	729	741	754	766	775	782	787	792	791	786	771			%06	Watts	
			Cfm	2291	2261	2235	2210	2177	2145	2116	2080	2052	2009	1959	1909	1844				Cfm	
			s RPM	924	956	986	1015	1051	1085	1116	1144	1169	1202	1229	1256	1272				RPM	
		80%	Watts	563	583	602	619	639	657	673	. 686	697	708	714	713	701			80%	Watts	
			Cfm	2137	2118	2098	2079	. 2052	2026	2000	1974	1948	1909	1870	1817	1765				Cfm	
			s RPM	863	896	934	970	1004	1036	1071	1104	1135	1168	1198	1228					s RPM	
	e	70%	Watts	461	5 479	497	515	532	1 548	564	578	591	603	612	l 618			e	20%	Watts	
	r Torqu		l Cfm	1987	1965	1940	1915	1889	1864	7 1836	5 1807	1778	1741	1702	1654			r Torqu		l Cfm	
	Percentage of Total Motor Torque		s RPM	801	836	881	925	957	987	1027	1065	1101	1134	1167	1200			Percentage of Total Motor Torque		s RPM	
	of Tota	60%	Watts	359	2 374	393	412	3 425	438	454	9 470	3 485	498	511	524			of Tota	60%	Watts	
	entage		Cfm	1836	1812	1781	1750	1726	1702	1671	1639	1608	1572	1533	1490			entage		Cfm	
	Perc		s RPM	729	771	812	858	897	935	978	1019	1057	1097	1136				Perc		s RPM	
		50%	Watts	274	289	304	320	333	346	361	375	388	401	414					50%	Watts	
			l Cfm	1655	1624	1595	1561	1531	1501	1467	1433	1402	1367	. 1333						l Cfm	
			s RPM	657	706	743	190	837	883	929	974	1012	1060	1104	;					s RPM	
		40%	Watts	190	204	214	228	241	254	267	280	291	304	316	;				40%	Watts	
			l Cfm	1473	1436	1409	1372	1336	1300	1263	1226	1195	1162	1133	;					l Cfm	
			s RPM	582	633	683	728	783	837		;	;	;							s RPM	
		30%	n Watts	1 135	8 146	7 156	9 166	3 177	7 188	:	-		:	-		1			30%	n Watts	
			1 Cfm	1261	1218	1177	1139	1093	1047			-	-		-					1 Cfm	
			s RPM	507	560	624	666	728	262	;	:	;	;	;	:					s RPM	
		20%	n Watts	8 80	88	. 97	104	113	121	-	-		:	-	-	1			20%	n Watts	
MOT:	_		Cfm	1048	1000	944	906	849	793	;	:	;	;	;	:		NTAL			Cfm	
DOWNFLOW	External	Static	in. w.g.	0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	D.8	6.0 age	1.0	1.1	1.2	HORIZONTA	External	Static	in. w.g.	

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Page 9

**BLOWER DATA - DIRECT DRIVE - 5 TON** 

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for wet coil and options/accessory air resistance data.

NOTE - Default Speed Settings (percentage of blower torque) - Low 36% / High 59%

DOWNFLOW

		RPM	965	987	1009	1030	1050	1070	1099	1117	1135	1161	1185	1208	1230				RPM	922	947	967	995	1022	1040	1064	1088	1116	1136	1161	
	100%	Watts	946	963	626	994	1009	1023	1043	1055	1067	1084	1099	1112	1124			100%	Watts	899	931	949	975	998	1013	1033	1052	1073	1087	1102	
		Cfm	2591	2570	2549	2528	2508	2487	2456	2435	2414	2383	2352	2321	2290				Cfm	2598	2602	2587	2565	2543	2528	2506	2484	2454	2432	2402	
		RPM	913	935	959	983	1006	1028	1054	1075	1100	1127	1149	1177	1202				RPM	872	898	921	948	978	1002	1028	1054	1081	1104	1133	
	%06	Watts	792	808	827	844	861	876	895	908	925	942	955	971	984			%06	Watts	749	775	795	817	842	861	882	902	923	939	960	
		Cfm	2445	2426	2405	2384	2363	2342	2316	2295	2268	2237	2211	2174	2137				Cfm	2463	2456	2438	2417	2393	2373	2349	2324	2296	2272	2237	
		RPM	861	883	910	937	962	987	1010	1033	1064	1094	1112	1146	1175				RPM	822	849	875	900	933	963	993	1020	1046	1071	1105	
	80%	Watts	638	654	675	694	713	730	746	761	782	801	811	830	844			80%	Watts	599	620	640	660	685	709	731	753	773	792	818	
		Cfm	2298	2282	2260	2239	2218	2197	2176	2154	2122	2090	2069	2027	1984				Cfm	2328	2309	2289	2269	2243	2217	2191	2164	2138	2112	2072	
		RPM	796	823	851	882	911	936	966	993	1024	1053	1078	1109					RPM	764	795	828	857	889	920	949	985	1011	1037	1074	
	20%	Watts	513	531	549	568	586	601	619	635	653	669	682	698				20%	Watts	495	516	537	556	577	597	616	638	655	670	692	
orque		Cfm	2126	2110	2088	2065	2041	2020	1993	1966	1934	1902	1871	1828			orque		Cfm	2167	2145	2117	2093	2066	2039	2012	1977	1950	1922	1881	
Notor T		RPM	730	764	793	828	861	886	921	954	984	1012	1045	1073			Aotor T		RPM	706	740	781	814	845	876	905	949	977	1004	1043	-
Total <b>N</b>	60%	Watts	388	407	423	442	460	473	492	509	524	538	553	566			Total <b>N</b>	60%	Watts	391	411	434	452	469	485	501	523	536	549	567	
tage of		Cfm	1954	1937	1916	1890	1863	1842	1810	1778	1746	1714	1672	1629			tage of		Cfm	2005	1981	1945	1917	1888	1860	1832	1789	1761	1732	1690	-
Percentage of Total Motor Torque		RPM	670	702	735	270	804	838	876	911	952	988	1029				Percentage of Total Motor Torque		RPM	644	675	724	755	798	827	868	903	942	975	1012	
	50%	Watts	300	315	330	345	360	374	390	406	423	437	454					50%	Watts	296	311	332	345	364	376	394	409	426	439	455	-
		Cfm /	1765	1743	1716	1687	1658	1626	1589	1552	1504	1462	1412						Cfm /	1806	1781	1735	1707	1665	1637	1595	1560	1518	1483	1441	
		RPM	610	641	678	713	747	790	830	868	920	964	1013						RPM	582	610	668	696	751	778	831	857	908	946	982	
	40%	Watts	212	223	236	248	260	275	289	303	321	337	354					40%	Watts	200	210	229	239	258	267	286	296	315	329	343	
		Cfm /	1575	1548	1516	1484	1452	1410	1368	1325	1261	1211	1151						Cfm /	1607	1580	1525	1497	1442	1414	1358	1330	1275	1233	1192	
		RPM	524	568	614	659	705	754											RPM	504	543	598	647	669	734				:		-
	30%	Watts	146	155	165	175	185	198										30%	Watts	141	148	160	169	184	193						
		Cfm	1353	1305	1253	1202	1151	1094											Cfm	1367	1326	1268	1214	1156	1114	:			:		
		RPM	438	494	550	. 909	662	718											RPM	426	476	529	597	646	689	:			:	1	
	20%	Watts	79	86	94	102	111	121										20%	Watts	82	86	91	100	109	119				:	1	
		Cfm	1132	1061	066	920	849	779								TAL			Cfm	1127	1071	1010	930	869	813						
External	Static		0	0.1 1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2	HORIZONTAL	External	Static		0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	-

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#### **BLOWER DATA - BELT DRIVE - 3 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

#### DOWNFLOW

									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	0.	10	0.:	20	0.:	30	0.	40	0.	50	0.	60	0.	70	0.	80	0	.9	1.	.0
(Cilli)	RPM	внр	RPM	внр	RPM	BHP	RPM	внр	RPM	внр	RPM	внр	RPM	BHP	RPM	внр	RPM	внр	RPM	BHP
700	453	0.07	523	0.11	596	0.14	679	0.17	762	0.18	828	0.21	878	0.24	927	0.26	979	0.29	1029	0.31
800	471	0.09	542	0.13	614	0.16	696	0.19	777	0.21	841	0.23	889	0.26	938	0.29	990	0.31	1042	0.34
900	493	0.11	563	0.15	634	0.19	715	0.21	793	0.23	854	0.26	902	0.29	950	0.32	1002	0.34	1054	0.36
1000	517	0.14	587	0.18	657	0.21	736	0.24	811	0.26	869	0.29	916	0.32	964	0.35	1015	0.37	1067	0.4
1100	544	0.17	613	0.21	683	0.24	759	0.27	831	0.3	886	0.32	931	0.36	978	0.38	1028	0.41	1078	0.43
1200	574	0.2	643	0.24	711	0.27	784	0.3	852	0.33	904	0.36	947	0.39	993	0.42	1042	0.45	1091	0.47
1300	608	0.24	676	0.28	743	0.31	812	0.34	875	0.37	923	0.4	964	0.44	1010	0.46	1057	0.49	1104	0.51
1400	645	0.28	711	0.31	776	0.35	842	0.38	898	0.41	942	0.44	983	0.48	1028	0.51	1074	0.53	1120	0.56
									Exter	nal Sta	atic (ir	.w.g.)								

									Exter	nal Sta	atic (ir	i.w.g.)								
Air Volume (cfm)	1.	.1	1	.2	1	.3	1	.4	1.	.5	1.	.6	1.	.7	1.	.8	1.	.9	2.	0
(0111)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
700	1078	0.33	1124	0.36																
800	1091	0.36	1137	0.39	1180	0.41	1221	0.44	1260	0.47										
900	1105	0.39	1150	0.42	1192	0.45	1232	0.47	1270	0.5	1307	0.53	1345	0.56	1382	0.59	1420	0.62		
1000	1117	0.42	1162	0.45	1203	0.48	1242	0.51	1279	0.54	1316	0.57	1353	0.6	1390	0.63	1427	0.66	1465	0.7
1100	1126	0.46	1171	0.49	1212	0.52	1251	0.56	1288	0.59	1325	0.62	1361	0.65	1397	0.68	1433	0.71	1470	0.75
1200	1137	0.5	1180	0.54	1222	0.57	1260	0.6	1298	0.64	1334	0.67	1369	0.7	1404	0.73	1440	0.77	1477	0.8
1300	1149	0.55	1191	0.58	1232	0.62	1270	0.65	1307	0.69	1343	0.72	1378	0.76	1413	0.79	1449	0.82	1486	0.86
1400	1163	0.6	1204	0.63	1243	0.67	1281	0.71	1317	0.74	1353	0.78	1388	0.82	1423	0.85	1459	0.89	1496	0.92

### **BLOWER DATA - BELT DRIVE - 3 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

#### HORIZONTAL

1102

1110

1120

1131

1100

1200

1300

1400

0.46

0.5

0.54

0.49

0.53

0.58

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1156

1164

0.59 1175 0.63

1191

1198

1207

1216

0.53

0.57

0.62

0.67

1230

1246

1255

1238 0.61

0.56

0.65

0.7

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1275

1283

1292

0.6

0.64

0.69

0.74

1303

1311

1319

1327

0.63

0.68

0.73

0.78

1338

1346

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1362

0.66

0.71

0.76

0.81

1373

1381

1389

1397

0.69

0.74

0.79

0.84

A									Exter	nal Sta	atic (ir	1.w.g.)								
Air Volume	0.	10	0.	20	0.	30	0.	40	0.	50	0.	60	0.	70	0.	80	0	.9	1	.0
(cfm)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
700	440	0.07	510	0.1	585	0.12	657	0.14	726	0.17	793	0.2	856	0.23	915	0.25	967	0.28	1016	0.31
800	456	0.08	526	0.11	600	0.14	672	0.16	739	0.19	804	0.22	866	0.25	923	0.28	975	0.31	1025	0.34
900	474	0.1	544	0.13	617	0.16	688	0.18	754	0.21	818	0.24	877	0.27	932	0.3	984	0.33	1034	0.36
1000	495	0.12	565	0.15	637	0.18	707	0.21	771	0.23	832	0.27	889	0.3	943	0.33	993	0.36	1043	0.39
1100	518	0.14	588	0.18	659	0.21	727	0.23	789	0.26	848	0.3	903	0.33	954	0.37	1003	0.4	1052	0.43
1200	544	0.17	613	0.21	682	0.24	748	0.27	809	0.29	866	0.33	918	0.37	967	0.4	1014	0.43	1062	0.46
1300	572	0.21	640	0.24	707	0.27	771	0.3	830	0.33	884	0.37	934	0.41	981	0.44	1027	0.47	1073	0.5
1400	602	0.24	669	0.28	733	0.31	795	0.34	851	0.37	903	0.41	950	0.45	995	0.49	1040	0.52	1086	0.55
									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	1.	.1	1	.2	1.	.3	1	.4	1	.5	1	.6	1	.7	1.	.8	1	.9	2	.0
(enn)	RPM	BHP	RPM	BHP	RPM	внр	RPM	BHP	RPM	BHP	RPM	BHP	RPM	внр	RPM	внр	RPM	BHP	RPM	BHP
700	1065	0.33																		
800	1075	0.36	1122	0.39	1164	0.42	1203	0.45	1241	0.47										
900	1086	0.39	1133	0.42	1174	0.45	1213	0.48	1250	0.51	1286	0.54	1322	0.57	1357	0.6	1392	0.64		
1000	1094	0.43	1142	0.46	1183	0.49	1222	0.52	1259	0.55	1295	0.58	1330	0.62	1365	0.65	1400	0.68	1435	0.71

1408

1416

1424

1432

0.73

0.78

0.83

0.88

1444

1452

1460

1468 0.91

0.76

0.81

0.86

#### **BLOWER DATA - BELT DRIVE - 4 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

#### DOWNFLOW

									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	0.	10	0.:	20	0.	30	0.4	40	0.	50	0.	60	0.	70	0.	80	0	.9	1.	.0
(ciiii)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	502	0.12	573	0.15	644	0.19	725	0.22	802	0.24	861	0.26	908	0.29	957	0.32	1009	0.34	1061	0.37
1000	528	0.14	598	0.18	668	0.22	747	0.24	821	0.27	877	0.3	923	0.33	971	0.35	1022	0.38	1074	0.4
1100	557	0.17	626	0.21	695	0.25	772	0.28	841	0.3	894	0.33	939	0.36	986	0.39	1037	0.41	1087	0.44
1200	589	0.21	657	0.25	725	0.28	798	0.31	864	0.33	913	0.37	956	0.4	1003	0.43	1052	0.45	1100	0.48
1300	625	0.25	692	0.28	759	0.32	827	0.34	887	0.37	933	0.41	975	0.44	1021	0.47	1068	0.49	1115	0.52
1400	665	0.29	730	0.32	794	0.35	857	0.38	911	0.42	953	0.45	995	0.49	1040	0.52	1086	0.54	1131	0.57
1500	706	0.33	768	0.36	829	0.39	886	0.43	934	0.46	974	0.5	1015	0.54	1060	0.56	1105	0.59	1149	0.62
1600	746	0.37	805	0.4	862	0.44	914	0.48	957	0.52	996	0.55	1037	0.59	1081	0.62	1126	0.64	1167	0.68
1700	784	0.42	840	0.45	893	0.49	940	0.53	980	0.57	1019	0.61	1060	0.64	1104	0.67	1147	0.7	1187	0.74
1800	821	0.47	874	0.51	923	0.55	967	0.59	1006	0.63	1044	0.67	1085	0.7	1128	0.73	1170	0.77	1208	0.82
1900	857	0.53	906	0.57	952	0.62	994	0.66	1032	0.7	1071	0.73	1112	0.76	1154	0.8	1194	0.85	1230	0.9
Air									Exter	nal Sta	atic (ir	n.w.g.)								
Volume (cfm)	1.	.1	1	.2	1	.3	1	.4	1	.5	1	.6	1.	.7	1	.8	1	.9	2.	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	1111	0.39	1156	0.42	1197	0.45	1236	0.48	1275	0.51	1312	0.54	1349	0.56	1387	0.59	1424	0.62		
1000	1124	0.43	1168	0.46	1209	0.49	1247	0.52	1285	0.55	1322	0.58	1358	0.61	1395	0.64	1432	0.67	1470	0.7
1100	1134	0.47	1178	0.5	1219	0.53	1258	0.56	1295	0.6	1331	0.63	1367	0.66	1403	0.69	1439	0.72	1477	0.75
1200	1146	0.51	1189	0.54	1230	0.58	1268	0.61	1305	0.65	1341	0.68	1376	0.71	1411	0.74	1447	0.77	1485	0.81
1300	1159	0.55	1201	0.59	1241	0.63	1279	0.66	1315	0.7	1351	0.73	1386	0.77	1421	0.8	1457	0.83	1495	0.87
1400	1173	0.61	1214	0.64	1253	0.68	1290	0.72	1327	0.75	1362	0.79	1397	0.82	1432	0.86	1468	0.89	1506	0.93
1500	1189	0.66	1228	0.7	1266	0.74	1303	0.78	1339	0.81	1374	0.85	1409	0.89	1445	0.92	1481	0.96	1519	1
1600	1206	0.72	1244	0.76	1281	0.8	1317	0.84	1353	0.88	1388	0.92	1423	0.96	1459	1	1496	1.04	1535	1.08
1700	1224	0.79	1261	0.83	1298	0.87	1334	0.91	1369	0.95	1404	0.99	1440	1.03	1476	1.07	1513	1.12	1552	1.16
	1011	0.96	1280	0.91	1316	0.05	1352	0 99	1387	1.03	1422	1 07	1457	1.11	1494	1.16	1532	1.2	1570	1.24
1800	1244	0.00	1200	0.01	1010	0.95	1002	0.00	1007	1.00										

#### **BLOWER DATA - BELT DRIVE - 4 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

#### HORIZONTAL

									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	0.	10	0.:	20	0.	30	0.4	40	0.	50	0.	60	0.	70	0.	80	0	.9	1.	.0
(ciiii)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	483	0.1	554	0.13	627	0.16	699	0.19	765	0.22	826	0.24	882	0.27	935	0.3	986	0.33	1039	0.36
1000	505	0.12	576	0.16	648	0.19	719	0.21	784	0.24	842	0.27	896	0.3	947	0.33	998	0.37	1050	0.4
1100	530	0.15	601	0.18	671	0.21	741	0.24	804	0.27	860	0.3	912	0.34	961	0.37	1010	0.4	1060	0.43
1200	558	0.18	627	0.22	696	0.25	764	0.28	824	0.3	878	0.34	928	0.37	975	0.41	1023	0.44	1072	0.47
1300	588	0.22	656	0.25	723	0.28	788	0.31	846	0.34	897	0.38	945	0.42	990	0.45	1037	0.48	1084	0.51
1400	621	0.25	687	0.29	752	0.32	814	0.35	868	0.38	916	0.42	962	0.46	1006	0.5	1052	0.53	1098	0.56
1500	655	0.29	719	0.33	781	0.36	839	0.39	890	0.43	936	0.47	979	0.51	1023	0.55	1068	0.58	1113	0.61
1600	690	0.33	751	0.37	810	0.4	865	0.44	912	0.48	955	0.52	997	0.56	1041	0.6	1086	0.63	1129	0.66
1700	725	0.38	784	0.41	839	0.45	891	0.49	935	0.53	975	0.58	1017	0.62	1060	0.65	1104	0.68	1147	0.72
1800	761	0.42	816	0.46	868	0.5	916	0.55	957	0.59	997	0.64	1038	0.68	1081	0.71	1124	0.74	1165	0.79
1900	795	0.48	848	0.52	897	0.56	942	0.61	981	0.66	1020	0.7	1060	0.74	1103	0.77	1145	0.81	1183	0.85
Air									Exter	nal Sta	atic (ir	n.w.g.)								
Volume (cfm)	1	.1	1	.2	1	.3	1.	.4	1	.5	1.	.6	1.	.7	1	.8	1	.9	2.	.0
(- <i>/</i>	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	1091	0.4	1138	0.43	1180	0.46	1220	0.49	1257	0.53	1293	0.56	1329	0.59	1364	0.62	1400	0.65	1435	0.69
1000	1101	0.43	1149	0.46	1190	0.5	1229	0.53	1266	0.57	1302	0.6	1338	0.63	1373	0.66	1408	0.7	1444	0.73
1100	1110	0.46	1156	0.5	1199	0.54	1238	0.57	1275	0.61	1311	0.64	1346	0.67	1381	0.71	1416	0.74	1452	0.78
1200	1119	0.5	1165	0.54	1207	0.58	1247	0.62	1284	0.65	1319	0.69	1355	0.72	1389	0.75	1425	0.79	1460	0.82
1300	1130	0.55	1175	0.59	1216	0.63	1255	0.66	1292	0.7	1328	0.74	1363	0.77	1398	0.8	1433	0.84	1469	0.87
1400	1143	0.6	1186	0.63	1226	0.67	1265	0.71	1302	0.75	1337	0.79	1372	0.82	1406	0.85	1441	0.89	1477	0.93
1500	1156	0.65	1198	0.69	1237	0.73	1275	0.77	1311	0.8	1346	0.84	1381	0.88	1415	0.91	1450	0.95	1486	0.98
1600	1171	0.7	1211	0.74	1249	0.78	1286	0.82	1321	0.86	1356	0.9	1390	0.93	1425	0.97	1460	1.01	1496	1.05
	1100	0.76	1225	0.8	1262	0.84	1298	0.88	1333	0.92	1367	0.96	1401	1	1436	1.03	1471	1.07	1507	1.12
1700	1186	0.70	1220	0.0																
1700 1800			1240					0.95	1345	0.99	1380	1.03	1413	1.07	1448	1.11	1483	1.15	1520	1.19

#### **BLOWER DATA - BELT DRIVE - 5 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

#### DOWNFLOW

Aire									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	0.	10	0.:	20	0.	30	0.	40	0.	50	0.	60	0.	70	0.8	80	0	.9	1.	.0
(ciiii)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	529	0.17	591	0.21	653	0.24	724	0.26	810	0.26	886	0.26	942	0.28	982	0.32	1022	0.36	1064	0.40
1200	553	0.20	615	0.24	677	0.27	747	0.30	829	0.30	902	0.30	955	0.33	994	0.36	1034	0.40	1075	0.44
1300	579	0.23	640	0.27	701	0.31	770	0.33	850	0.34	918	0.35	969	0.37	1007	0.41	1047	0.45	1088	0.49
1400	609	0.27	669	0.31	729	0.34	796	0.37	871	0.38	936	0.39	983	0.41	1022	0.45	1061	0.49	1102	0.53
1500	658	0.28	715	0.32	771	0.36	832	0.39	898	0.41	955	0.43	999	0.46	1037	0.50	1077	0.54	1117	0.58
1600	720	0.28	769	0.33	819	0.37	871	0.41	926	0.44	975	0.47	1016	0.51	1054	0.55	1093	0.60	1133	0.63
1700	779	0.30	822	0.35	864	0.39	908	0.44	953	0.48	995	0.52	1034	0.57	1072	0.61	1111	0.65	1150	0.69
1800	828	0.34	864	0.39	901	0.43	938	0.48	977	0.53	1015	0.58	1053	0.63	1091	0.67	1130	0.71	1169	0.75
1900	857	0.41	892	0.45	927	0.50	962	0.55	999	0.60	1036	0.65	1074	0.69	1112	0.73	1150	0.77	1188	0.81
2000	879	0.47	913	0.52	948	0.56	984	0.61	1020	0.67	1058	0.72	1096	0.76	1134	0.80	1172	0.84	1210	0.88
2100	900	0.53	935	0.58	970	0.63	1007	0.69	1044	0.74	1081	0.79	1119	0.84	1157	0.88	1195	0.91	1233	0.95
2200	922	0.60	958	0.65	994	0.71	1031	0.76	1068	0.82	1106	0.87	1143	0.91	1180	0.95	1218	0.99	1255	1.03
2300	947	0.67	983	0.73	1020	0.79	1057	0.85	1094	0.90	1131	0.95	1168	1.00	1205	1.03	1242	1.07	1277	1.13
2400	974	0.76	1010	0.82	1047	0.88	1084	0.94	1120	0.99	1157	1.04	1193	1.08	1230	1.12	1267	1.16	1300	1.23
Air									Exter	nal Sta	atic (ir	n.w.g.)								
Volume (cfm)	1	.1	1.	.2	1.	.3	1	.4	1	.5	1.	.6	1	.7	1.	.8	1	.9	2	.0
(enn)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	1106	0.44	1151	0.47	1197	0.49	1238	0.52	1272	0.56										
1200	1117	0.48	1161	0.51	1206	0.53	1245	0.57	1278	0.60	1312	0.64	1346	0.67	1380	0.71				
1300	1129	0.52	1172	0.55	1216	0.58	1254	0.61	1287	0.65	1320	0.69	1354	0.72	1388	0.76	1421	0.79	1455	0.82
1400	1143	0.57	1185	0.60	1227	0.63	1264	0.66	1296	0.70	1329	0.74	1363	0.77	1397	0.81	1430	0.85	1464	0.88
1500	1157	0.62	1199	0.65	1239	0.68	1275	0.71	1306	0.75	1339	0.79	1373	0.83	1406	0.87	1440	0.90	1473	0.94
1600	1173	0.67	1214	0.70	1253	0.73	1288	0.77	1318	0.81	1351	0.85	1384	0.89	1417	0.93	1451	0.96	1484	1.00
1700	1190	0.72	1230	0.76	1268	0.79	1301	0.83	1331	0.87	1363	0.92	1396	0.95	1429	0.99	1462	1.03	1495	1.07
1800	1208	0.78	1247	0.82	1285	0.86	1317	0.90	1345	0.94	1377	0.98	1410	1.02	1442	1.06	1475	1.10	1508	1.14
1900	1227	0.85	1267	0.88	1303	0.92	1333	0.97	1360	1.02	1392	1.06	1424	1.10	1457	1.14	1489	1.18	1522	1.22
2000	1248	0.92	1286	0.96	1321	1.00	1350	1.05	1377	1.10	1409	1.14	1441	1.18	1473	1.22	1505	1.26	1537	1.30
2100	1269	1.00	1306	1.04	1339	1.09	1367	1.14	1395	1.19	1426	1.23	1458	1.27	1490	1.31	1522	1.35	1554	1.39
2200	1290	1.09	1324	1.14	1356	1.19	1385	1.24	1413	1.28	1444	1.32	1476	1.36	1508	1.41	1540	1.45	1572	1.49
2300	1310	1.20	1343	1.26	1374	1.30	1403	1.34	1432	1.38	1464	1.42	1495	1.46	1527	1.51	1559	1.55	1591	1.59
2400	1332	1.31	1364	1.37	1394	1.41	1423	1.45	1453	1.48	1484	1.53	1516	1.57	1547	1.61	1579	1.65	1612	1.70

#### **BLOWER DATA - BELT DRIVE - 5 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

#### HORIZONTAL

Air									Exter	nal Sta	atic (ir	n.w.g.)								
Volume (cfm)	0.	10	0.:	20	0.	30	0.	40	0.	50	0.	60	0.	70	0.	80	0	.9	1.	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	503	0.14	569	0.17	636	0.20	703	0.23	769	0.26	842	0.28	909	0.30	964	0.33	1008	0.36	1049	0.40
1200	525	0.16	590	0.20	657	0.23	722	0.26	787	0.29	857	0.31	921	0.34	974	0.37	1016	0.40	1056	0.43
1300	548	0.19	613	0.23	679	0.26	743	0.29	806	0.32	873	0.35	934	0.37	984	0.41	1026	0.44	1065	0.47
1400	574	0.22	638	0.26	702	0.30	765	0.33	827	0.36	891	0.39	949	0.41	996	0.45	1037	0.48	1076	0.51
1500	609	0.25	671	0.29	733	0.33	793	0.36	851	0.39	911	0.42	965	0.46	1010	0.49	1049	0.53	1088	0.56
1600	654	0.28	712	0.32	769	0.36	825	0.39	879	0.43	933	0.47	982	0.50	1024	0.54	1063	0.58	1101	0.61
1700	703	0.31	756	0.35	807	0.39	858	0.43	906	0.47	955	0.51	999	0.55	1039	0.59	1078	0.63	1117	0.66
1800	752	0.34	798	0.38	844	0.43	889	0.48	933	0.52	977	0.57	1017	0.61	1056	0.65	1094	0.68	1133	0.72
1900	796	0.38	837	0.43	878	0.48	918	0.53	958	0.58	997	0.62	1036	0.67	1074	0.71	1112	0.74	1151	0.77
2000	833	0.43	870	0.48	907	0.54	943	0.59	980	0.64	1018	0.69	1055	0.73	1093	0.77	1131	0.80	1170	0.83
2100	864	0.50	897	0.55	931	0.60	966	0.65	1002	0.71	1038	0.76	1075	0.80	1113	0.83	1151	0.87	1189	0.90
2200	887	0.57	920	0.62	953	0.67	988	0.73	1024	0.78	1060	0.83	1097	0.87	1135	0.90	1173	0.94	1210	0.98
2300	909	0.64	942	0.70	976	0.75	1011	0.81	1046	0.86	1083	0.91	1120	0.95	1157	0.98	1195	1.02	1231	1.06
2400	931	0.72	965	0.78	999	0.83	1035	0.89	1071	0.94	1108	0.99	1144	1.03	1181	1.07	1217	1.10	1252	1.15
Air									Exter	nal Sta	atic (ir	n.w.g.)								
Volume (cfm)	1.	.1	1.	.2	1.	.3	1	.4	1	.5	1	.6	1.	.7	1	.8	1	.9	2.	.0
(0)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	1090	0.42	1132	0.45	1175	0.47	1216	0.50	1257	0.53	1296	0.56	1334	0.59	1370	0.62	1405	0.65	1439	0.69
1200	1097	0.46	1139	0.49	1181	0.51	1222	0.54	1263	0.57	1301	0.60	1338	0.63	1374	0.67	1409	0.70	1443	0.74
1300	1106	0.50	1147	0.53	1189	0.55	1230	0.58	1270	0.61	1307	0.65	1344	0.68	1379	0.72	1414	0.75	1447	0.79
1400	1116	0.54	1157	0.57	1198	0.60	1239	0.63	1278	0.66	1315	0.70	1351	0.74	1385	0.77	1419	0.81	1452	0.85
1500	1128	0.59	1168	0.62	1209	0.64	1249	0.68	1287	0.71	1323	0.75	1358	0.79	1393	0.83	1426	0.87	1458	0.91
1600	1141	0.64	1181	0.67	1222	0.70	1261	0.73	1298	0.77	1333	0.81	1367	0.85	1401	0.89	1433	0.93	1465	0.97
1700	1156	0.69	1196	0.72	1235	0.75	1273	0.79	1309	0.83	1344	0.87	1377	0.91	1410	0.96	1442	1.00	1473	1.04
1800	1172	0.75	1211	0.78	1250	0.81	1287	0.85	1322	0.90	1355	0.94	1388	0.98	1420	1.02	1451	1.07	1482	1.11
1900	1190	0.81	1228	0.84	1265	0.88	1301	0.92	1335	0.97	1367	1.01	1399	1.05	1431	1.10	1462	1.14	1492	1.18
2000	1208	0.87	1245	0.91	1281	0.96	1316	1.00	1349	1.04	1380	1.09	1412	1.13	1443	1.18	1473	1.22	1503	1.26
2100	1227	0.94	1263	0.99	1298	1.04	1331	1.08	1363	1.13	1394	1.17	1425	1.22	1455	1.26	1485	1.31	1515	1.35
2200	1246	1.02	1281	1.07	1315	1.12	1347	1.17	1379	1.22	1409	1.26	1439	1.31	1469	1.36	1499	1.40	1529	1.45
2300	1266	1.11	1300	1.16	1333	1.22	1364	1.27	1395	1.32	1424	1.36	1454	1.41	1484	1.46	1513	1.50	1543	1.55
2400	1206	1 20	1319	1.26	1351	1.32	1382	1.38	1411	1.43	1440	1.48	1470	1.52	1499	1.57	1528	1.61	1558	1.66

#### **BLOWER DATA - BELT DRIVE - 6 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

## DOWNFLOW

									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	0.	10	0.:	20	0.3	30	0.	40	0.	50	0.	60	0.	70	0.	80	0	.9	1	.0
(0111)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1900	510	0.45	544	0.5	579	0.55	614	0.6	649	0.65	684	0.7	718	0.74	752	0.79	784	0.83	812	0.88
2000	526	0.49	560	0.55	595	0.6	629	0.65	663	0.7	697	0.75	730	0.79	763	0.84	794	0.88	820	0.93
2100	542	0.54	576	0.59	610	0.65	644	0.7	678	0.75	711	0.8	743	0.84	775	0.89	804	0.94	830	0.98
2200	560	0.59	593	0.64	627	0.7	660	0.75	693	0.8	725	0.85	757	0.9	787	0.94	814	0.99	840	1.03
2300	578	0.64	610	0.7	644	0.75	676	0.81	709	0.86	740	0.91	770	0.95	799	1	826	1.05	851	1.09
2400	597	0.7	629	0.75	661	0.81	693	0.86	725	0.91	755	0.96	784	1.01	812	1.06	838	1.11	862	1.15
2500	617	0.76	648	0.81	679	0.87	710	0.92	741	0.97	770	1.03	799	1.08	825	1.13	850	1.17	875	1.22
2600	637	0.82	667	0.87	698	0.93	728	0.98	758	1.04	786	1.09	814	1.15	839	1.2	864	1.24	887	1.28
2700	658	0.88	687	0.94	717	1	746	1.05	775	1.11	802	1.16	829	1.22	853	1.27	877	1.31	901	1.36
2800	679	0.95	708	1.01	736	1.07	764	1.12	792	1.18	819	1.24	844	1.3	868	1.35	892	1.39	915	1.43
2900	701	1.02	728	1.08	756	1.14	783	1.2	809	1.26	835	1.32	860	1.38	884	1.43	907	1.47	930	1.52
Air									Exter	nal Sta	atic (ir	n.w.g.)								
Volume (cfm)	1.	.1	1.	.2	1.	.3	1	.4	1.	.5	1.	.6	1	.7	1	.8	1	.9	2	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1900	837	0.92	861	0.96	886	1	913	1.04	939	1.07	966	1.11	992	1.16	1017	1.21	1041	1.27	1065	1.33
2000	845	0.97	870	1.01	895	1.05	921	1.09	948	1.12	974	1.17	999	1.22	1023	1.27	1047	1.33	1070	1.39
2100	855	1.02	879	1.06	904	1.1	930	1.14	956	1.18	982	1.22	1006	1.28	1030	1.34	1053	1.4	1075	1.46
2200	865	1.08	889	1.12	914	1.15	940	1.19	966	1.24	990	1.29	1014	1.34	1037	1.41	1059	1.47	1081	1.54
2300	875	1.13	900	1.17	925	1.21	951	1.25	976	1.3	999	1.35	1022	1.41	1044	1.48	1066	1.55	1087	1.62
2400	887	1.19	912	1.23	936	1.27	961	1.32	986	1.37	1009	1.43	1031	1.49	1052	1.57	1073	1.64	1094	1.71
2500	899	1.25	923	1.29	948	1.34	973	1.39	996	1.44	1018	1.51	1039	1.58	1060	1.65	1080	1.73	1101	1.8
2600	912	1.32	936	1.36	960	1.41	984	1.46	1007	1.52	1028	1.59	1049	1.67	1069	1.75	1089	1.82	1109	1.89
2700	925	1.4	949	1.44	973	1.49	996	1.55	1018	1.61	1038	1.69	1058	1.76	1078	1.84	1098	1.92	1118	1.99
2800	939	1.47	962	1.52	985	1.57	1008	1.64	1029	1.71	1049	1.79	1069	1.87	1088	1.94	1107	2.02	1127	2.09
2900	953	1.56	976	1.61	998	1.67	1020	1.73	1041	1.81	1060	1.89	1079	1.98	1098	2.06	1117	2.13	1137	2.21

#### **BLOWER DATA - BELT DRIVE - 6 TON**

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 19 for blower motors and drives and wet coil and options/accessory air resistance data.

## HORIZONTAL

									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	0.	10	0.:	20	0.3	30	0.4	40	0.	50	0.	60	0.	70	0.8	80	0	.9	1.	.0
(0111)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1900	485	0.55	516	0.57	549	0.59	583	0.62	618	0.65	654	0.69	689	0.73	724	0.77	758	0.82	790	0.86
2000	499	0.59	531	0.61	563	0.63	597	0.66	631	0.7	666	0.73	701	0.77	734	0.82	767	0.86	798	0.91
2100	514	0.63	546	0.65	578	0.68	611	0.71	645	0.74	679	0.78	712	0.82	745	0.86	777	0.91	806	0.96
2200	530	0.68	562	0.7	594	0.73	627	0.76	660	0.79	693	0.83	725	0.87	757	0.92	787	0.96	816	1.01
2300	548	0.73	579	0.75	610	0.78	643	0.81	675	0.85	707	0.88	738	0.93	769	0.97	798	1.02	826	1.06
2400	566	0.78	596	0.81	628	0.84	659	0.87	691	0.9	722	0.94	752	0.98	782	1.03	810	1.08	837	1.12
2500	585	0.84	615	0.86	645	0.9	676	0.93	707	0.96	737	1	767	1.05	795	1.09	822	1.14	848	1.19
2600	604	0.9	634	0.93	664	0.96	694	0.99	724	1.03	753	1.07	781	1.11	809	1.15	835	1.2	861	1.25
2700	624	0.96	653	0.99	682	1.02	712	1.06	741	1.09	769	1.13	796	1.18	823	1.22	849	1.27	873	1.32
2800	645	1.02	673	1.05	701	1.09	730	1.12	758	1.16	785	1.2	812	1.25	838	1.29	862	1.34	886	1.39
2900	665	1.09	693	1.12	721	1.16	748	1.19	775	1.23	802	1.27	827	1.32	852	1.36	877	1.41	900	1.46
A :									Exter	nal Sta	atic (ir	n.w.g.)								
Air Volume (cfm)	1.	.1	1.	2	1.	.3	1.	.4	1	.5	1	.6	1.	7	1.	.8	1	.9	2	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1900	819	0.9	846	0.94	871	0.98	897	1.02	922	1.05	948	1.09	974	1.13	999	1.18	1025	1.23	1050	1.28
2000	826	0.95	852	0.99	877	1.03	902	1.06	928	1.1	953	1.14	979	1.18	1004	1.23	1029	1.28	1054	1.34
2100	834	1	859	1.04	884	1.08	909	1.12	934	1.15	960	1.2	985	1.24	1010	1.29	1034	1.35	1058	1.4
2200	842	1.05	868	1.1	892	1.13	917	1.17	942	1.21	967	1.26	992	1.3	1016	1.36	1040	1.41	1063	1.47
2300	852	1.11	877	1.15	901	1.19	926	1.23	950	1.27	975	1.32	999	1.37	1023	1.42	1046	1.48	1069	1.54
2400	862	1.17	887	1.21	911	1.25	935	1.3	959	1.34	983	1.39	1007	1.44	1030	1.5	1053	1.56	1075	1.62
2500	873	1.23	897	1.28	921	1.32	945	1.36	969	1.41	992	1.46	1016	1.52	1038	1.58	1060	1.64	1082	1.7
2600	885	1.3	909	1.34	932	1.39	955	1.43	979	1.49	1002	1.54	1025	1.6	1047	1.66	1069	1.73	1090	1.79
2700	897	1.37	920	1.41	944	1.46	967	1.51	990	1.57	1012	1.62	1034	1.69	1056	1.75	1077	1.82	1098	1.89
2800	910	1.44	933	1.49	955	1.54	978	1.6	1001	1.65	1023	1.72	1044	1.78	1066	1.85	1086	1.92	1107	1.99
2900	923	1.52	945	1.57	968	1.63	990	1.68	1012	1.75	1034	1.81	1055	1.88	1076	1.95	1096	2.02	1116	2.09

## **BLOWER DATA**

### **BELT DRIVE KIT SPECIFICATIONS - 036-060**

Model	Mote	or HP	No. of			Drive Kits and	d RPM Range		
No.	Nominal	Maximum	Speeds	A01	A02	A03	A05	A06	A07
036	0.75	0.86	2	low 449-673 high 673-1010					
	1	1.15	2				low 598-897 high 897-1346		
048	0.75	0.86	2		low 497-673 high 745-1117				
	2	2.3	2					low 714-953 high 1071-1429	
060	1	1.15	2			low 555-833 high 833-1250			
	2	2.3	2						low 808-1032 high 1212-1548

#### **BELT DRIVE KIT SPECIFICATIONS - 072**

Model	Mot	or HP	No. of			
No.	Nominal	Maximum	Speeds	AA01	AA02	AA03
072	1	1.15	1	522-784		
	2	2.3	1		632-875	798-1105

#### FACTORY INSTALLED OPTIONS/FIELD INSTALLED ACCESSORY AIR RESISTANCE - in. w.g.

Air	V	Vet Indooi	Coil	Humiditrol	Gas H	eating		Filte	rs
Volume cfm	036	048	060, 072	Dehumidification Coil	Medium Heat	High Heat	Economizer	MERV 8	MERV 13
036-048 MO	DELS			· · · · ·		•			
800	0.01	0.01		0.00	0.02	0.02	0.04	0.04	0.05
1000	0.02	0.02		0.00	0.02	0.02	0.04	0.04	0.07
1200	0.03	0.04		0.01	0.02	0.02	0.04	0.04	0.07
1400	0.04	0.05		0.02	0.02	0.03	0.04	0.04	0.07
1600	0.05	0.06		0.03	0.03	0.04	0.04	0.04	0.07
1800	0.06	0.07		0.04	0.04	0.05	0.05	0.04	0.07
2000	0.08	0.09		0.04	0.04	0.06	0.05	0.05	0.08
060-072 MO	DELS								
1000			0.02	0.00	0.02	0.02	0.04	0.03	0.05
1200			0.04	0.00	0.02	0.02	0.04	0.03	0.07
1400			0.05	0.01	0.02	0.03	0.04	0.04	0.07
1600			0.07	0.02	0.03	0.04	0.04	0.04	0.07
1800			0.08	0.02	0.03	0.05	0.05	0.05	0.07
2000			0.10	0.03	0.04	0.06	0.05	0.05	0.07
2200			0.11	0.04	0.04	0.07	0.05	0.05	0.08
2400			0.13	0.04	0.05	0.08	0.05	0.05	0.08
2600			0.15	0.05	0.05	0.09	0.06	0.05	0.08
2800			0.16	0.05	0.06	0.10	0.06	0.05	0.08
3000			0.18	0.06	0.07	0.11	0.06	0.05	0.08

#### POWER EXHAUST FAN PERFORMANCE

Return Air System Static Pressure in. w.g.	Air Volume Exhausted cfm	Return Air System Static Pressure in. w.g.	Air Volume Exhausted cfm
036-048 MODELS		060-072 MODELS	
0.00	2000	0.00	3175
0.05	1990	0.05	2955
0.10	1924	0.10	2685
0.15	1810	0.15	2410
0.20	1664	0.20	2165
0.25	1507	0.25	1920
0.30	1350	0.30	1420
0.35	1210	0.35	1200

### **BLOWER DATA**

## CEILING DIFFUSERS AIR RESISTANCE (in. w.g.)

Air Volume	RTD9-65 Step-Down Diffuser		FD9-65	RTD11-95 Step-Down Diffuser			FD11-95	
cfm	2 Ends Open	1 Side & 2 Ends Open	All Ends & Sides Open	Flush Diffuser	2 Ends Open	1 Side & 2 Ends Open	All Ends & Sides Open	Flush Diffuser
800	0.15	0.13	0.11	0.11				
1000	0.19	0.16	0.14	0.14				
1200	0.25	0.20	0.17	0.17				
1400	0.33	0.26	0.20	0.20				
1600	0.43	0.32	0.20	0.24				
1800	0.56	0.40	0.30	0.30	0.13	0.11	0.09	0.09
2000	0.73	0.50	0.36	0.36	0.15	0.13	0.11	0.10
2200	0.95	0.63	0.44	0.44	0.18	0.15	0.12	0.12
2400					0.21	0.18	0.15	0.14
2600					0.24	0.21	0.18	0.17
2800					0.27	0.24	0.21	0.20
3000					0.32	0.29	0.25	0.25

#### **CEILING DIFFUSER AIR THROW DATA**

Air Volume - cfm	<sup>1</sup> Effective	Throw - ft.
Model No.	RTD9-65	FD9-65
800	10 - 17	14 - 18
1000	10 - 17	15 - 20
1200	11 - 18	16 - 22
1400	12 - 19	17 - 24
1600	12 - 20	18 - 25
1800	13 - 21	20 - 28
2000	14 - 23	21 - 29
2200	16 - 25	22 - 30
Model No.	RTD11-95	FD11-95
2600	24 - 29	19 - 24
2800	25 - 30	20 - 28
3000	27 - 33	21 - 29

<sup>1</sup> Effective throw based on terminal velocities of 75 ft. per minute.

#### **3 TON HIGH EFFICIENCY (R-410A)**

**3 TON** 

LGH036	H4
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<sup>1</sup> Voltage - 60hz		208/230V - 1 Ph	208/230V - 3 Ph	460V - 3 Ph	575V - 3 Ph	
Compressor	Rated Load Amps	16.7	11.2	4.5	3.7	
-	Locked Rotor Amps	82	58	29	22.5	
Outdoor Fan Motor	Full Load Amps	4.1	4.1	2.1	1.6	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4	1.3	1	
Service Outlet 12	15V GFI (amps)	15	15	15	15	
Indoor Blower	Horsepower	0.5	0.5	0.5	0.5	
Motor	Full Load Amps	4.3	4.3	2.2	1.7	
<sup>2</sup> Maximum	Unit Only	45	30	15	15	
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	45	35	15	15	
<sup>3</sup> Minimum	Unit Only	30	23	10	8	
Circuit Ampacity	With (1) 0.33 HP Power Exhaust	32	25	12	9	

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.

<sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

3 TON STAND	ARD EFFICIENCY (R-	410A)					LGH03654
<sup>1</sup> Voltage - 60hz		208/230V - 3 Ph		460V	460V - 3 Ph		- 3 Ph
Compressor	Rated Load Amps	11.2		4	4.5		.7
	Locked Rotor Amps	5	68	2	29	22.5	
Outdoor Fan Motor	Full Load Amps	0.9		0.6		0.5	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1	
Service Outlet 115	5V GFI (amps)	15		15		15	
Indoor Blower	Horsepower	0.75	1	0.75	1	0.75	1
Motor	Full Load Amps	3.5	4.6	1.6	2.1	1.3	1.7
<sup>2</sup> Maximum	Unit Only	25	30	15	15	15	15
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	30	30	15	15	15	15
<sup>3</sup> Minimum	Unit Only	19	20	8	9	7	7
Circuit Ampacity	With (1) 0.33 HP Power Exhaust	21	22	10	10	8	8

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage. <sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

### **4 TON HIGH EFFICIENCY (R-410A)**

**4 TON** 

LGH048H4
----------

<sup>1</sup> Voltage - 60hz		208/230V - 1 Ph	208/230V - 3 Ph	460V - 3 Ph	575V - 3 Ph
Compressor	Rated Load Amps	21.2	13.5	6.4	5
-	Locked Rotor Amps	96	88	41	37.8
Outdoor Fan Motor	Full Load Amps	4.1	4.1	2.1	1.6
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4	1.3	1
Service Outlet 11	I5V GFI (amps)	15	15	15	15
Indoor Blower	Horsepower	0.75	0.75	0.75	0.75
Motor	Full Load Amps	6.1	6.1	3.1	2.4
<sup>2</sup> Maximum	Unit Only	50	40	15	15
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	60	40	20	15
<sup>3</sup> Minimum	Unit Only	37	28	14	11
Circuit Ampacity	With (1) 0.33 HP Power Exhaust	40	30	15	12

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.

<sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

4 TON STAND	ARD EFFICIENCY (R	-410A)					LGH048S4
<sup>1</sup> Voltage - 60hz		208/230V - 3 Ph		460V	460V - 3 Ph		- 3 Ph
Compressor	Rated Load Amps	1;	3.5	6	6.4		5
	Locked Rotor Amps	8	38	4	41	37.8	
Outdoor Fan Motor	Full Load Amps	1.7		1.1		0.7	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1	
Service Outlet 11	5V GFI (amps)	15			15		5
Indoor Blower	Horsepower	0.75	2	0.75	2	0.75	2
Motor	Full Load Amps	3.5	7.5	1.6	3.4	1.3	2.7
<sup>2</sup> Maximum	Unit Only	35	35	15	15	15	15
Overcurrent	With (1) 0.33 HP	35	40	15	20	15	15
Protection	Power Exhaust						
<sup>3</sup> Minimum	Unit Only	23	27	11	13	9	10
Circuit	With (1) 0.33 HP	25	29	12	14	10	11
Ampacity	Power Exhaust						

 $^1$  Extremes of operating range are plus and minus 10% of line voltage.  $^2$  HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

### **5 TON HIGH EFFICIENCY (R-410A)**

LGH060H4
----------

**5 TON** 

<sup>1</sup> Voltage - 60hz		208/230V - 1 Ph	208/230V - 3 Ph	460V - 3 Ph	575V - 3 Ph
Compressor	Rated Load Amps	25.6	17.6	9	7.4
-	Locked Rotor Amps	118	135	62	50
Outdoor Fan Motor	Full Load Amps	4.1	4.1	2.1	1.6
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4	1.3	1
Service Outlet 1	15V GFI (amps)	15	15	15	15
Indoor Blower	Horsepower	1	1	1	1
Motor	Full Load Amps	7.4	7.4	3.7	3
<sup>2</sup> Maximum	Unit Only	60	50	25	20
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	70	50	25	20
<sup>3</sup> Minimum	Unit Only	44	34	18	14
Circuit Ampacity	With (1) 0.33 HP Power Exhaust	46	36	19	15

 $^{\scriptscriptstyle 1}$  Extremes of operating range are plus and minus 10% of line voltage.

<sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

5 TON STAN	DARD EFFICIENCY (R	-410A)					LGH060S4
<sup>1</sup> Voltage - 60hz		208/230V - 3 Ph		460V - 3 Ph		575V - 3 Ph	
Compressor	Rated Load Amps	17.6			9		.4
_	Locked Rotor Amps	1	35	6	62	50	
Outdoor Fan Motor	Full Load Amps	2.4		1.3		1	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1	
Service Outlet 11	5V GFI (amps)	15		15		15	
Indoor Blower	Horsepower	1	2	1	2	1	2
Motor	Full Load Amps	4.6	7.5	2.1	3.4	1.7	2.7
<sup>2</sup> Maximum	Unit Only	45	45	20	20	15	20
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	45	50	20	25	20	20
<sup>3</sup> Minimum	Unit Only	29	32	15	16	12	13
Circuit Ampacity	With (1) 0.33 HP Power Exhaust	32	35	16	18	13	14

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.

<sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

## 6 TON HIGH EFFICIENCY (R-410A)

**6 TON** 

LGH072H4

<sup>1</sup> Voltage - 60hz		208/230V - 3 Ph		460V - 3 Ph		575V - 3 Ph	
Compressor	Rated Load Amps		19	9.7		7.4	
-	Locked Rotor Amps	1	23	(	62	50	
Outdoor Fan Motor	Full Load Amps	2.4		1.3		1	
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1	
Service Outlet 1	15V GFI (amps)	15		15		15	
Indoor Blower	Horsepower	1	2	1	2	1	2
Motor	Full Load Amps	4.6	7.5	2.1	3.4	1.7	2.7
<sup>2</sup> Maximum	Unit Only	45	50	25	25	15	20
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	50	50	25	25	20	20
<sup>3</sup> Minimum	Unit Only	31	34	16	17	12	13
Circuit Ampacity	With (1) 0.33 HP Power Exhaust	34	37	17	19	13	14

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.

<sup>2</sup> HACR type breaker or fuse.

<sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

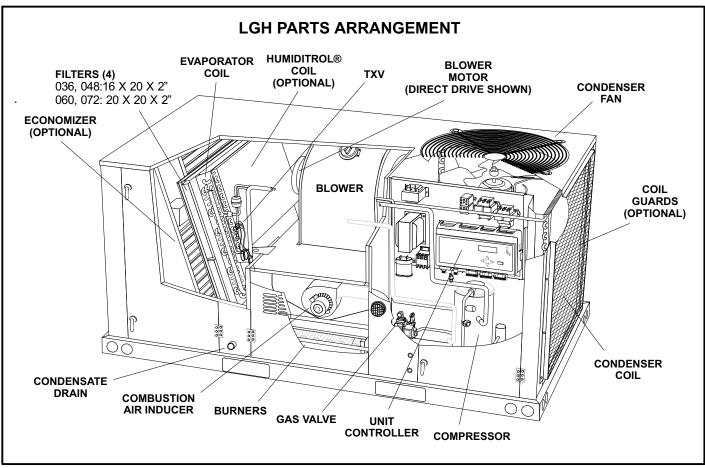
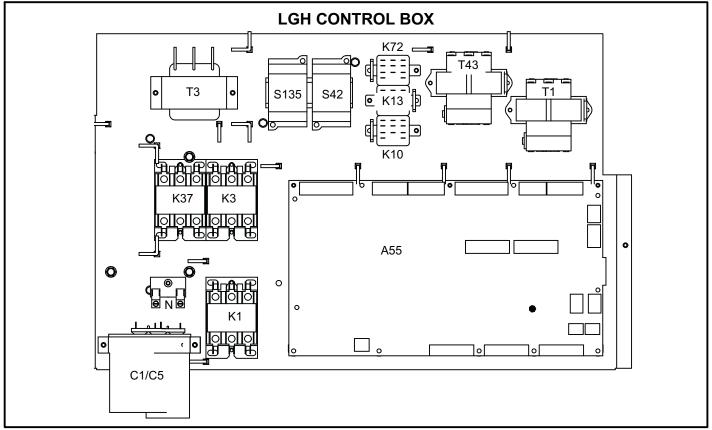


FIGURE 1





## **I-UNIT COMPONENTS**

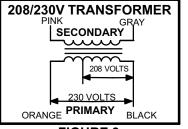
All 3 through 6 ton (7 through 21 kW) units are configure to order units (CTO). The LGH unit components are shown in figure 1. All units come standard with removable unit panels. All L1, L2, and L3 wiring is color coded; L1 is red, L2 is yellow, and L3 is blue.

## **A-Control Box Components**

LGH control box components are shown in figure 2. The control box is located in the upper right portion of the compressor compartment.

## 1-Control Transformer T1

All use a single line voltage to 24VAC transformer mounted in the control box. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit breaker (CB8). The 208/230 (Y) voltage transformers use two



primary voltage taps as shown in figure 3, while 460 (G) and 575 (J) voltage transformers use a single primary voltage tap.

### FIGURE 3

## 2-C. A. I. Transformers T3 (G, J voltage)

All (G) 460 and 575 (J) voltage units use transformer T3 mounted in the control box. The transformers have an output rating of 0.75A. T3 transformer supplies 230 VAC power to the combustion air inducer motor (B6).

## 3-Transformer T4 (G, J voltage)

All (G, J) 460, 575 voltage direct drive units use transformer T4 mounted in the control box. T4 is a line voltage to 230V transformer to power the indoor blower and outdoor fan motor. It is connected to line voltage and is powered at all times.

## 4-Transformer T43 (reheat units)

All reheat units and units with phase detection components are equipped with T43 located in the control box. Transformer is rated at 70VA. It is connected to line voltage and is powered at all times.

## 5-Unit Controller A55

The Unit Controller provides all unit control functions, unit status information, unit diagnostics, programmable parameters, and USB verification and profile sharing. Refer to the Unit Controller guide provided with the unit.

Thermostat wires are connected to J297 on the Unit Controller.

## 6-Fan Capacitor C1 (three phase, belt drive)

Fan capacitor C1 is used to assist in the start up of condenser fan B4. Ratings will be on the side of capacitor or outdoor fan motor nameplate.

## 7-Compressor Capacitor C5

Compressor capacitor C5 is used to assist in the start up of compressor B1 in single phase units. Ratings will be on the side of capacitor or compressor nameplate.

## 8-Compressor Contactor K1

In all LGH units, K1 energizes compressor B1 in response to Unit Controller demand. Three phase units use three pole double break contactors with a 24 volt coil. Single phase units use single pole double break contactors with a 24 volt coil.

## 9-Blower Contactors K3, K37 (belt drive)

K3 and K37 are three-pole, double-break contactors with 24VAC coils. On 3-, 4-, and 5-ton units, K3 energizes the B3 indoor blower motor on low speed and K37 energizes the blower motor on high speed. On 6-ton units, K3 energizes the B3 single-stage blower motor in response to blower demand.

## 10-Blower Overloads S42, S135

S42 and S135 are three phase thermal overload relays. See figure 4 or 5. Switches are connected in line with the blower motor to monitor the current flow to the motor. When the relay senses current exceeds the operating limits of the motor, a set of normally closed contacts open to de-energize the blower. On 3-, 4- and 5-ton unit blowers, S42 is used on low speed and S135 is used on high speed. On 6-ton unit blowers, S42 is used on single speed. Overload should be set to the full load current ratings on the motor nameplate.

## 11-Condenser Fan Relay K10 (belt drive)

Outdoor fan relay K10 is an optional DPDT relay with a 24VAC coil. K10 energizes condenser fan B4.

## 12-Gas Relay K72 (two stage units)

Relay K72 is normally closed and controls combustion air inducer B6. K72 switches the inducer B6 to high speed in response to two stage heat demand.

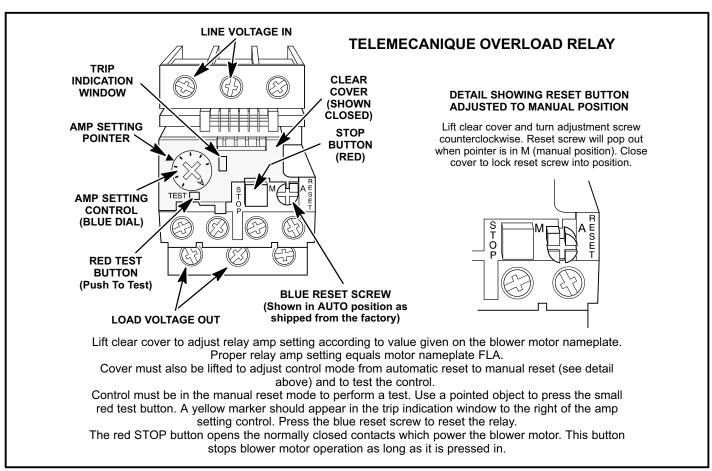


FIGURE 4

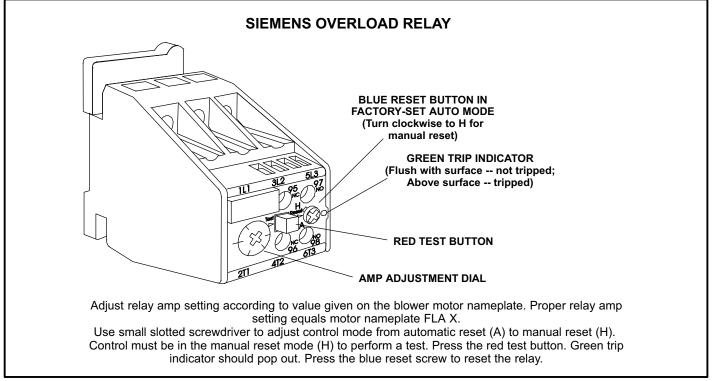


FIGURE 5

## 

Shock hazard. Spark related components contain high voltage which can cause personal injury or death. Disconnect power before servicing. Control is not field repairable. Unsafe operation will result. If control is inoperable, simply replace the entire control.

The main control box (figure 7) houses the burner control A3. The ignition control provides three main functions: gas valve control, ignition, and flame sensing. The control has a green LED to show control status (table 1).

LED Flashes	Indicates
Steady Off	No power or control hardware fault.
Steady On	Power applied. Control OK.
3 Flashes	Ignition lockout from too many trials.
4 Flashes	Ignition lockout from too many flame losses within single call for heat.
5 Flashes	Control hardware fault detected.

Flame rectification sensing is used on all LGH units. Loss of flame during a heating cycle is indicated by an absence of flame signal (0 microamps). If this happens, the control will immediately restart the ignition sequence and then lock out if ignition is not gained after the third trial. See System Service Checks section for flame current measurement.

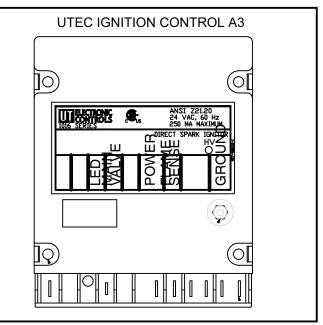
The control shuts off gas flow immediately in the event of a power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out.

## Operation

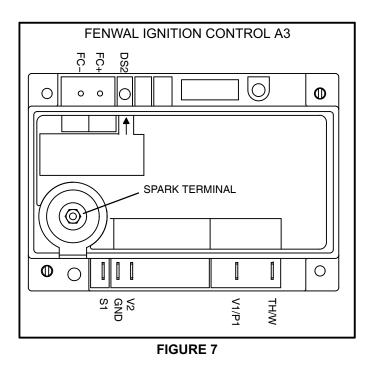
On a heating demand, the ignition control checks for a closed limit switch. Once this check is complete and conditions are correct, the ignition control then allows 30 seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes proving that the combustion air inducer is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over, the ignition control activates the gas valve, the spark electrode and the flame sensing electrode. At the start of the ignition sequence, the adjustable 40 second (default) indoor blower delay period begins. Sparking stops immediately after flame is sensed or at the end of the 8 second trial for ignition. If flame is not sensed, the ignition control will wait 5 minutes before attempting ignition again. The unit will usually ignite on the first trial and A3 allows three trials for ignition

before locking out. The lockout time is 1 hour. After lockout, the ignition control automatically resets and provides three more attempts at ignition. Manual reset after lockout requires holding the A55 Unit Controller left arrow key until the Unit Controller resets. See the Unit Controller manual provided with the unit.

Once the flame is sensed, the ignition control then proceeds to "steady state" mode where all inputs are monitored to ensure the limit switch, rollout switch and prove switch are closed as well as flame is present. When the heat call is satisfied the gas valve and combustion air inducer are de-energized. An adjustable 120-second (default) blower off delay begins.



**FIGURE 6** 



## **B-Cooling Components**

All units use independent cooling circuits consisting of separate compressor, condenser coil and evaporator coil. See figure 8. One draw-through type condenser fan is used in LGH036/072 units. Units are equipped with belt-drive or direct drive blowers which draw air across the evaporator during unit operation.

Cooling may be supplemented by a factory- or fieldinstalled economizer. The evaporator coil is slab type and uses a thermostatic expansion valve as the primary refrigerant metering device. Each evaporator is also equipped with enhanced fins and rifled tubing. In all units each compressor is protected by a freezestat (S49) on the evaporator coil, a high pressure switch (S4) on the discharge line, and a low pressure switch (S87) on the suction line. See figure 8. A low ambient switch (S11) is standard.

## 1-Compressor B1

All LGH036-060 units use one two-stage scroll compressor. LGH072 units use one single-stage scroll compressor. See "SPECIFICATIONS" and "ELECTRICAL DATA" (table of contents) or compressor nameplate for compressor specifications.

## A WARNING

Electrical shock hazard. Compressor must be grounded. Do not operate without protective cover over terminals. Disconnect power before removing protective cover. Discharge capacitors before servicing unit. Failure to follow these precautions could cause electrical shock resulting in injury or death.

Each compressor is energized by a corresponding compressor contactor.

NOTE-Refer to the wiring diagram section for specific unit operation.

## 2-Freezestat S49

Each unit is equipped with a low temperature switch (freezestat) located on a return bend of each evaporator coil.

The freezestat is wired to the A55 Unit Controller. The freezestat is a SPST N.C. auto-reset switch which opens at 29°F  $\pm$  3°F (-1.7°C  $\pm$  1.7°C) on a temperature drop and closes at 58°F  $\pm$  4°F (14.4°C  $\pm$  2.2°C) on a temperature rise. To prevent coil icing, freezestats open during compressor operation to temporarily disable the respective compressor until the coil temperature rises.

If the freezestats are tripping frequently due to coil icing, check the airflow / filters, economizer position and unit charge before allowing unit back in operation. Make sure to eliminate conditions which might promote evaporator ice buildup.

## 3-High Pressure Switch S4

The high pressure switch is a auto-reset SPST N.C. switch which opens on a pressure rise.

S4 is located in the compressor discharge line and wired to the A55 Unit Controller.

When discharge pressure rises to  $640 \pm 10 \text{ psig} (4412 \pm 69 \text{ kPa})$  (indicating a problem in the system) the switch opens and the respective compressor is de-energized (the economizer can continue to operate). The switch automatically resets at  $475 \pm 10 \text{ psig}$ .

## 4-Low Ambient Switch S11

The low ambient switch is used to maintain cooling operation during low ambient temperatures. The switch opens to de-energize the outdoor fan (via A55) while mechanical cooling continues to operate. The reduced heat transfer across the outdoor coil results in higher refrigerant temperatures and prevents indoor coil icing.

The low ambient switch is an auto-reset SPST N.O. pressure switch and is located in the liquid line prior to the indoor coil section. The switch is wired to the A55 Unit Controller which uses the S11 input to control the outdoor fan when outdoor temperatures drop below  $62^{\circ}$ F. S11 opens when the liquid pressure drops below  $240 \pm$ 10 psig ( $1655 \pm 69$  kPa). S11 closes when the liquid pressure rises to  $450 \pm 10$  psig ( $3102 \pm 69$  kPa) psig. The S11 switch will continue to cycle the outdoor fan until the outdoor temperature rises to  $65^{\circ}$ F.

## Units Equipped With Direct Drive Blowers -

When the liquid pressure rises to 450 psig, the outdoor fan is energized at extra low RPM. This reduces the number of outdoor fan on/off cycles and refrigerant pressure fluctuations. The outdoor fan will continue to operate at extra low RPM until the outdoor temperature rises to 65°F.

## 5-Low Pressure Switch S87

The compressor circuit is protected by a loss of charge switch located on the suction line. Switch opens at 40 psig  $\pm$  5 psig (276  $\pm$  34 kPa) and automatically resets at 90 psig  $\pm$  5 psig (621 kPa  $\pm$  kPa).

## 6-Crankcase Thermostat S40

Switch opens when discharge line temperature reaches  $94^{\circ}F\pm5$  ( $34^{\circ}C\pm3$ ) and closes when temperature falls below  $74^{\circ}F\pm5$  ( $23^{\circ}C\pm3$ ). Prevents crankcase heater operation in warm weather.

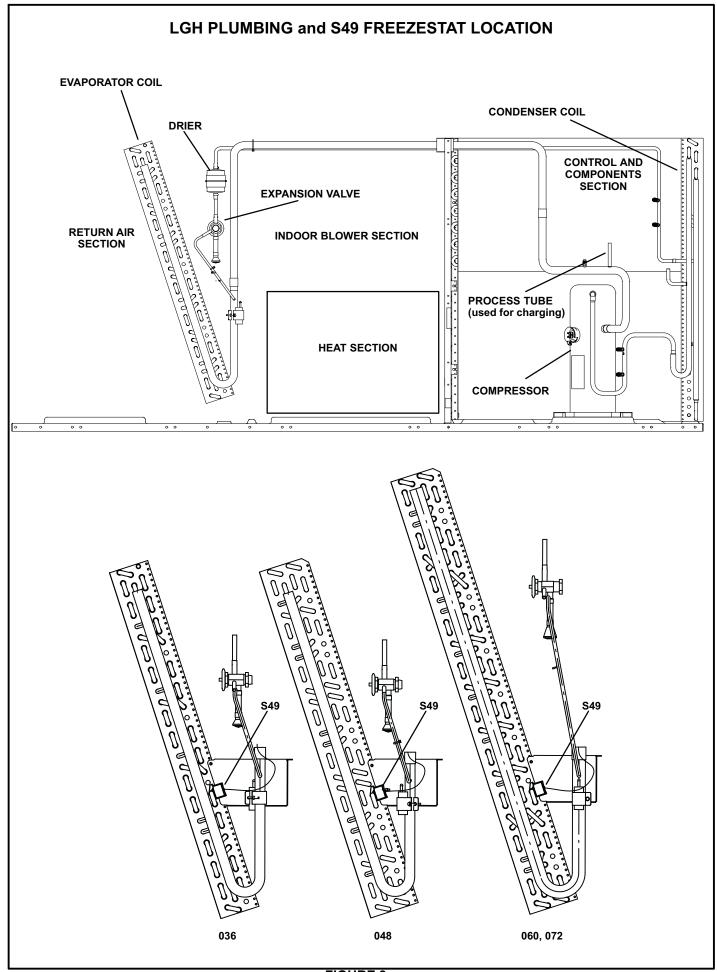


FIGURE 8

## **C-Blower Compartment**

LGH036H, 048H, and 060H units are equipped with direct drive blowers. LGH036S, 048S, and 060S units are equipped with two-speed, belt drive blowers. LGH072H units are equipped with a single-speed belt drive blower. See unit nameplate for blower type. The blower compartment in all LGH036/072 units is located between the evaporator coil and the compressor compartment.

## **1-Blower Wheels**

See table 2 for blower wheel type and size.

TABLE 2					
BLOWER WHEELS					
LGH Unit	Туре	Size - in. (mm)			
036S, 048S, 060S	Belt	10 X 10 (254 X 254)			
036H, 048H	Direct	10 × 10 (234 × 234)			
060H	Direct	11 X 10 (279 X 254)			
072S	Belt	15 X 9 (381 X 229)			

## 2-Indoor Blower Motor B3

All direct drive blower motors are electronically commutated, brushless, DC motors. Belt drive blower motors are single (6-ton) or two-speed (3, 4, 5 ton) integral motors. Low speed is approximately 2/3 of high speed. CFM adjustments on belt drive units are made by adjusting the motor pulley (sheave). CFM adjustments on direct drive units are made by changing ECTO parameters as shown in the Unit Controller manual provided with each unit. Motors are equipped with sealed ball bearings. All motor specifications are listed in the SPECIFICATIONS (table of contents) in the front of this manual. Units may be equipped with motors manufactured by various manufacturers, therefore electrical FLA and LRA specifications will vary. See unit rating plate for information specific to your unit.

## **AIMPORTANT**

Three phase scroll compressors must be phased sequentially for correct compressor and blower rotation. Follow "COOLING START-UP" section of installation instructions to ensure proper compressor and blower operation.

#### **A-Blower Operation**

Refer to the Unit Controller Installation and Setup Guide to energize blower. Use the menu navigation arrows and select button; see *Service - Test*.

#### **B-Determining Unit CFM**

1- The following measurements must be made with air filters in place. IMPORTANT - On units equipped with direct drive blowers, determine and adjust high speed CFM before low speed CFM. Low speed CFM should be adjusted to 2/3 of high speed CFM. A low speed adjustment less than 2/3 of high speed will improve humidity removal; refer to product data for more information.

- 2- With all access panels in place, measure static pressure external to unit (from supply to return). Pressure tap locations should be approximately one foot from openings.
- 3- Measure the indoor blower wheel RPM. RPM can be read from the A55 Unit Controller display on direct drive blowers. See Unit Controller manual.
- 4- Referring to Page 11 through Page 18, use static pressure and RPM readings to determine unit CFM. Use Page 19 and Page 20 when installing units with any of the options or accessories listed.

#### C-Adjusting Unit CFM - Direct Drive Blowers

The supply CFM can be adjusted by changing Unit Controller settings; see the Unit Controller guide provided with the unit. Refer to table 3. Adjustments can also be made by using optional software. Record any CFM changes on the ECTO Settings label located on the inside of the compressor access panel.

#### **D-Adjusting Unit CFM - Belt Drive Blowers**

The blower RPM can be adjusted at the motor pulley. Loosen Allen screw and turn adjustable pulley clockwise in 1/2-turn increments to increase CFM. Turn counterclockwise in 1/2-turn increments to decrease CFM. See figure 9. Do not exceed minimum and maximum number of pulley turns as shown in table 4.

#### E-Blower Belt Adjustment - Belt Drive

Maximum life and wear can be obtained from belts only if proper pulley alignment and belt tension are maintained. Tension new belts after a 24-48 hour period of operation. This will allow belt to stretch and seat grooves. Make sure blower and motor pulley are aligned as shown in figure 10.

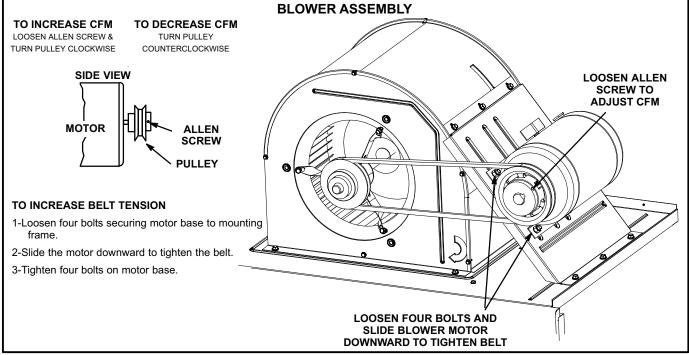
- 1- Loosen four bolts securing motor base to mounting frame. See figure 9.
- 2- To increase belt tension -

Slide blower motor downward to tighten the belt. This increases the distance between the blower motor and the blower housing.

3- To loosen belt tension -

Slide blower motor upward to loosen the belt. This decreases the distance between the blower motor and the blower housing.

4- Tighten four bolts securing motor base to the mounting frame.



**FIGURE 9** 

#### TABLE 3 ECTO SETTINGS

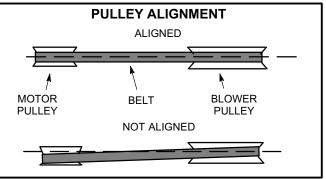
		LGH/LCH Unit Factory Settings			ory Settings		
Unit Controller "SETTINGS- CONTROL-MSAV" Menu	ECTO	036 H4E	048 H4E	060 H4E	036-060 S4T	Field Setting	Description
SMOKE SPEED	0.02	55	80	59	Not Applicable		% torque for indoor blower smoke speed.
HIGH SPEED	0.04	55	80	59	Not Applicable		% torque for indoor blower high speed.
LOW SPEED	0.05	28	40	36	Not Applicable		% torque for indoor blower low speed.
		LG	H/LCH U	Init Facto	ory Settings		
Unit Controller "SETTINGS- SETPOINTS-DAMPER" Menu	ЕСТО	LG 036 H4E	H/LCH U 048 H4E	nit Facto 060 H4E	ory Settings 036-060 S4T	Field Setting	Description
	<b>ECTO</b> 0.09	036	048	060	036-060	Field Setting	Description Damper minimum position during low in- door blower.

\*101 setting allows manual potentiometer control on the A55 Unit Controller.

Installer: Circle applicable unit model number and record any ECTO changes under "Field Setting" column. Settings need to be recorded by installer for use when unit controller is replaced or reprogrammed. Refer to unit controller guide "Setting" menu path or use optional software to change settings.

#### TABLE 4 MINIMUM AND MAXIMUM PULLEY ADJUSTMENT

Belt	Min. Turns Open	Maxi. Turns Open
A Section	No minimum	5



**FIGURE 10** 

# F-Blower Belt Adjustment - Units Equipped With An Optional Belt Tensioner

- 1- Remove blower belt.
- 2- Remove bracket from blower housing. See figure 11.
- 3- Remove the screw from the back side of the bracket.
- 4- Move the tensioner to the appropriate adjustment hole and reinstall screw.
- 5- Replace bracket.
- 6- Replace blower belt. See figure 12.

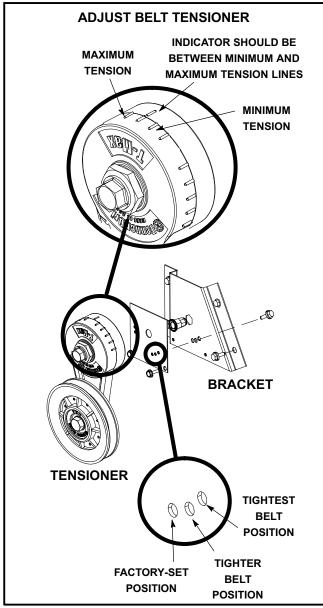
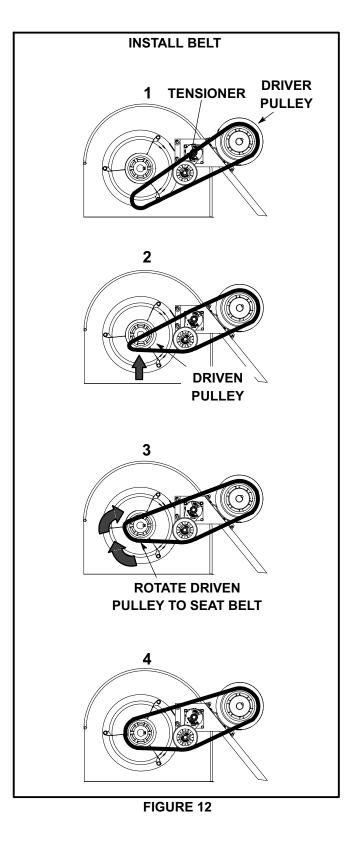


FIGURE 11



## **G-Check Belt Tension**

Overtensioning belts shortens belt and bearing life. Check belt tension as follows:

- 1- Measure span length X. See figure 13.
- 2- Apply perpendicular force to center of span (X) with enough pressure to deflect belt 1/64" for every inch of span length or 1.5mm per 100mm of span length.

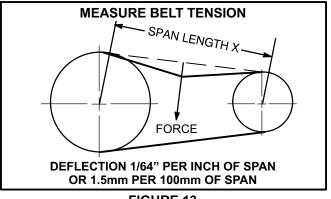


FIGURE 13

Example: Deflection distance of a 40" span would be 40/64" or 5/8".

Example: Deflection distance of a 400mm span would be 6mm.

3- Measure belt deflection force. For a used belt, the deflection force should be 5 lbs. (35kPa). A new belt deflection force should be 7 lbs. (48kPa).

A force below these values indicates an undertensioned belt. A force above these values indicates an overtensioned belt.

### **H-Field-Furnished Blower Drives**

For field-furnished blower drives, use Page 11 through Page 18 to determine BHP and RPM required. Reference figure 5 to determine the drive kit number.

TABLE 5
MANUFACTURER'S DRIVE COMPONENT NUMBERS

	DRIVE COMPONENTS						
Drive No.	Motor	Pulley	В	lower Pulley	Belt		
	Supplier No.	OEM Part No.	Supplier No.	OEM Part No.	Supplier No.	OEM Part No.	
A01	1VP34x7/8	31K6901	AK54 x 1	100244-19	A40	100245-17	
A02	1VP34x7/8	31K6901	AK49 x 1	100244-18	A39	100245-16	
A03	1VP34x7/8	31K6901	AK44 x 1	100244-16	A39	100245-16	
A05	1VP34x7/8	31K6901	AK41 x 1	100244-15	A39	100245-16	
A06	1VP44x7/8	P-8-1488	AK51 x 1	18L2201	A41	100245-18	
A07	1VP50x7/8	P-8-2187	AK54 x 1	100244-19	AX43	73K8201	
AA01	1VP34x7/8	31K6901	AK69 x 1	37L4701	AX51	13H0101	
AA02	1VP40x7/8	79J0301	BK80H <sup>1</sup>	100788-03	A53	P-8-4951	
AA03	1VP40x7/8	79J0301	AK59 x 1	31K6801	A50	100245-29	
AA04	1VP44x7/8	P-8-1488	AK59 x 1	31K6801	AX51	13H0101	
A01T <sup>2</sup>	1VP34x7/8	31K6901	AK54 x 1	100244-19	A41	100245-18	
A02T <sup>2</sup>	1VP34x7/8	31K6901	AK49 x 1	100244-18	A40	100245-17	
A03T <sup>2</sup>	1VP34x7/8	31K6901	AK44 x 1	100244-16	A40	100245-17	
A05T <sup>2</sup>	1VP34x7/8	31K6901	AK41 x 1	100244-15	A41	100245-18	
A06T <sup>2</sup>	1VP44x7/8	P-8-1488	AK51 x 1	18L2201	A41	100245-18	
A07T <sup>2</sup>	1VP50x7/8	P-8-2187	AK54 x 1	100244-19	AX43	73K8201	
AA01T <sup>2</sup>	1VP34x7/8	31K6901	AK69 x 1	37L4701	A50	100245-29	
AA02T <sup>2</sup>	1VP40x7/8	79J0301	BK80H*	100788-03	A52	100245-30	
AA03T <sup>2</sup>	1VP40x7/8	79J0301	AK59 x 1	31K6801	A49	100245-32	
AA04T <sup>2</sup>	1VP44x7/8	P-8-1488	AK59 x 1	31K6801	A50	100245-29	

NOTES: <sup>1</sup> Requires split taper bushing, Browning no. H1; OEM no. 100073-04 <sup>2</sup> Includes tension assembly, Fenner no. FS0590; OEM no. 101994-02

## **D-GAS HEAT COMPONENTS**

LGH036/048/060/072 units are available in 65,000 BTUH (19 kW) and 105,000 BTUH (30.8 Kw), with the 048, 060 and 072 having 150,000 BTUH (44 kW) heat sizes.

Two stage heat is available in units with 150,000 BTUH capacity only.

See Gas Heat Specifications on Page 7 for more detail.

## 1-Heat Exchanger Figure 11

The LGH units use aluminized steel inshot burners with tubular aluminized (stainless is optional) steel heat exchangers and redundant gas valve. Burners in all units use a burner venturi to mix gas and air for proper combustion. Combustion takes place at each tube entrance. As hot combustion gases are drawn upward through each tube by the combustion air inducer, exhaust gases are drawn out the top and fresh air/gas mixture is drawn in at the bottom. Heat is transferred to the air stream from all surfaces of the heat exchanger tubes. The supply air blower forces air across the tubes to extract the heat of combustion. The shape of the tubes ensures maximum heat exchange.

The gas valves on two stage units accomplish staging by allowing more or less gas to the burners as called for by heating demand.

## 2-Burner Box Assembly Figure 12

The burner assembly consists of a spark electrode, flame sensing electrode and gas valve. Ignition board A3 controls all functions of the assembly.

#### **Burners**

All units use inshot burners. Burners are factory set and do not require adjustment. A peep hole with cover is furnished in the heating access panel for flame viewing. Always operate the unit with the access panel in place.

Burners can be removed individually for service. Burner maintenance and service is detailed in the SERVICE CHECKS section of this manual.

#### Orifice

Each burner uses an orifice which is matched to the burner input. The orifice is threaded into the burner manifold. The burner is supported by the orifice and will easily slide off for service once the mounting screws are removed from the burners.

NOTE-Do not use thread sealing compound on the orifices. Using thread sealing compound may plug the orifices.

Each orifice and burner are sized specifically to the unit. Refer to Lennox Repair Parts Listing for correct sizing information.

## 3-Primary High Temperature Limit S10

S10 is a SPST N.C. high temperature primary limit for gas heat in LGH036/072 units. S10 is located on the vestibule panel. See figure 11.

Primary limit S10 is wired to the A55 Unit Controller. Its N.C. contacts open to de-energize the ignition control when excessive temperature is reached in the blower compartment. If the limit trips three times, the Unit Controller will lock out heating operation and reset in one hour.

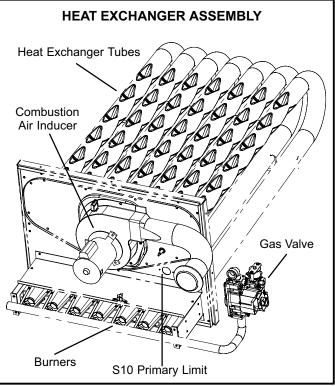
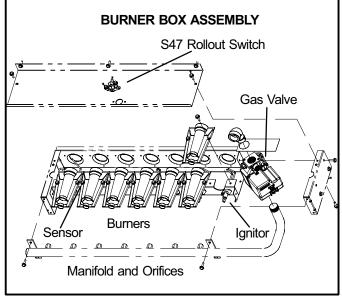


FIGURE 11



**FIGURE 12** 

## 4-Flame Rollout Limit Switch S47

Flame rollout limit switch S47 is a SPST N.C. high temperature limit located just above the burner air intake opening in the burner enclosures (see figure 12). S47 is wired to the A55 Unit Controller. When S47 senses flame rollout (indicating a blockage in the combustion air passages), the flame rollout limit trips, and the Unit Controller immediately closes the gas valve.

Limit S47 is factory preset to open at  $320^{\circ}F \pm 14^{\circ}F$  on a temperature rise on all units. All flame rollout limits are manual reset.

## 5-Combustion Air Prove Switch S18

Prove switch S18 is a SPST N.O. switch located to the right of the induced draft assembly. S18 monitors combustion air inducer operation. Switch S18 is wired to the ignition control A3. The switch closes at *negative* 0.10"W.C.  $\pm$  0.05" (24.8 Pa  $\pm$  12.4 Pa) on pressure fall. This negative pressure fall and switch actuation allows the ignition sequence to continue (proves, by closing, that the combustion air inducer is operating before allowing the gas valve to open.) The combustion air prove switch is factory set and not adjustable.

## 6-Combustion Air Inducer B6

Combustion air inducers provide air to the corresponding burners while clearing the combustion chamber of exhaust gases. The inducer begins operating immediately upon receiving a thermostat demand and is de-energized when thermostat demand is satisfied.

The inducer uses a 208/230V single-phase PSC motor and a 5.24 in. x .96in. blower wheel. All motors operate at 3300RPM and are equipped with auto-reset overload protection. Two-speed units have reduced RPM for low speed. Inducers are supplied by various manufacturers. Ratings may vary by manufacturer. Specific inducer electrical ratings can be found on the unit rating plate.

On a heating demand (W1), the A55 Unit Controller through the ignition control A3 initiates the heating cycle. A3 then allows 30 to seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes, proving that the combustion air inducer is operating before allowing the ignition sequence to continue. When the combustion air prove switch is closed and the delay is over, the A55 Unit Controller through the ignition control activates the appropriate stage operator of the gas valve, the spark and the flame sensing electrode. Sparking stops immediately after flame is sensed or at the end of the eight second trial for ignition.

On two stage natural gas units the inducer will operate on low speed for first stage heat (W1) and ramp up to high speed for second stage heat (W2).

All combustion air inducer motors are sealed and cannot be oiled. The inducer cannot be adjusted but can be removed from the heat section for cleaning.

## 7-Combustion Air Motor Capacitor C3

The combustion air inducer motors in all LGH units require run capacitors. Capacitor C3 is connected to combustion air inducer B6. Ratings will be on side of capacitor or combustion air motor nameplate.

## 8-Gas Valves GV1

LGH048, 060 and 072 units are equipped with a single or two stage gas valve. LGH036 units use a single stage gas valve only. Both type valves are manufactured by Honeywell. On a call for first stage heat (low fire), the valve is energized by the ignition control simultaneously with the spark electrode. On a call for second stage heat (high fire), the second stage operator is energized directly from A55 Unit Controller. A manual shut-off knob/switch is provided on the valve for shut-off. Manual shut-off knob/switch immediately closes both stages without delay. On both valves first stage (low fire) is quick opening (on and off in less than 3 seconds).

The Honeywell valve is adjustable for both low fire and high fire. Figures 15 and 16 show gas valve components. Table 9 shows factory gas valve regulation for LGH series units.

TABLE 9					
Operating Manifold Pressure					
Natural L.P.					
Low	High	Low	High		
1.7 ± 0.3" W.C. 3.5 ± 0.3" W.C. 5.1" ± 0.3" W.C 10.5" ± 0.5" W.C.					

The gas manifold pressure should be adjusted when the unit is instaled at altitudes higher than 2000 feet. See table 10 for the proper setting.

TABLE 10 HIGH ALTITUDE DERATE

Altitude Ft.*	Gas Manifold Pressure	
2000-4500	See Unit Nameplate	
4500 And Above	Derate 2% / 1000 Ft. Above Sea Level	

NOTE - This is the only permissible derate for these units.

## 9-Spark Electrode (Ignitor) Figure 13

An electrode assembly is used for ignition spark. The electrode is mounted through holes under the right most burner location. The electrode tip protrudes into the flame envelope of the adjacent burner. The electrode assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

During ignition, spark travels through the spark electrode (figure 13) and ignites the right burner. Flame travels from burner to burner until all are lit.

The spark electrode is connected to the ignition control by a 8 mm silicone-insulated stranded high voltage wire. The wire uses 1/4" (6.35 mm)female quick connect on both ends of the wire.

NOTE - If electrode wire must be replaced, wire and suppression must be same type cable. See Lennox Repair Part Handbook for replacement.

The spark electrode assembly can be removed for inspection by removing the screw securing the electrode assembly and sliding it out of unit.

For proper unit operation, electrodes must be positioned and gapped correctly.

Spark gap may be checked with appropriately sized twist drills or feeler gauges. Disconnect power to the unit and remove electrode assembly. The gap should be between  $0.125" \pm 0.015"$  (3.2 mm  $\pm$  .4 mm). See figure 13.

# 

In order to maximize spark energy to electrode, high voltage wire should touch unit cabinet as little as possible.

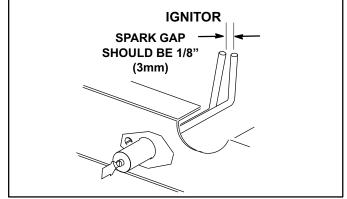
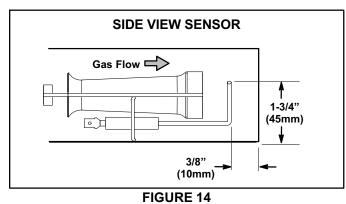


FIGURE 13

#### 10-Flame Sensor Figure 14

A flame sensor is located under the left most side burner. The sensor is mounted through a hole in the burner support and the tip protrudes into the flame envelope of the left most burner. The sensor assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

When flame is sensed by the flame sensor (indicated by microamp signal through the flame) sparking stops immediately or after the eight second trial for ignition. During operation, flame is sensed by current passed along the ground electrode (located on the spark electrode), through the flame and into the sensing electrode. The ignition control allows the gas valve to stay open as long as a flame signal (current passed through the flame) is sensed.



### **II-PLACEMENT AND INSTALLATION**

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame (T1CURB-AN or C1CURB-AN).

# **III-START UP - OPERATION**

### **A-Preliminary and Seasonal Checks**

- 1- Make sure the unit is installed in accordance with the installation instructions and applicable codes.
- 2- Inspect all electrical wiring, both field and factory installed for loose connections. Tighten as required. Refer to unit diagram located on inside of unit compressor access panel.
- 3- Check to ensure that refrigerant lines are in good condition and do not rub against the cabinet or other refrigerant lines.
- 4- Check voltage at the disconnect switch. Voltage must be within the range listed on the nameplate. If not, consult the power company and have the voltage corrected before starting the unit.
- 5- Recheck voltage and amp draw with unit running. If voltage is not within range listed on unit nameplate, stop unit and consult power company. Refer to unit nameplate for maximum rated load amps.
- 6- Inspect and adjust blower belt (see section on Blower Compartment Blower Belt Adjustment).

## **B-Heating Start up**

#### FOR YOUR SAFETY READ BEFORE LIGHTING

# 



Electric shock hazard. Can cause injury or death. Do not use this unit if any part has been under water. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system and any gas control which has been under water.

# 



Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.

# 



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

# 

The heat exchanger in this unit could be a source of smoke on initial firing. Take precautions with respect to building occupants and property. Vent initial supply air outside when possible.

BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

The gas valve may be equipped with either a gas control lever or gas control knob. Use only your hand to push the lever or turn the gas control knob. Never use tools. If the the lever will not move or the knob will not push in or turn by hand, do not try to repair it. Call a qualified service technician. Force or attempted repair may result in a fire or explosion.

# 



Danger of explosion. Can cause injury or death. Do not attempt to light manually. Unit has a direct spark ignition system.

This unit is equipped with an automatic spark ignition system. There is no pilot. In case of a safety shutdown, move thermostat switch to **OFF** and return the thermostat switch to **HEAT** to reset ignition control.

#### **A-Placing Unit In Operation**

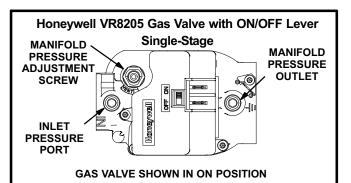
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Danger of explosion and fire. Can cause injury or product or property damage. You must follow these instructions exactly.

#### Gas Valve Operation (figures 15 and 16)

- 1- Set thermostat to lowest setting.
- 2- Turn off all electrical power to appliance.
- 3- This appliance is equipped with an ignition device which automatically lights the burner. Do **not** try to light the burner by hand.
- 4- Open or remove the heat section access panel.



**FIGURE 15** 

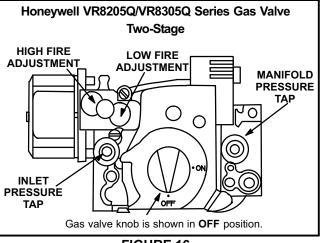


FIGURE 16

- 5- Honeywell VR8205 Gas Valve with ON/OFF Lever -Switch gas valve lever to OFF. See figure 15. Honeywell VR8205 Gas Valve with Knob - Turn knob on gas valve clockwise to OFF. Do not force. See figure 16.
- 6- Honeywell VR8205 Gas Valve with ON/OFF Lever -Switch gas valve lever to ON. See figure 15. Honeywell VR8205 Gas Valve with Knob - Turn knob on gas valve counterclockwise to ON. Do not force. See figure 16.
- 7- Close or replace the heat section access panel.
- 8- Turn on all electrical power to appliance.
- 9- Set thermostat to desired setting.

NOTE - When unit is initially started, steps 1 through 9 may need to be repeated to purge air from gas line.

10- If the appliance will not operate, follow the instructions "Turning Off Gas to Appliance" and call your service technician or gas supplier.

#### **Turning Off Gas to Unit**

- 1- If using an electromechanical thermostat, set to the lowest setting.
- 2- Before performing any service, turn off all electrical power to the appliance.
- 3- Open or remove the heat section access panel.

- 5- Close or replace the heat section access panel.

### **C-Cooling Start up**

#### Operation

- 1- Initiate first and second stage cooling demands according to instructions provided with thermostat.
- 2- No Economizer Installed in Unit -

A first-stage cooling demand (Y1) will energize firststage compressor and the condenser fan (low speed on direct drive blowers). An increased cooling demand (Y2) will energize second stage compressor and condenser fan (high speed on units with direct drive blowers).

Units Equipped With Economizer -

When outdoor air is acceptable, a first-stage cooling demand (Y1) will energize the economizer. An increased cooling demand (Y2) will energize firststage compressor and and the condenser fan (low speed on units with direct drive blowers). When outdoor air is not acceptable unit will operate as though no economizer is installed.

- 3- Units contain one refrigerant circuit.
- 4- Unit is charged with R-410A refrigerant. See unit rating plate for correct amount of charge.
- 5- Refer to Cooling Operation and Adjustment section for proper method to check refrigerant charge.

#### Three Phase Scroll Compressor Voltage Phasing

Three phase scroll compressors must be phased sequentially to ensure correct compressor and blower rotation and operation. Compressor and blower are wired in phase at the factory.

- 1- Observe suction and discharge pressures and blower rotation on unit start-up.
- 2- Suction pressure must drop, discharge pressure must rise, and blower rotation must match rotation marking.

If pressure differential is not observed or blower rotation is not correct:

- 3- Disconnect all remote electrical power supplies.
- 4- Reverse any two field-installed wires connected to the line side of K1 contactor. <u>Do not reverse wires at blower</u> <u>contactor.</u>
- 5- Make sure the connections are tight.

Discharge and suction pressures should operate at their normal start-up ranges.

#### **D-Safety or Emergency Shutdown**

Turn off power to unit.

### **IV-CHARGING**

# WARNING-Do not exceed nameplate charge under any condition.

This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, <u>re-claim the charge</u>, <u>evacuate the system</u>, and <u>add required</u> <u>nameplate charge</u>.

NOTE - System charging is not recommended below 60°F (15°C). In temperatures below 60°F (15°C), the charge **must** be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

- Attach gauge manifolds and operate unit in cooling mode with economizer disabled until system stabilizes (approximately five minutes). Make sure outdoor air dampers are closed.
- 2- Use a thermometer to accurately measure the outdoor ambient temperature.
- 3- Apply the outdoor temperature to tables 11 through 24 to determine normal operating pressures. Pressures are listed for sea level applications at 80° F dry bulb and 67° F wet bulb return air.
- 4- Compare the normal operating pressures to the pressures obtained from the gauges. Minor variations in these pressures may be expected due to differences in installations. Significant differences could mean that the system is not properly charged or that a problem exists with some component in the system. Correct any system problems before proceeding.
- 5- If discharge pressure is high, remove refrigerant from the system. If discharge pressure is low, add refrigerant to the system.
  - Add or remove charge in increments.
  - Allow the system to stabilize each time refrigerant is added or removed.
- 6- Use the following approach method along with the normal operating pressures to confirm readings.

LGH036S NORMAL OPERATING PRESSURES		
Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	267	138
75° F	305	140
85° F	350	142
95° F	398	146
105° F	451	147
115° F	507	150

#### TABLE 11 LGH036S NORMAL OPERATING PRESSURES

#### TABLE 12 LGH036S REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	261	138
75° F	300	141
85° F	342	144
95° F	387	148
105° F	437	150
115° F	490	153

### TABLE 13

#### LGH036H NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	262	142
75° F	293	145
85° F	345	147
95° F	389	149
105° F	439	152
115° F	493	155

#### TABLE 14

#### LGH036H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	262	139
75° F	299	141
85° F	342	144
95° F	388	147
105° F	437	150
115° F	491	153

#### TABLE 15

#### LGH048S NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	259	129
75° F	299	138
85° F	343	146
95° F	390	148
105° F	442	157
115° F	497	160

#### TABLE 16 LGH048S REHEAT NORMAL OPERATING PRESSURES

#### **Outdoor Coil** Discharge Suction + 5 **Entering Air Temp** <u>+</u>10 psig psig 65° F 259 139 298 75° F 143 85° F 145 340 95° F 388 148 105° F 439 151 115° F 495 154

#### TABLE 17 LGH048H NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	256	122
75° F	299	132
85° F	342	139
95° F	388	145
105° F	437	150
115° F	493	153

#### TABLE 18

#### LGH048H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	261	138
75° F	299	142
85° F	342	144
95° F	389	147
105° F	441	150
115° F	497	153

#### TABLE 19

#### LGH060S NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	264	136
75° F	303	138
85° F	346	140
95° F	395	142
105° F	445	145
115° F	500	148

#### TABLE 20

#### LGH060S REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	267	135
75° F	307	137
85° F	350	139
95° F	399	142
105° F	451	144
115° F	507	147

#### TABLE 21

#### LGH060H NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	253	136
75° F	291	137
85° F	334	139
95° F	380	142
105° F	427	145
115° F	479	148

# TABLE 22 LGH060H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	256	136
75° F	295	138
85° F	337	140
95° F	384	143
105° F	432	146
115° F	488	147

TABLE 23 LGH072H NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	271	136
75° F	312	139
85° F	357	141
95° F	405	144
105° F	458	147
115° F	515	151

 TABLE 24

 LG072H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	272	137
75° F	312	139
85° F	356	140
95° F	403	142
105° F	453	145
115° F	507	148

### D-Charge Verification - Approach Method - AHRI Testing

1- Using the same thermometer, compare liquid temperature to outdoor ambient temperature.

Approach Temperature = Liquid temperature (at condenser outlet) minus ambient temperature.

- 2- Approach temperature should match values in table 25. An approach temperature greater than value shown indicates an undercharge. An approach temperature less than value shown indicates an over-charge.
- 3- The approach method is not valid for grossly over or undercharged systems. Use tables 11 through 24 as a guide for typical operating pressures.

TABLE 25 APPROACH TEMPERATURE

LGH/LCH Unit	Liquid Temp. Minus Ambient Temp.
036S & H Std. 036S & H Reheat 048H Std. 060S & H Reheat 060H Std. 072H Std.	6°F <u>+</u> 1 (3.3°C <u>+</u> 0.5)
048H Reheat 072H Reheat	7°F <u>+</u> 1 (3.9°C <u>+</u> 0.5)
048S Std. 060S Std.	8°F <u>+</u> 1 (4.4°C <u>+</u> 0.5)
048S Reheat	9°F <u>+</u> 1 (5.0°C <u>+</u> 0.5)

# **V- SYSTEMS SERVICE CHECKS**

# A-Heating System Service Checks

All LGH units are C.S.A. design certified without modification.

Before checking piping, check with gas company or authorities having jurisdiction for local code requirements. Refer to the LGH Installation instruction for more information.

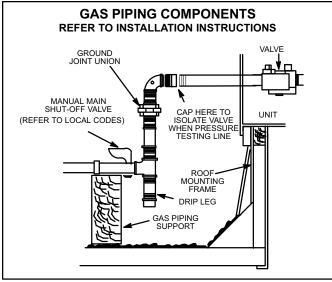


FIGURE 17

# 1-Gas Piping

Gas supply piping must not allow more than 0.5"W.C. (124.3 Pa) drop in pressure between the gas meter and the unit. Supply gas pipe must not be smaller than the unit gas connection. Refer to installation instructions for details.

# 2-Testing Gas Piping

NOTE-In case emergency shutdown is required, turn off the main manual shut-off valve and disconnect the main power to the unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5 psig [14"W.C. (3481 Pa)]. See figure 17.

When checking piping connection for gas leaks, use the preferred means. Common kitchen detergents can cause harmful corrosion on various metals used in gas piping. The use of specialty Gas Leak Detector is strong-ly recommended. It is available through Lennox under part number 31B2001. See CORP 8411-L10, for further details.

Do not use matches, candles, flame or any other source of ignition to check for gas leaks.

# 3-Testing Gas Supply Pressure

When testing gas supply pressure, connect test gauge to the inlet pressure tap located on unit gas valve GV1. Test supply gas pressure with unit firing at maximum rate (both stages energized). Make sure the reading falls within the range of the following values. Low pressure may result in erratic operation or "under fire." High pressure can result in permanent damage to the gas valve or "over fire." For natural gas units, operating pressure at the unit gas connection must be between 4.5"W.C. and 10.5"W.C. For L.P. gas units, operating pressure at the unit gas connection must be between 10.5"W.C. and 13.0"W.C.

On multiple unit installations, each unit should be checked separately while operating at maximum rate, beginning with the one closest to the supply gas main and progressing to the one furthest from the main. Multiple units should also be tested with and without the other units operating. Supply pressure must fall within the range listed in the previous paragraph.

# 4-Check and Adjust Manifold Pressure

After line pressure has been checked and adjusted, check manifold pressure. Move test gauge to the outlet pressure tap located on unit gas valve GV1. See figure 15 or 16 for location of pressure tap on the gas valve.

The manifold pressure is factory set and should not require adjustment. See table 9. If manifold pressure is incorrect and no other source of improper manifold pressure can be found, the valve must be replaced. See figure 15 or 16 for location of gas valve (manifold pressure) adjustment screw.

All gas valves are factory regulated. The gas valve should completely and immediately cycle off in the event of gas or power failure. The manual shut-off knob/switch can be used to immediately shut off gas supply.

# 

For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.

### Manifold Adjustment Procedure

- Connect test gauge to the outlet pressure tap on the gas valve. Start the unit (call for second stage heat) and allow five minutes for the unit to reach steady state.
- 2- While waiting for the unit to stabilize, notice the flame. The flame should be stable without flashback and should not lift from the burner heads. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.
- 3- After allowing the unit to stabilize for five minutes, record the manifold pressure and compare to the values given in table 9. On two-stage units, check low fire, make adjustments, and recheck high fire before recording values.

#### **Combustion gases**

Flue products must be analyzed and compared to the unit specifications. Problems detected during the inspection may make it necessary to temporarily shut down the furnace until the items can be repaired or replaced.

### 5-Proper Gas Flow

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in table 26. Seconds in table 26 are based on a 1 ft.<sup>3</sup>. dial and gas value of 1000 Btu/ft<sup>3</sup> for natural and 2500 Btu/ft<sup>3</sup> for LP. Adjust manifold pressure on gas valve to match time needed.

NOTE - To obtain accurate reading, shut off all other gas appliances connected to meter.

TABLE 26

Unit Input Rate	Seconds for Natural	Seconds for Propane
65,000	55	138
105,000	34	86
150,000	24	60

# 

Disconnect heating demand as soon as an accurate reading has been obtained.

#### 6-Heat Exchanger

To Access or Remove Heat Exchanger From Unit:

- 1- Turn off gas and electric power.
- 2- Remove access panel(s) and unit center mullion.
- 3- Remove gas valve, manifold assembly and burners.
- 4- Remove combustion air inducer. Pay careful attention to the order in which gaskets and orifice are removed.
- 5- Support heat exchanger (to prevent it from falling when final screws are removed.)
- 6- Remove screws supporting heat exchanger.

7- To install heat exchanger, reverse procedure. Be sure to secure all wires and check plumbing and burner plate for airtight seal. Screws must be torqued to 35 in.-lbs. to ensure proper operation.

#### 7-Flame Sensing

Flame current is an electrical current which passes from the ignition control through the sensor electrode during unit operation. The current passes from the sensor through the flame to the ground electrode (located on the flame electrode) to complete a safety circuit. The electrodes should be located so the tips are at least 1/2" (12.7 mm) inside the flame envelope. Do not bend electrodes. To measure flame current, follow the procedure on the following page:

NOTE-Electrodes are not field adjustable. Any alterations to the electrode may create a hazardous condition that can cause property or personal injury.

- 1- Disconnect power to unit.
- 2- Remove lead from sensing electrode and install a 0-50DC microamp meter in series between the sensing electrode and the sensing lead.
- 3- Reconnect power and adjust thermostat for heating demand.
- 4- When flame is established, microamp reading should be 0.5 to 1.0. Do not bend electrodes. Drop out signal is .09 or less.
- 5- Disconnect power to unit before disconnecting meter. Make sure sensor wire is securely reconnected before reconnecting power to unit.

NOTE-If the meter scale reads 0, the leads are reversed. Disconnect power and reconnect leads for proper polarity.

### **B-Cooling System Service Checks**

LGH units are factory charged and require no further adjustment; however, charge should be checked periodically using the approach method. The approach method compares actual liquid temperature with the outdoor ambient temperature. See section IV- CHARGING.

NOTE-When unit is properly charged discharge line pressures should approximate those in tables 11 through 24.

# **VI-MAINTENANCE**

The unit should be inspected once a year by a qualified service technician.

# WARNING

Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

# 

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

# **A**WARNING

#### Product contains fiberglass wool.

Disturbing the insulation in this product during installation, maintenance, or repair will expose you to fiberglass wool. Breathing this may cause lung cancer. (Fiberglass wool is known to the State of California to cause cancer.)

Fiberglass wool may also cause respiratory, skin, and eye irritation.

To reduce exposure to this substance or for further information, consult material safety data sheets available from address shown on unit nameplate or contact your supervisor.

# **A-Filters**

Units are equipped with temporary filters which must be replaced prior to building occupation. See table 27 for correct filter size. Refer to local codes or appropriate jurisdiction for approved filters.

ΤA	BL	E	27

Unit	Qty	Filter Size - inches (mm)
036, 048	4	16 X 20 X 2 (406 X 508 X 51)
060, 072	4	20 X 20 X 2 (508 X 508 X 51)

NOTE-Filters must be U.L.C. certified or equivalent for use in Canada.

# **B-Lubrication**

All motors are lubricated at the factory. No further lubrication is required.

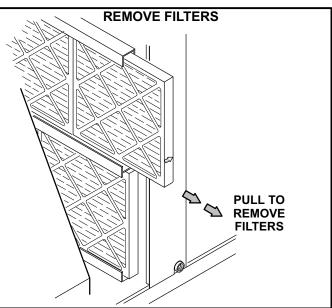


FIGURE 18

#### **C-Burners**

Periodically examine burner flames for proper appearance during the heating season. Before each heating season examine the burners for any deposits or blockage which may have occurred.

Clean burners as follows:

- 1- Turn off both electrical power and gas supply to unit.
- 2- Remove burner compartment access panel.
- 3- Remove top burner box panel.
- 4- Remove two screws securing burners to burner support and lift the burners from the orifices. See figure 12. Clean as necessary.

# 



Danger of explosion. Can cause injury or death. Do not overtighten main burner mounting screws. Snug tighten only.

# **D-Combustion Air Inducer**

A combustion air proving switch checks combustion air inducer operation before allowing power to the gas controller. Gas controller will not operate if inducer is obstructed.

Under normal operating conditions, the combustion air inducer wheel should be checked and cleaned prior to the heating season. However, it should be examined periodically during the heating season to establish an ideal cleaning schedule.

Clean combustion air inducer as follows:

- 1- Shut off power supply and gas to unit.
- 2- Remove the mullion on the right side of the heat section.
- 3- Disconnect pressure switch air tubing from combustion air inducer port.

- 4- Remove and retain screws securing combustion air inducer to flue box. Remove vent connector. See figure 11.
- 5- Clean inducer wheel blades with a small brush and wipe off any dust from housing. Take care not to damage exposed fan blades. Clean accumulated dust from front of flue box cover.
- Return combustion air inducer motor and vent connector to original location and secure with retained screws.
   It is recommended that gaskets be replaced during reassembly.
- 7- Replace mullion.
- 8- Clean combustion air inlet louvers on heat access panel using a small brush.

### E-Flue Passageway and Flue Box

Remove flue box cover only when necessary for equipment repair. Clean inside of flue box cover and heat exchanger tubes with a wire brush when flue box cover has to be removed. Install a new flue box cover gasket and replace cover. Make sure edges around flue box cover are tightly sealed.

# **F-Evaporator Coil**

Inspect and clean coil at beginning of each cooling season. Clean using mild detergent or commercial coil cleanser. Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet.

# **G-Condenser Coil**

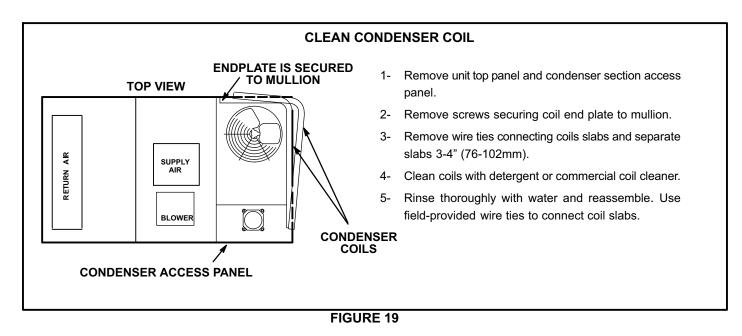
Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season.

Condenser coils are made of single and two formed slabs. On units with two slabs, dirt and debris may become trapped between the slabs. To clean between slabs, carefully separate coil slabs and wash them thoroughly. See figure 19. Flush coils with water following cleaning.

Note - Remove all screws and gaskets prior to cleaning procedure and replace upon completion.

### **H-Supply Blower Wheel**

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel.



### **VII-ACCESSORIES**

The accessories section describes the application of most of the optional accessories which can be factory- or field-installed to the LGH units.

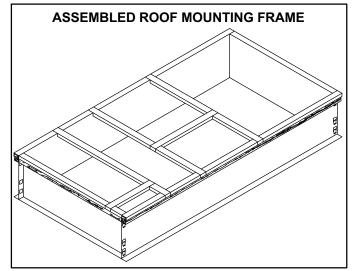
# A-C1/T1CURB

When installing the LGH units on a combustible surface for downflow discharge applications, the Lennox C1/T1CURB 8 inch, 14-inch, 18 inch or 24-inch height roof mounting frame is used. The roof mounting frames are recommended in all other applications but not required. If the LGH units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction.

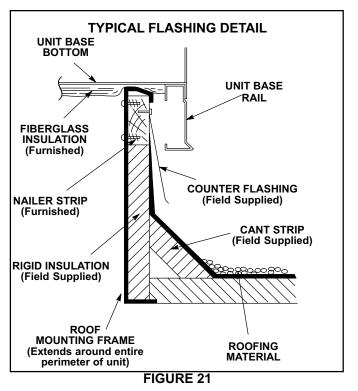
The assembled mounting frame is shown in figure 20. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in figure 21. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

### **B-Transitions**

Optional supply/return transitions T1TRAN10AN1 is available for use with the LGH 3, 4 and 5 ton units and the T1TRAN20N-1 is available for the 6 ton units utilizing optional T1CURB roof mounting frames. Transition must be installed in the C1/T1CURB mounting frame before mounting the unit to the frame. Refer to the manufacturer's instructions included with the transition for detailed installation procedures.

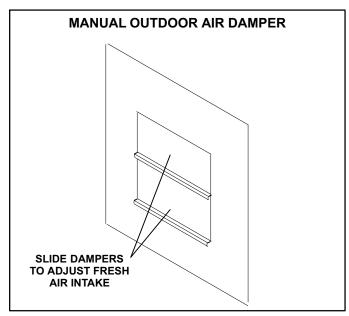


**FIGURE 20** 

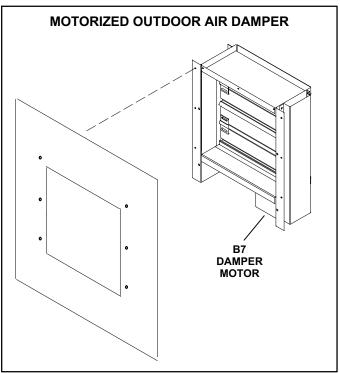


#### **C-Outdoor Air Dampers**

E1DAMP11A-1 manually operated outdoor air damper and E1DAMP21A-1 motorized outdoor air damper is available for LGH 3 and 4 ton units (see figure 22 or 23). E1DAMP11AT-1 manually operated outdoor air damper and E1DAMP21AT-1 motorized outdoor air damper is available for LGH 5 and 6 ton units. Both sets include the outdoor air hood. The manual damper is set at a fixed point to bring outside air into the building anytime the blower is operating. The motorized damper opens when the blower is operating and the thermostat is sending an occupied signal to the Unit Controller. If the thermostat signal is unoccupied, the motorized damper will not open. Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild detergent. It should be sprayed with Filter Handicoater when dry prior to reinstallation. Filter Handicoater is R.P. Products coating no. 418 and is available as Lennox Part No. P-8-5069.



**FIGURE 22** 



**FIGURE 23** 

#### **D-Supply and Return Diffusers**

Optional flush mount diffuser/return FD9-65 and FD11-95 and extended mount diffuser/return RTD9-65 and RTD11-95 are available for use with all LGH units. Refer to manufacturer's instructions included with transition for detailed installation procedures.

#### **E-Economizer**

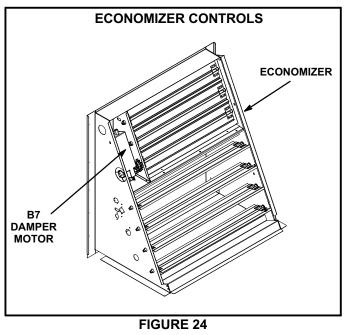
#### (Field- or Factory-Installed)

Unit may contain an optional economizer. See figure 24. The economizer uses outdoor air for free cooling when the temperature is suitable.

#### **Outdoor Air Suitability**

Sensors or a global input are used to determine outdoor air suitability for free cooling. See table 28. Once outdoor air suitability is enabled, the factory-installed discharge air temperature sensor (RT6) is used to modulate dampers to 55°F (13°C) discharge air. See the Unit Controller guide to adjust this setpoint.

NOTE - Free cooling can also be enabled by a message from an energy management system (EMS). These systems may require additional field-provided sensors; refer to manufacturers instructions.



#### Sensors

The appropriate sensors are provided when the economizer is factory-installed. When the economizer is field-installed, the ODE mode requires additional field-provided sensor(s). See table 28. The TEMP mode uses sensors provided with all units.

#### **DIP Switches**

Damper mode is selected using the Unit Controller at unit start-up. Refer to the Unit Controller guide provided with each unit. See figure 25 for switch location and figure 26 for DIP switch settings.

TABLE 28

Mode	DIP Switch	Outdoor air is suitable for free cooling when:
TEMP (offset)	TEMP	Outdoor air temperature (RT17) is less than return air temperature (RT16) minus the offset value (0 to 40°F).
TEMP (setpoint)	TEMP	Outdoor air temperature (RT17) is less than the setpoint value (41 to 70°F).
ENTH (differential)	ODE	Outdoor air enthalpy* (A7) is less than return air enthalpy (A62). Enthalpy setpoint potentiometer is set to DIFF
ENTH (setpoint)	ODE	Outdoor air enthalpy (A7) is less than enthalpy setpoint potentiometer position A, B, C, or D.
GLOBAL	GLO	Global input is energized by (P297-9). This setting is also used for outdoor air damper applications. Global input also brings on the blower. (This mode is NOT used when OAS signal is provided via network connection. GLO is only used when a 24VAC signal is used to energize the P297-9 GLO input.)
*Enthalpy includes	effects of bot	h temperature and humidity.

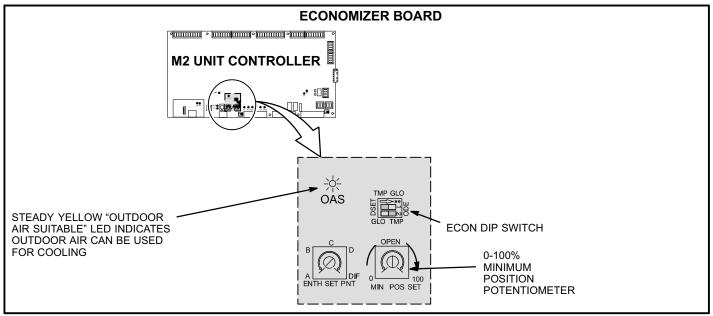
#### Outdoor Air Suitability LED

#### **Optional Sensor**

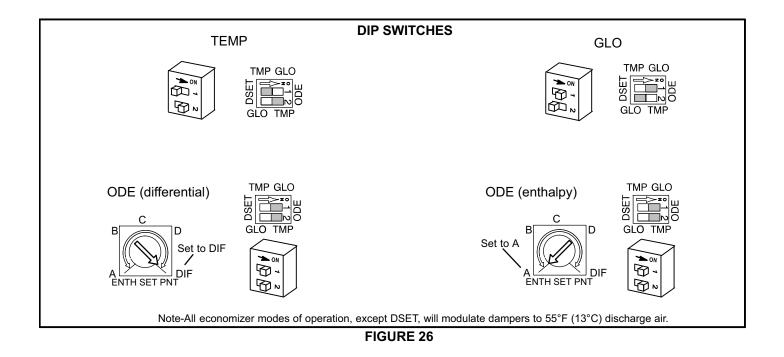
A yellow LED which is labeled OAS provides economizer status. A steady yellow LED indicates that outdoor air is suitable for free cooling. A flashing yellow OAS light indicates the IAQ sensor requires outdoor air. (A flashing yellow LED can also mean that the economizer dampers are open to bring in fresh air while a compressor is on.) If the economizer is already operating, a flashing yellow OAS light indicates the IAQ sensor requires more outdoor air than is suitable for free cooling. See figure 25.

An optional IAQ sensor (A63) may be used to lower operating costs by controlling outdoor air based on  $CO_2$  level or room occupancy (also called demand control ventilation or DCV). Damper minimum position can be set lower than traditional minimum air requirements; dampers open to traditional ventilation requirements when  $CO_2$  level reaches DCV (IAQ) setpoint.

Refer to instructions provided with sensors for installation.



**FIGURE 25** 



#### DIRECT DRIVE AND BELT DRIVE SYSTEM OPERATION (3 THROUGH 5 TONS):

Note: Direct drive units feature ECM condenser fans that are staged to match the compressor's capacity. When the compressor is operating at first stage, the condenser fan is operating at low speed. The condenser fan switches to high speed when the compressor switches to second stage to match operation.

#### Modulating Outdoor Air Damper:

Damper minimum positions #1 and 2 are adjusted during unit setup to provide minimum fresh air requirements at the indicated supply fan speeds per ASHRAE 62.1.

-Supply fan is off and the outdoor air damper is closed

- -Supply fan is on low speed and the outdoor air damper is at minimum position 1
- -Supply fan is on high speed and the outdoor air damper is at minimum position 2

#### <sup>1</sup>Outdoor Air is Suitable

Note: When outdoor air is not suitable during the occupied time period, damper modulates to minimum position. When outdoor air is not suitable during the unoccupied time period, damper modulates closed.

Cooling - Thermostat or Zone Sensor Mode (Up to 3 stages Y1, Y2, Y3)

Y1 demand:

1st-Compressor is off, supply fan is on low speed, economizer modulates (minimum to maximum open position) to maintain 55°F supply air temperature (default unit controller setting)

2nd-After 5 minutes (default unit controller setting), supply fan switches to high speed. Economizer continues modulating with supply fan on high speed to maintain 55°F supply air temperature

Y2 demand:

1st-Compressor is off, supply fan is on high speed, and economizer modulates to maintain 55°F supply air temperature

2nd-Economizer opens to maximum. If economizer stays at maximum open for 3 minutes (default unit controller setting) compressor is energized and operates at first stage while supply fan stays on high speed.

<sup>1</sup>Outdoor air suitability is determined by the energy state of outdoor ambient (enthalpy or sensible) and its ability to achieve the desired free cooling effects. Outdoor air suitability can also be determined by a third party controller and provided to the RTU via a network connection.

Y3 demand:

1st-Economizer is at maximum open and compressor operates at first stage. If economizer stays at maximum open for 3 minutes (default unit controller setting) compressor switches to second stage operation while supply fan stays on high speed

#### **Outdoor Air Damper and Economizer Operation (continued)**

#### SINGLE STAGE UNIT OPERATION (6 TON):

Modulating Outdoor Air Damper:

Damper minimum positions are adjusted during unit setup to provide minimum fresh air requirements at the indicated supply fan speeds per ASHRAE 62.1.

-Supply fan is off and the outdoor air damper is closed

-Supply fan is on and the outdoor air damper is at minimum position

#### <sup>1</sup>Outdoor Air is Suitable

Note: When outdoor air is not suitable during the occupied time period, damper modulates to minimum position. When outdoor air is not suitable during the unoccupied time period, damper modulates closed.

Cooling - Thermostat or Zone Sensor (Up to 2 stages Y1, Y2)

Y1 demand:

1st-Compressor is off, supply fan is on, economizer modulates (minimum to maximum open position) to maintain 55°F supply air temperature (default unit controller setting)

#### Y2 demand:

1st-Economizer goes to maximum open position and if the damper stays open for three minutes (default unit controller setting) the compressor is energized.

# F-Power Exhaust Relay K65 (power exhaust units)

Power exhaust relay K65 is a DPDT relay with a 24VAC coil. K65 is used in all LGH units equipped with the optional power exhaust dampers. K65 is energized by the Unit Controller after the economizer dampers reach 50% open (adjustable). When K65 closes, exhaust fan B10 is energized.

### **G-Power Exhaust Fans**

E1PWRE10A available for LGH 3 and 4 ton units and ET1PWRE10N available for 5 and 6 ton units, provide exhaust air pressure relief. See figure 27 and installation instructions for more detail.

### **H-Optional UVC Lights**

The Healthy Climate<sup>®</sup> germicidal light emits ultraviolet (UVC) energy that has been proven effective in reducing microbial life forms (viruses, bacteria, yeasts, and molds) in the air.

UVC germicidal lamps greatly reduce the growth and proliferation of mold and other bio-aerosols (bacteria and viruses) on illuminated surfaces.

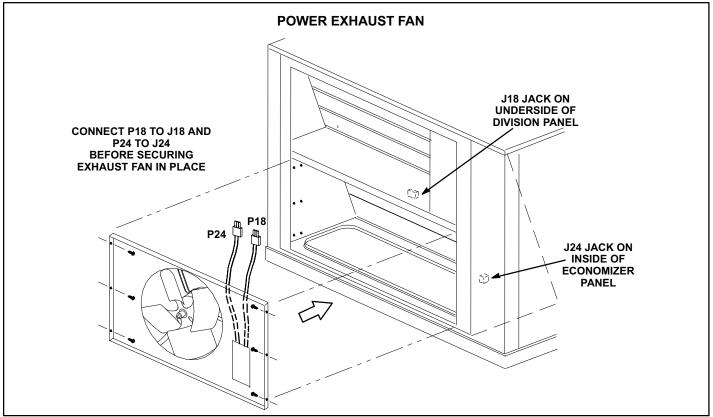
Germicidal lamps are NOT intended to be used for removal of active mold growth. Existing mold growth must be appropriately removed PRIOR to installation of the germicidal lamp. Refer closely to UVC light installation instruction warnings when servicing units.

### I-Optional Cold Weather Kit

An electric heater is available to automatically control the minimum temperature in the gas burner compartment. Heater is C.S.A. certified to allow cold weather operation of unit down to  $-60^{\circ}F$  ( $-50^{\circ}C$ ).

The kit includes the following parts:

- 1- The strip heater (HR6) is located as close as possible to the gas valve. The strip heater is rated at 500 Watts
- 2- A thermostat mounting box is installed on the wall of the compressor compartment. Included in the box are the following thermostat switches:
  - a Thermostat switch (S59) is an auto-reset SPST N.C. switch which opens on a temperature drop. The switch is wired in series with 24v power and the combustion air blower switch. When the temperature drops below -30°F (-35°C) the switch opens and the gas heat section is de-energized. The switch automatically resets when the heating compartment temperature reaches -10°F (-12°C).
  - b Thermostat switch (S60) is an auto-reset SPST N.C. switch which opens on a temperature rise. The switch is wired in series with HR6. When the temperature rises above 20°F (-7°C) the switch opens and the electric heater is de-energized. The switch automatically resets when the heating compartment temperature reaches -10°F (23.3°C).



**FIGURE 27** 

c -Thermostat switch (S61) is an auto-reset SPST N.O. switch which closes on a temperature drop. The switch is wired in series with HR6. When temperature drops below 20°F (-7°C) the switch closes and electric heater is energized. The switch automatically opens when heating compartment temperature reaches 70°F (21°C).

#### **J-Control Systems**

The A55 Unit Controller provides all control function for the rooftop unit. Default operation requires a standard room thermostat or direct digital controller (DDC). The A55 can also control the unit from a zone temperature sensor. The A55 Unit Controller is a network controller when daisy-chained to the L Connection<sup>®</sup> Network Control System. For ease of configuration, the A55 can be connected to a PC with Unit Controller PC software installed.

#### K-Smoke Detectors A171 and A172

Photoelectric smoke detectors are a factory- or fieldinstalled option. The smoke detectors can be installed in the supply air duct (A172), return air section (A171), or in both the supply duct and return air section.

### L-Dirty Filter Switch S27

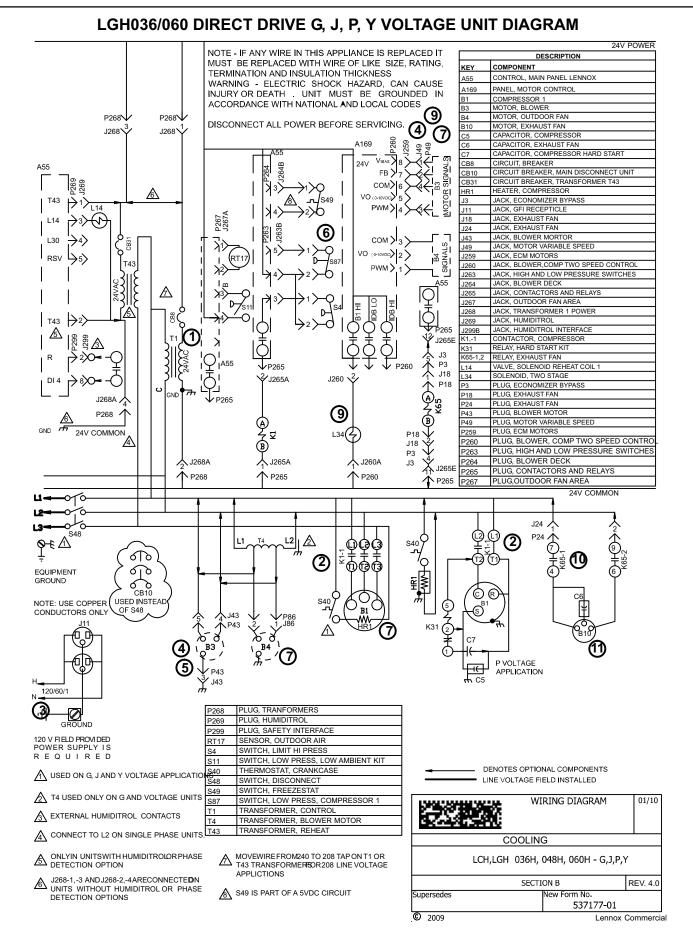
The dirty filter switch senses static pressure increase indicating a dirty filter condition. The switch is N.O. and closes at 1" W.C. (248.6 Pa) The switch is mounted in the supply air section on the evaporator coil seal.

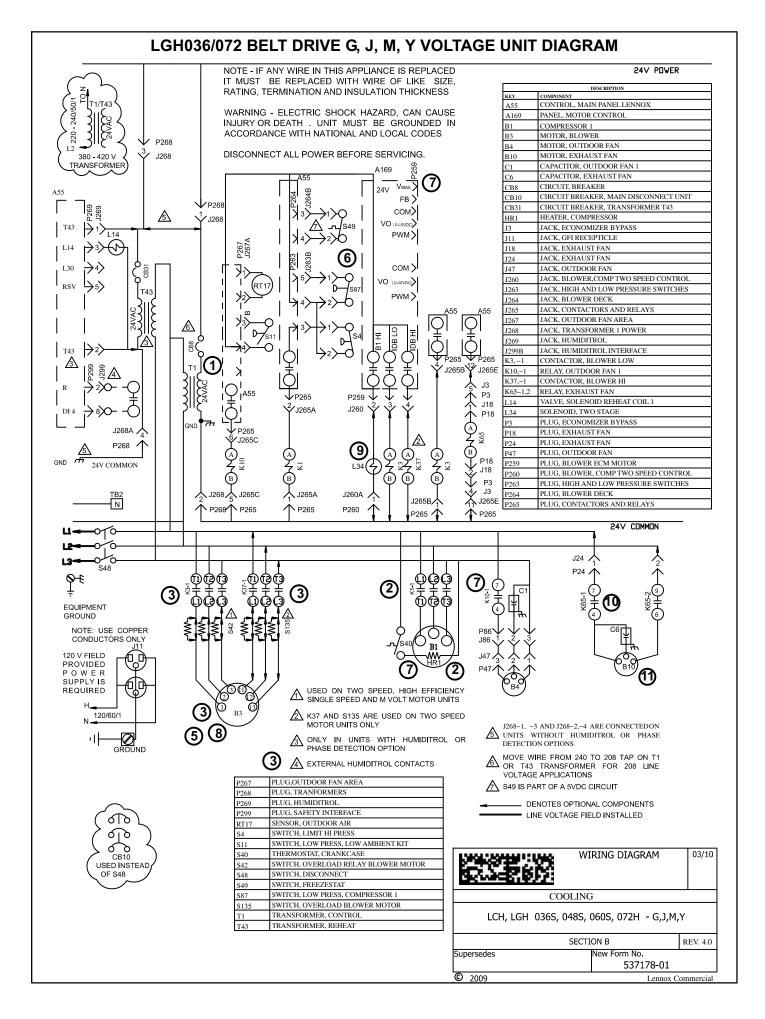
### M-Indoor Air Quality (CO<sub>2</sub>) Sensor A63

The indoor air quality sensor monitors  $CO_2$  levels and reports the levels to the Unit Controller. The Unit Controller adjusts the economizer dampers according to the  $CO_2$  levels. The sensor is mounted next to the indoor thermostat or in the return air duct. Refer to the indoor air quality sensor installation instructions for proper adjustment.

#### N-LP / Propane Kit

All units operated on LP/Propane require a natural to LP /propane kit. The kit for single stage units include one LP spring , seven burner orifices, and three stickers. Two stage kits include the same but has a prove switch used to lock out first stage on the combustion air inducer. For more detail refer to the natural to LP gas changeover kit installation instructions.





### LGH036/072 G, J, P, M, & Y Voltage Sequence of Operation

#### Power:

- 1. Line voltage from unit disconnect energizes transformer T1. T1 provides 24VAC power to the A55 Unit Controller. A55 provides 24VAC to the unit cooling, heating and blower controls.
- 2 Line voltage from unit disconnect provides voltage to compressor crankcase heaters HR1 (through discharge line thermostat) and compressor contactor K1.

A-Belt Drive Units - Voltage is distributed to blower motor contactors K3 (single & two speed systems) and K37 (two speed systems) and condenser fan relay K10.

B-Direct Drive Units: Voltage is distributed directly to blower motor B3 and outdoor fan motor B4.

#### **Blower Operation:**

The A55 Unit Controller receives a demand from thermostat terminal G. A55 energizes blower motor circuit follows:

3 Belt Drive:

A-Single-Speed Systems (6-ton units): A55 energizes blower contactor K3 with 24VAC. N.O. contacts K3-1 close energizing blower B3.

B-Two-Speed Systems (3-, 4-, and 5-ton units): A55, through motor control board A169, energizes blower low speed contactor K3 with 24VAC. N.O. contacts, K3-1, close energizing blower B3 on low speed (default). A55 can be programmed to direct 24VAC to blower high speed contactor K37 to energize blower B3 on high speed.

4 Direct Drive:

A-A55, through motor control board A169, energizes blower B3 via programmed motor settings. Motor settings are field-adjustable.

#### **First-Stage Cooling**

- 5 A55 Unit Controller receives a Y1 and G cooling demand and energizes blower B3 (low speed on two-speed belt and direct drive blowers).
- 6 After A55 proves n.c. low pressure switch S87, n.c. freezestat S49, and n.c. high pressure switch S4, compressor contactor K1 is energized.
- 7 N.O. contacts K1-1 close energizing the compressor B1. On two-speed systems (3, 4, and 5 tons) compressor is energized on low speed.

A-Belt Drive Blowers - S11 n.o contacts close below 62°F. A55 energizes n.o. contacts K10-1 closed to start condenser fan B4.

B-Direct Drive Blowers - S11 n.o. contact close below 62°F. A55, through motor control board A169, energizes outdoor fan motor B4 on low speed.

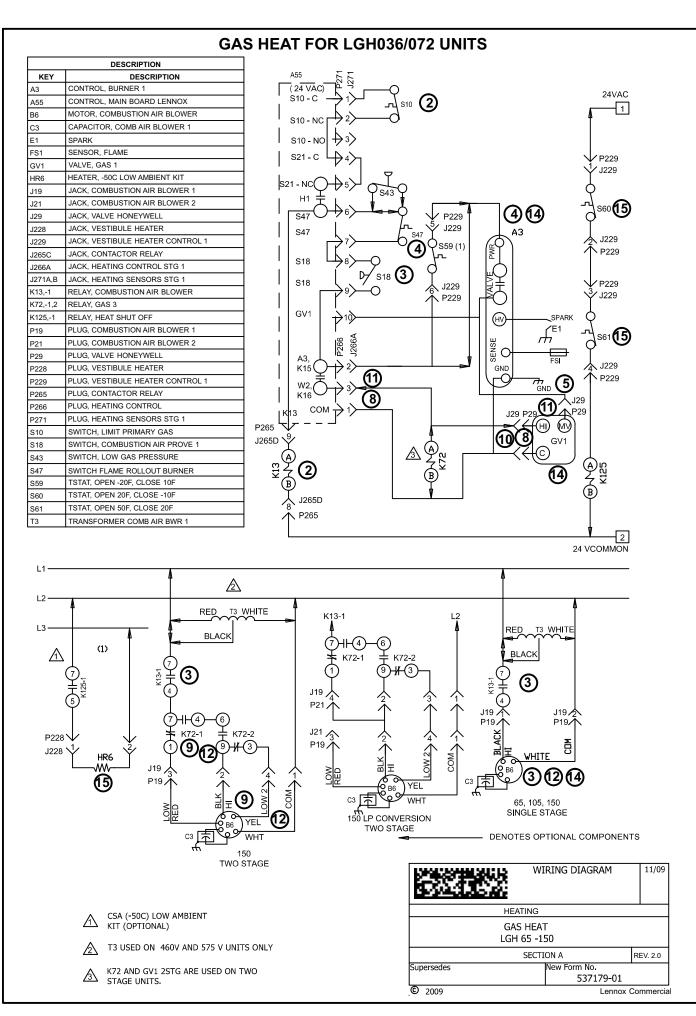
#### Second-Stage Cooling

- 8 A55 receives a Y2 and G cooling demand and energizes blower B3 (high speed on two-speed belt and direct drive blowers).
- 9 On two-speed systems (3, 4, and 5 ton), A55 via motor control board A169, energizes compressor solenoid L34, switching compressor to high speed.

A-Direct Drive Blowers - A55, via motor control board A169, energizes outdoor fan motor B3 on high speed.

#### Power Exhaust Fan Operation

- 10 A55 receives a position feedback signal from the economizer damper motor and energizes exhaust fan relay K65 with 24VAC at 50% outside air damper open (adjustable).
- 11 N.O. contact K65-1 & 2 close, energizing exhaust fan motor B10.



# GAS HEAT SEQUENCE OF OPERATION

#### First Stage Heat:

- 1. The thermostat initiates W1 heating demand.
- 2. 24VAC is routed to A55 Unit Controller. After A55 proves N.C. primary limit S10, the combustion air blower relay K13 is energized.
- 3. N.O. K13-1 contacts close allowing voltage to energize combustion air inducer B6. After B6 has reached full speed, the combustion air blower proving switch S18 contact close.
- 4. A55 routes 24VAC through n.c. burner flame rollout switch S47 and the closed contacts of combustion air proving switch S18 to energize the ignition module A3.
- 5. After a 30 second delay A3 energizes the ignitor and gas valve GV1 on first stage.

#### Second Stage Heat:

- 6. With first stage heat operating, an additional heating demand from the thermostat initiates W2.
- 7. A second stage heating demand is received by A55.
- 8. A55 energizes HI terminal (high fire) of gas valve.
- 9. Relay K72-1 terminals 1 and 7 open, 7 and 4 close. K72-2 terminals 6 and 9 close and 9 and 3 open, energizing combustion air inducer B6 on high speed.

#### End of Second Stage Heat:

- 10. Heating demand is satisfied. Terminal HI (second stage) is de-energized.
- 11. Second stage heat is de-energized on GV1 A55.
- 12. K72 terminals 4 and 7 open and 1 and 7 close. K72 terminals 6 and 9 open, 9 and 3 close. Combustion air inducer B6 is now on low speed.

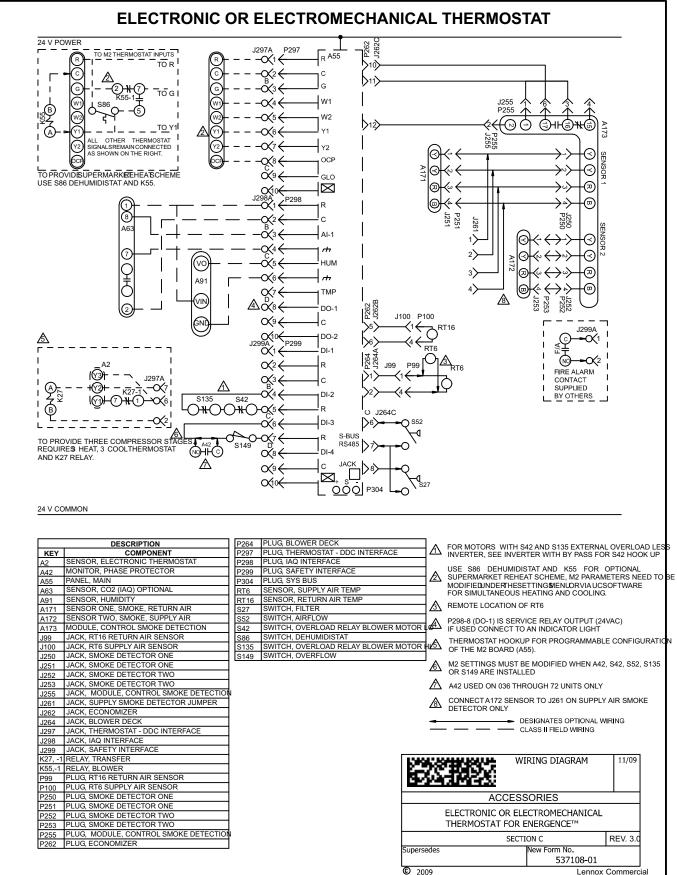
#### End of First Stage Heat:

- 13. Heating demand is satisfied. Terminal W1 (first stage) is de-energized.
- 14. Ignition A3 is de-energized in turn de-energizing gas valve GV1 and combustion air inducer B6.

#### **Optional Low Ambient Kit:**

#### (C.S.A. -50°C Low Ambient Kit)

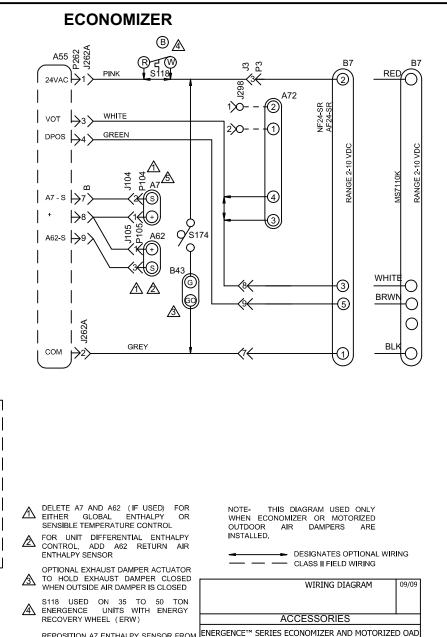
15. Line voltage is routed through the N.C. low ambient kit thermostats S60 and S61, to energize low ambient kit heater HR6.



#### POWER:

- 1. A55 Unit Controller, located in the main control box, supplies thermostat components with 24VAC. **OPERATION:**
- 2. A55 receives data from the electronic thermostat A2 (Y1, Y2, W1, W2, G) and energizes the appropriate components for heat or cool demand.

	DESCRIPTION
KEY	COMPONENT
A7	SENSOR, SOLID STATE ENTHALPY
A130	CONTROL, ERS
A55	CONTROL, MAIN PANEL LENNOX
A62	SENSOR, ENTHALPY INDOOR
A72	CONTROL, REMOTE MIN POS (OPT)
B7	MOTOR, DAMPER ECONOMIZER
B43	MOTOR, EXHAUST DAMPER
J3	JACK, UNIT ECONOMIZER
J104	JACK, SENSOR OUTDOOR ENTHALPY
J105	JACK, SENSOR RETURN AIR ENTHALP
J153	JACK, ENTHALPY / DAMPER MOTOR
J193	JACK, ENTHALPY SENSOR
J298A	JACK, IAQ INTERFACE
J262A	JACK, DAMPER MOTOR
J262B	JACK, ENTHALPY SENSORS
P3	PLUG, ECONOMIZER BYPASS
P153	PLUG, ENTHALPY / DAMPER MOTOR
P193	PLUG, ENTHALPY SENSOR
P262	PLUG, ECONOMIZER OUTPUT
S118	THERMOSTAT, DESICANT DEFROST
S174	SWITCH, EXHAUST DAMPER



Supersedes

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- REPOSITION A7 ENTHALPY SENSOR FROM ∕≜∖ ROOFTOP UNIT ECONOMIZER INTO INTAKE HOOD OF THE ERW ROOFTOP UNIT
- REMOVE JUMPER WHEN INSTALLING OPTIONAL LOW AMBIENT SWITCH

#### 537189-01 Lennox Commercial

PIVOTING WHEEL ENERGY RECOVERY SYSTEM OPTION

SECTION D

Form No

#### SEQUENCE OF OPERATION

#### POWER:

A55 Unit Controller energizes the economizer components with 24VAC. 1.

#### **OPERATION:**

P153

J298

8X

9)

10)

ñ

14 6 J153

ENERGY RECOVERY WHEEL HOOK UP

A130

TB37

1

2

4H

5

6

K2

KΔ

- 2. Sensor(s), a global input, or a communication signal communicates to A55 when to power the damper motor B7.
- A55 supplies B7 with 0 10 VDC to control the positioning of economizer. 3.
- 4. The damper actuator provides 2 to 10 VDC position feedback.