GAS FURNACES



ML193UH

MERIT® SERIES
Upflow / Horizontal

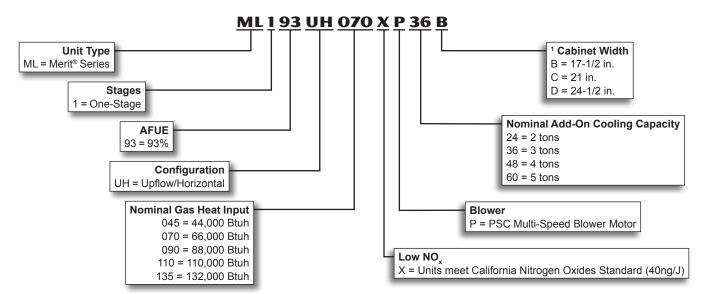
Bulletin No. 210588 January 2016 Supersedes December 2015

PRODUCT SPECIFICATIONS



AFUE - 93% Input - 44,000 to 132,000 Btuh Nominal Add-on Cooling - 2 to 5 Tons

MODEL NUMBER IDENTIFICATION



¹ Indoor coils with the same letter designation will physically match the furnace.

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WARRANTY

Duralok Plus™ Aluminized Steel Heat Exchanger - Limited twenty year warranty in residential applications, ten years in non-residential applications.

All other covered components - Limited five year warranty in residential applications, one year in non-residential applications.

Refer to Lennox Equipment Limited Warranty certificate included with equipment for details.

APPROVALS

Units are certified by AHRI

Units tested and rated according to US DOE test procedures and FTC labeling regulations.

Blower data from unit tests conducted in Lennox Laboratory air test chamber.

Approved by the California Energy Commission and meets California Nitrogen Oxides Standard (NOx) limits of 40 ng/J.

ISO 9001 Registered Manufacturing Quality System.

APPLICATIONS

Input capacities of 44,000, 66,000, 88,000, 110,000 and 132,000 Btuh.

Energy efficiency (AFUE) of 93%.

Compact cabinet for upflow, horizontal-left or horizontal-right applications without any modifications. Removable bottom seal panel shipped in place for side return air is easily removed for bottom/end return air applications.

Utility room, alcove, closet, crawl space, basement or attic installation.

Lennox add-on indoor coils, high-efficiency air cleaners and humidifiers can easily be added to furnace.

Shipped factory assembled with all controls installed and wired.

Each unit factory test operated to ensure proper operation.

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HEATING SYSTEM

1 Lennox Duralok Plus™ Heat Exchanger Assembly Lennox developed heat exchanger assembly consists

of primary heat exchanger and secondary condenser coil assembly.

Main multi-pass crimped seam design clamshell type heat exchanger.

Constructed of heavy-gauge, aluminized steel.

Designed for normal expansion and contraction

with maximum efficiency and minimum resistance to air flow

2 Secondary heat exchanger condenser coil constructed of aluminum fins fitted to stainless steel tubes.

Coil is factory tested for leaks.

Condensate drain header box assembly located on front of coil.

Compact size of complete heat exchanger assembly permits low overall design of furnace cabinet.

Heat exchanger assembly has been laboratory life cycle tested in excess of industry standards.

HEATING SYSTEM (continued)

Lennox Designed Header Box

Header box on end of condenser coil collects flue condensate for disposal through condensate drains.

The drains are located on each side of the cabinet for easy field installation of condensate drain trap.

Only one drain is used, the other drain is sealed.

Condensate drain trap is included with the unit for field installation.

Lennox Designed Flue Condensate Trap Assembly

Condensate trap assembly is mounted outside the conditioned air stream.

Assembly can be mounted on either side of cabinet in upflow applications. Assembly is mounted below the cabinet in horizontal applications. Can also be mounted remotely (up to 5 ft. away) from unit. See Dimension Drawing and Installation Instructions.

90° street elbow furnished for ease of drain trap installation.

Drain connection can be made with field provided PVC pipe or PVC coupling.

Drain cap on trap allows easy cleaning and winterizing.

3 Inshot Burners

Aluminized steel inshot burners provide efficient, trouble-free operation.

Burner venturi mixes air and gas in correct proportion for proper combustion.

Burner assembly is removable from the unit as a single component for ease of service.

4 SureLight® Integrated Furnace Control

Tough, reliable, long-life, trouble-free performance. Silicon nitride ignitor.

Cemented to steatite block for protection against current leakage.

Ignition leads are constructed of nickel plated copper and are enclosed in high temperature Teflon® insulation for dependable operation.

Gas Control Valve

24 volt redundant combination gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control.

6 Combustion Air Inducer

Shaded pole heavy duty blower prepurges heat exchanger and safely vents flue products.

Operates only during heating cycle.

Pressure Switch

Proves Combustion Air Inducer operation before allowing gas valve to open.

Limit Control

Automatic reset, primary limit is accurately located on header box on all units.

The Flame Rollout Switches (2)

Manual reset switches are factory installed on the front of the burner box.

Switch provides protection from abnormal operating conditions.

Optional Accessories

36K Derate Kit (045 models only)

Allows 045 (44K input) models input to be reduced to 36K. For use with natural gas only.

High Altitude Orifice Kits

Required on all units for proper operation at altitudes from 7501 to 10,000 ft.

Kits are available for natural gas and LPG/propane.

High Altitude Pressure Switch Kit

Required for proper unit operation on installations above 4500 ft.

Natural Gas to LPG/Propane Conversion Kit

Required for field changeover from natural gas to LPG/ Propane.

LPG/Propane to Natural Gas Conversion Kit

Required for field changeover from LPG/Propane to natural gas.

DIRECT VENT / NON-DIRECT VENT SEALED COMBUSTION SYSTEM

Furnace features a "sealed combustion" system and can be installed in either Direct Vent or Non-Direct applications.

In Direct Vent applications, combustion air is supplied from outdoors and flue gases are discharged outdoors.

In Non-Direct Vent applications, combustion air is supplied from indoors and flue gases are discharged outdoors.

NOTE - Lennox has approved the use of DuraVent® PolyPro® and Centrotherm InnoFlue® manufactured vent pipe and terminations as an alternative to PVC vent pipe. Must be ordered separately.

Tested and listed to the ULC S636 standard in Canada.

The polypropylene venting system must follow the uninsulated and unconditioned space vent lengths listed in the table on Page 4.

Refer to the Installation Instructions for additional details.

Optional Accessories

Termination Kits

Facilitates installation of combustion air intake pipe and flue exhaust pipe.

Refer to venting table in this bulletin to determine pipe size needed and proper termination kit required.

See Optional Accessories table and dimension drawings.

Termination Kit - Concentric - Direct Vent Applications

2 or 3 inch kit contains concentric termination assembly, reducer bushing and 45° elbow.

2 inch kit for -045-070 models contains an outdoor exhaust accelerator.

Kit requires single hole penetration of roof or wall for installation.

Roof Termination Flashing Kit is available for use with 2 inch Kits.

CSA certified.

Optional Accessories

Termination Kit - Flush-Mount

Kit contains flush-mount termination, accelerator, mounting template and hardware.

Kit may be used with 2, 2-1/2 or 3 in. pipe.

Termination Kits - Wall Assembly Close Couple (US Only) - Direct Vent Applications

2 or 3 inch kit consists of close-couple, side-by-side PVC piping with galvanized steel wall cover plate for sealing and isolating piping penetration of the wall.

Piping spacing and length is sized for proper wall installations.

CSA certified.

Close Couple WTK (Canada Only) - Direct Vent Applications

2 or 3 inch kit contains one insulated faceplate, one insulated exhaust pipe, elbow and fittings.

Wall Ring - Direct Vent or Non-Direct Vent Applications

2 inch kit contains 2 stainless steel outside seal caps, 2 galvanized steel inside seal caps, 4 seal rings for the caps and 18 inch insulation sleeve for sealing and isolating intake and exhaust piping penetration of wall.

Maintain a maximum of 6 inches between the inlet and outlet openings in the installation of the pipes.

Roof Termination Flashing Kit

2 or 3 inch kit contains two neoprene rubber roof flashings for vertical venting through a roof.

Vent pipe and insulation not furnished.

Also available for use with 2 inch (use 3 inch flashing) Concentric Vent Termination Kits used in vertical venting rooftop applications.

8 CONTROLS

Integrated Furnace Control

Contains all necessary controls and relays to operate furnace.

Combustion air inducer is controlled by the integrated furnace control. Prior to ignition, a pre-purge cycle for 15 seconds is initiated. After the main burners are turned off, a post-purge cycle for 5 seconds is run.

Control continuously monitors line voltage and maintains the igniter power at a constant level to provide consistent lighting and maximum igniter life.

Flame sensor assures safe and reliable operation.

Should loss of flame occur the integrated furnace control will initiate 4 re-attempts at ignition before locking out unit operation for 60 minutes.

Watchguard type circuit automatically resets ignition controls after one hour of continuous thermostat demand after unit lockout, eliminating nuisance calls for service.

Fan control consists of adjustable blower timed-off delay (60, 90, 120, 180 seconds - factory setting 120 seconds) and fixed blower timed-on delay (30 seconds).

For air-conditioning applications, blower is automatically energized on thermostat demand for cooling.

Integrated furnace control has one red LED to indicate status and indicate diagnostic codes. Push button recall of the last 5 diagnostic codes aids in troubleshooting.

Integrated furnace control has built-in twinning capability ("TWIN" terminal on control) to operate two furnaces simultaneously without any additional controls. A field supplied isolation relay is required to operate the twinned (no thermostat connection) furnace.

Two accessory terminals furnished for additional power supply requirements for 120 volt (less than 1 amp) power humidifiers and powered air cleaners.

CONTROLS (continued)

24 Volt Transformer

Furnished and factory installed in control box. 40VA transformer has fuse wired in series.

Field Wiring Make-Up Box

Furnished for line voltage wiring.

Factory installed internally on left side of furnace.

Box may be installed internally or externally on either side of furnace.

Optional Accessories

Thermostat

Thermostat (programmable/non-programmable) is not furnished with unit.

See Thermostat bulletins in Controls Section and Lennox Price Book for selection.

Night Service Kit

Contains most commonly used service parts:

- · Furnace control
- Igniter
- · Flame sensor
- · Gas valve
- Transformer
- · Service Manual

Universal Service Kit - Switches

Kit contains:

- · Primary limits (for each model)
- Pressure switches (for each model)
- Flame rollout switches (for each model)

BLOWER

Multi-speed direct drive blower.

Statically and dynamically balanced.

Resiliently mounted.

Blower assembly easily removed for servicing.

Blower speeds are easily changed on the integrated furnace control. See blower performance tables.

CABINET

Low-profile, narrow width cabinet allows easy installation in upflow or horizontal applications.

Heavy-gauge, cold rolled steel construction.

Pre-painted cabinet finish.

Flanges provided on supply air opening for ease of plenum connection or alignment with indoor coil.

Insulated cabinet with foil faced insulation on sides and back of heating compartment.

Sealed blower compartment.

Complete service access.

Safety interlock switch automatically shuts off power to unit when blower compartment access door is removed.

(1) Gas piping and electrical inlets are provided in both sides of cabinet.

Return Air Entry

For bottom/end return-air entry for upflow/horizontal applications, remove furnished bottom seal panel from cabinet.

For side return-air entry (upflow applications only), corners are marked on either side of cabinet for return air cut-outs.

See dimension drawings.

NOTE - 60C and 60D size units that require air volumes over 1800 cfm must have one of the following:

- 1. Single side return air with transition, to accommodate 20 x 25 x 1 in. cleanable air filter. Required to maintain proper air velocity.
- Single side return air with Optional Return Air Base
- 3. Bottom return air.
- 4. Return air from both sides.
- 5. Bottom and one side return air.

See Blower Performance Tables for additional information.

Coil Match-Up

All furnaces exactly match C33, C35, CX34 and CX35 cased upflow indoor coils and CH33 and CH35 horizontal indoor coils with same letter designation in model number. No adaptor required. Engaging holes furnished on cabinet for alignment.

C33 uncased coils match furnaces without any overhang but require an optional adaptor base or field fabricated transition to match furnace opening. See C33 coil bulletin for additional information.

Low Leakage Cabinet

All models have less than 2% air leakage and meet ANSI/ASHRAE Standard 193-2010 "Method of Test for Determining the Air Tightness of HVAC Equipment"

CABINET (continued)

Optional Accessories

Condensate Drain Heat Cable Kits

Self-limiting wattage heat cable prevents condensate drain from freezing in unconditioned areas.

Available in 6 or 24 ft. lengths.

Horizontal Suspension Kit

Provides suspension of unit and indoor coil in horizontal applications.

Allows complete service access.

Consists of corner mounted hanging brackets with vibration isolators, return air end support rail and hardware for assembly.

Metal hanging straps must be field provided.

Crawl Space Vent Drain Kit

Allows venting through a crawl space for upflow and horizontal applications.

Includes 2 or 3 in. sanitary tee, 2 in. PVC assembly, PVC boot and clamp.

Return Air Base

On furnaces with side return air and condensate trap on the same side of the cabinet, a field fabricated transition or Return Air Base is required when using an IAQ product higher than 14-3/16 in. installed next to the unit and serviced from the front.

IAQ products higher than 20 in. require a field fabricated transition.

Must be used for 60C and 60D models with air volumes over 1800 cfm in upflow applications when only one side return is required.

Cabinet is shipped flat for easy field assembly and is pre-painted steel to match the furnace.

See Dimension Drawing.

FILTER (not furnished)

Filter and provisions for external mounting must be field provided.

Optional Accessories

Air Filter and Rack Kit for Horizontal Return Air (End) Applications

Washable or vacuum cleanable polyurethane frame type filter and external end return air rack available for field installation.

Rack has filter door for easy filter servicing.

Flanges on rack allow easy duct connection.

See dimension drawing.

Air Filter and Rack Kit for Upflow Side Return Air

Applications - Not for use with Return Air Base

Washable or vacuum cleanable polyurethane frame type filter and external side return air rack available for field installation.

Available in single and ten pack kits.

Rack has filter door for easy filter servicing.

Flanges on rack allow easy duct connection.

Field installs on either side of unit cabinet. See dimension drawing.

Gas	Model No.	ML193UH045XP24B	ML193UH045XP36B	ML193UH070XP24B		
Heating Performance	¹ AFUE	93%	93%	93%		
Periorillance	Input - Btuh	44,000	44,000	66,000		
	Output - Btuh	41,000	42,000	62,000		
	Temperature rise range - °F	35 - 65	25 - 55	50 - 80		
	Gas Manifold Pressure (in. w.g.) Nat. Gas / LPG/Propane	3.5 / 10.0	3.5 / 10.0	3.5 / 10.0		
	High static - in. w.g.	0.50	0.50	0.50		
Connections	Intake / Exhaust Pipe (PVC)	2/2	2/2	2/2		
in.	Gas pipe size IPS	1/2	1/2	1/2		
Conde	nsate Drain Trap (PVC pipe) - i.d.	3/4	3/4	3/4		
	with furnished 90° street elbow	3/4 slip x 3/4 Mipt	3/4 slip x 3/4 Mipt	3/4 slip x 3/4 Mipt		
with fi	eld supplied (PVC coupling) - o.d.	3/4 slip x 3/4 MPT	3/4 slip x 3/4 MPT	3/4 slip x 3/4 MPT		
Indoor	Wheel nom. dia. x width - in.	10 x 8	10 x 8	10 x 8		
Blower	Motor output - hp	1/5	1/3	1/5		
	Tons of add-on cooling	1.5 - 2	2.5 - 3	1.5 - 2		
	Air Volume Range - cfm	390 - 1140	700 - 1600	390 - 1140		
Electrical	Voltage		120 volts - 60 hertz - 1 phase	9		
Data	Blower motor full load amps	3.1	6.1	3.1		
	Maximum overcurrent protection	15	15	15		
Shipping Data	lbs 1 package	120	122	125		

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

¹ Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

Gas	Model No.	ML193UH070XP36B	ML193UH090XP36C	ML193UH090XP480
Heating	¹ AFUE	93%	93%	93%
Performance	Input - Btuh	66,000	88,000	88,000
	Output - Btuh	62,000	83,000	83,000
	Temperature rise range - °F	40 - 70	50 - 80	40 - 70
	Gas Manifold Pressure (in. w.g.) Nat. Gas / LPG/Propane	3.5 / 10.0	3.5 / 10.0	3.5 / 10.0
	High static - in. w.g.	0.50	0.50	0.50
Connections	Intake / Exhaust Pipe (PVC)	2/2	2/2	2/2
n.	Gas pipe size IPS	1/2	1/2	1/2
Conde	nsate Drain Trap (PVC pipe) - i.d.	3/4	3/4	3/4
	with furnished 90° street elbow	3/4 slip x 3/4 Mipt	3/4 slip x 3/4 Mipt	3/4 slip x 3/4 Mipt
with fi	eld supplied (PVC coupling) - o.d.	3/4 slip x 3/4 MPT	3/4 slip x 3/4 MPT	3/4 slip x 3/4 MPT
ndoor	Wheel nom. dia. x width - in.	10 x 8	10 x 8	10 x 10
Blower	Motor output - hp	1/3	1/3	1/2
	Tons of add-on cooling	2.5 - 3	2 - 3	3 - 4
	Air Volume Range - cfm	660 - 1615	695 - 1620	900 - 2025
Electrical	Voltage		120 volts - 60 hertz - 1 phase	9
Data	Blower motor full load amps	6.1	6.1	8.2
	Maximum overcurrent protection	15	15	15
Shipping Data	lbs 1 package	127	143	146

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

¹ Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

SPECIFIC	CATIONS			
Gas	Model No.	ML193UH110XP48C	ML193UH110XP60C	ML193UH135XP60D
Heating Performance	¹ AFUE	93%	93%	93%
renomiance	Input - Btuh	110,000	110,000	132,000
	Output - Btuh	104,000	104,000	124,000
	Temperature rise range - °F	50 - 80	40 - 70	45 - 75
	Gas Manifold Pressure (in. w.g.) Nat. Gas / LPG/Propane	3.5 / 10.0	3.5 / 10.0	3.5 / 10.0
	High static - in. w.g.	0.50	0.50	0.50
Connections	Intake / Exhaust Pipe (PVC)	2/2	2/2	2/2
in.	Gas pipe size IPS	1/2	1/2	1/2
Conde	nsate Drain Trap (PVC pipe) - i.d.	3/4	3/4	3/4
	with furnished 90° street elbow	3/4 slip x 3/4 Mipt	3/4 slip x 3/4 Mipt	3/4 slip x 3/4 Mipt
with fie	eld supplied (PVC coupling) - o.d.	3/4 slip x 3/4 MPT	3/4 slip x 3/4 MPT	3/4 slip x 3/4 MPT
Indoor	Wheel nom. dia. x width - in.	10 x 10	11 ½ x 10	11 ½ x 10
Blower	Motor output - hp	1/2	1	1
	Tons of add-on cooling	3 - 4	4 - 5	4 - 5
	Air Volume Range - cfm	850 - 2030	1210 - 2525	1340 - 2800
Electrical	Voltage		120 volts - 60 hertz - 1 phase	9
Data	Blower motor full load amps	8.2	11.5	11.5
	Maximum overcurrent protection	15	15	15
Shipping Data	lbs 1 package	155	161	178

NOTE - Filters and provisions for mounting are not furnished and must be field provided.

INSTALLATION CLEARANCES - INCHES (MM)										
Sides	¹ 0 inches (0 mm)									
Rear	0 inches (0 mm)									
Top/Plenum	1 inch (25 mm)									
Front	0 inches (0 mm)									
Front (service/alcove)	24 inches (610 mm)									
Floor	² Combustible									

NOTE – Air for combustion must conform to the methods outlined in the National Fuel Gas Code (NFPA 54/ANSI–Z223.1) or the National Standard of Canada CAN/CSA–B149.1 Natural Gas and Propane Installation Code".

Annual Fuel Utilization Efficiency based on DOE test procedures and according to FTC labeling regulations. Isolated combustion system rating for non-weatherized furnaces.

NOTE – In the U.S. flue sizing must conform to the methods outlined in the current National Fuel Gas Code (NFPA 54/ANSI–Z223.1) or applicable provisions of local building codes. In Canada flue sizing must conform to the methods outlined in National Standard of Canada CAN/CSA–B149.1.

¹ Allow proper clearances to accommodate condensate trap and vent pipe installation.

² Do not install the furnace directly on carpeting, tile, or other combustible materials other than wood flooring.

0.000		00000			
OPTIONAL AC	CESSORIES	ORDER SEPAR	1		
			"B" Width Models	"C" Width Models	"D" Width Models
CABINET ACCESS	ORIES				
Horizontal Suspens	ion Kit - Horizontal	only	51W10	51W10	51W10
Return Air Base - U	oflow only		50W98	50W99	51W00
CONDENSATE DR	AIN KITS				
Condensate Drain H	leat Cable	6 ft.	26K68	26K68	26K68
		24 ft.	26K69	26K69	26K69
Crawl Space Vent D	rain Kit		51W18	51W18	51W18
FILTER KITS					
¹ Air Filter and	Horizontal (end)	Size of filter - in.	87L96 - 18 x 25 x 1	87L97 - 20 x 25 x 1	87L98 - 25 x 25 x
Rack Kit	Side Return	Single	44J22	44J22	44J22
		Ten Pack	66K63	66K63	66K63
		Size of filter - in.	16 x 25 x 1	16 x 25 x 1	16 x 25 x 1
NIGHT SERVICE H	CIT				
Night Service Kit			68W80	68W80	68W80
Universal Service K	it - Switches		89W20	89W20	89W20
TERMINATION K	ITS				
See Installation Instru	uctions for specific v	enting information.			
Termination Kits -	Concentric	US - 2 in.	71M80	69M29	
Direct Vent Applications Only		3 in.		60L46	60L46
Applications Only		Canada - 2 in.	44W92	44W92	
		3 in.		44W93	44W93
	Flush-Mount	US - 2, 2-1/2 or 3 in.	51W11	51W11	51W11
	С	anada - 2, 2-1/2 or 3 in.	51W12	51W12	51W12
	Wall - Close	US - 2 in.	22G44		
_	Couple	3 in.	44J40	44J40	44J40
	Wall - Close	Canada - 2 in.	30G28		
	Couple WTK	3 in.	81J20	81J20	81J20
Termination Kits -	Roof	2 in.	15F75	15F75	
Direct or Non- Direct vent	Wall Ring Kit	2 in.	15F74	³ 15F74	
	Flashing Kit - Direc	t or 2 in.	44J41	44J41	44J41

¹ Cleanable polyurethane frame type filter.

NOTE - Termination Kits 44W92, 44W93, 51W12, 30G28, 81J20 are certified to ULC S636 standard for use in Canada only.

GAS HEAT	ACCESSOR	RIES					
Models		Altitude Switch Kit	Natural Gas to LPG/Propane to Natural Ga Kit		Natural Gas High Altitude Orifice Kit	LPG/Propane High Altitude Orifice Kit	¹ 36K Derate Kit (Natural Gas)
	4501 - 7500 ft.	7501 - 10,000 ft.	0 - 7500 ft.	0 - 7500 ft.	7501 - 10,000 ft.	7501 - 10,000 ft.	0 - 10,000 ft.
045	11U65	11U66	11K49	73W81	73W37	68W68	10K55
070, 090, 110	11U65	11U66	11K49	73W81	73W37	68W68	
135	11U70	11U68	11K49	73W81	73W37	68W68	

 $^{^{\}rm 1}$ NOTE - 36K Derate Kit information - Reduced Input is 36,000 Btuh, output is 33,500 Btuh.

 $^{^{\}rm 2}$ Kits contain enough parts for two, non–direct vent installations.

³ Non-direct vent only.

HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 10,000 ft.

At altitudes above 4501 ft. the unit must be derated to match the manifold pressure information shown below.

Units installed at altitudes of 4501 to 10,000 ft. require a pressure switch change.

Units installed at altitudes of 7501 to 10,000 ft. require an orifice change.

See the Gas Heat Accessories table for ordering information.

NOTE - This is the only permissible derate for these units.

NOTE - In Canada, certification for installations at elevations over 4500 feet is the jurisdiction of local authorities.

			Supply Line					
Input	Gas	0 - 4500 ft.	4501 - 5500 ft.	5501 - 6500 ft.	6501 - 7500 ft.	7501 - 10,000 ft.	Pres in. v 0 - 10,	w.g.
All Circo	Natural	3.5	3.3	3.2	3.1	3.5	4.5	13.0
All Sizes	LPG/Propane	10.0	9.4	9.1	8.9	10.0	11.0	13.0

			Standa	rd Termination	Concentric Terminations				
Input	Vent Pipe	Flush Mount	Wall	Kit	Wall Ring Kit	Field Fabricated		Concentric Kit	
Size	Diameter	Kit	2 inch	3 inch	2 inch	Exhaust	1-1/2 inch	2 inch	3 inch
	(in.)	51W11 (US) 4 51W12 (CA)	22G44 (US) 4 30G28 (CA)	44J40 (US) 4 81J20 (CA)	15F74	Accelerator Size Required	71M80 (US) 4 44W92 (CA)	69M29 (US) 4 44W92 (CA)	60L46 (US) 4 44W93 (CA)
	2	³ YES	YES	¹ YES	YES	1-1/2 in.	² YES		
045	2-1/2	³ YES	YES	¹ YES	YES	1-1/2 in.	² YES		
	3	³ YES	YES	¹ YES	YES	1-1/2 in.	² YES		
	2	³ YES	YES	¹ YES	YES	1-1/2 in.	² YES		
070	2-1/2	³ YES	YES	¹ YES	YES	1-1/2 in.	² YES		
	3	³ YES	YES	¹ YES	YES	1-1/2 in.	² YES		
	2	³ YES		YES	¹ YES	2 in.		YES	YES
090	2-1/2	³ YES		YES	¹ YES	2 in.		YES	YES
	3	³ YES		YES	¹ YES	2 in.		YES	YES
	2	YES		YES	YES	2 in.		YES	YES
110	2-1/2	YES		YES		2 in.		YES	YES
	3	YES		YES		2 in.		YES	YES
135	3	YES		YES		2 in.			YES

NOTE - Standard Terminations do not include any vent pipe or elbows external to the structure.

Any vent pipe or elbows external to the structure must be included in total vent length calculations. See Vent Length Tables.

¹ Requires field provided 1-1/2 in. outdoor exhaust accelerator.

² Concentric Kits **71M80** and **44W92** include 1-1/2 in. outdoor exhaust accelerator, required when used with 045 and 070 input models. Accelerator is not used with 090, 110, 135 input models.

³ Flush Mount Kit **51W11** and **51W12** includes 1-1/2 in. outdoor exhaust accelerator, required when used with 045, 070 and 090 input models. Accelerator is not used with 110 or 135 input models.

⁴ Termination Kits 30G28, 44W92, 44W93, 51W12 and 81J20 are certified to ULC S636 standard for use in Canada only.

VENT LENGTHS - FEET

STANDARD TERMINATION AT ELEVATION 0 - 10,000 ft.

	Pipe Size	2 in.							2-1/2 in					3 in.		
	Input	045	070	090	110	135	045	070	090	110	135	045	070	090	110	135
	1	81	66	44	24	N/A	115	100	68	43	N/A	137	137	118	118	114
	2	76	61	39	19	N/A	110	95	63	38	N/A	132	132	113	113	109
	3	71	56	34	14	N/A	105	90	58	33	N/A	127	127	108	108	104
	4	66	51	29	N/A	N/A	100	85	53	28	N/A	122	122	103	103	99
No. of	5	61	46	24	N/A	N/A	95	80	48	23	N/A	117	117	98	98	94
90 ELL	6	56	41	19	N/A	N/A	90	75	43	18	N/A	112	112	93	93	89
	7	51	36	14	N/A	N/A	85	70	38	13	N/A	107	107	88	88	84
	8	46	31	N/A	N/A	N/A	80	65	33	N/A	N/A	102	102	83	83	79
	9	41	26	N/A	N/A	N/A	75	60	28	N/A	N/A	97	97	78	78	74
	10	36	21	N/A	N/A	N/A	70	55	23	N/A	N/A	92	92	73	73	69

CONCENTRIC TERMINATION ELEVATION 0 - 10,000 ft.

	Pipe Size			2 in.				2	2-1/2 in			3 in.				
	Input	045	070	090	110	135	045	070	090	110	135	045	070	090	110	135
	1	73	58	42	22	N/A	105	90	64	39	N/A	121	121	114	114	105
	2	68	53	37	17	N/A	100	85	59	34	N/A	116	116	109	109	100
	3	63	48	32	12	N/A	95	80	54	29	N/A	111	111	104	104	95
	4	58	43	27	N/A	N/A	90	75	49	24	N/A	106	106	99	99	90
No. of	5	53	38	22	N/A	N/A	85	70	44	19	N/A	101	101	94	94	85
90 ELL	6	48	33	17	N/A	N/A	80	65	39	14	N/A	96	96	89	89	80
	7	43	28	12	N/A	N/A	75	60	34	N/A	N/A	91	91	84	84	75
	8	38	23	N/A	N/A	N/A	70	55	29	N/A	N/A	86	86	79	79	70
	9	33	18	N/A	N/A	N/A	65	50	24	N/A	N/A	81	81	74	74	65
	10	28	13	N/A	N/A	N/A	60	45	19	N/A	N/A	76	76	69	69	60

VENT LENGTHS - UNINSULATED EXHAUST PIPE IN UNCONDITIONED SPACE													
			Unit Input Size										
¹ Winter Design	Vent Pipe	0-	45	0	70	0	90	1	10	135			
Temperatures	Diameter	Maximum Un-Insulated Exhaust Vent Length (ft.)											
		PVC	PolyPro InnoFlue	PVC	PolyPro InnoFlue	PVC	PolyPro InnoFlue	PVC	PolyPro InnoFlue	PVC	PolyPro InnoFlue		
	2 in.	18	16	31	28	50	48	30	30	N/A	N/A		
32 to 21°F	2-1/2 in.	13	N/A	24	N/A	42	N/A	56	N/A	N/A	N/A		
	3 in.	9	9	18	18	35	35	47	47	52	52		
	2 in.	9	8	18	16	32	29	30	30	N/A	N/A		
20 to 1°F	2-1/2 in.	5	N/A	13	N/A	24	N/A	34	N/A	N/A	N/A		
	3 in.	N/A	N/A	8	8	19	19	26	26	30	30		
0 to -20°F	2 in.	5	N/A	12	10	22	19	30	27	N/A	N/A		
	2-1/2 in.	N/A	N/A	7	N/A	15	N/A	22	N/A	N/A	N/A		
	3 in.	N/A	N/A	N/A	N/A	10	10	16	16	18	18		

NOTE - Concentric terminations are equivalent to 5 ft. of straight pipe and should be included when measuring total pipe length.

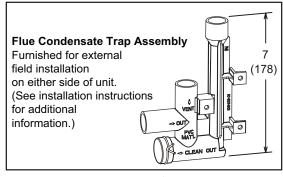
PolyPro® poly-propylene vent pipe is a registered trademark of DuraVent®.

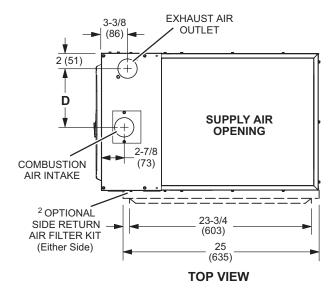
Innoflue® is a registered trademark of Centrotherm Eco Systems.

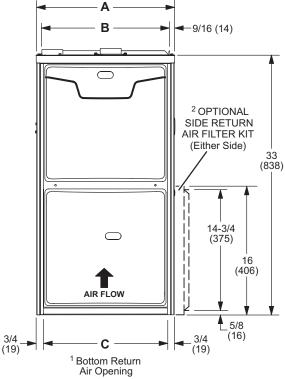
 $^{^{1}\,\}text{Refer to 99\% Minimum Design Temperature table provided in the current edition of the ASHRAE\ Handbook-Fundamentals}.$

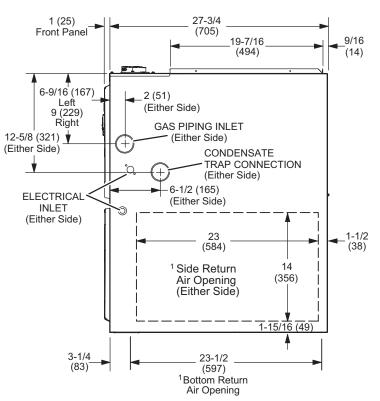
DIMENSIONS - INCHES (MM) - UPFLOW POSITION

- NOTE 60C and 60D size units that require air volumes over 1800 cfm must have one of the following:
- Single side return air with transition, to accommodate 20 x 25 x 1 in. cleanable air filter. Required to maintain proper air velocity.
- 2. Single side return air with Optional Return Air Base
- 3. Bottom return air.
- 4. Return air from both sides.
- 5. Bottom and one side return air.
- See Blower Performance Tables for additional information.
- Optional Side Return Air Filter Kit is not for use with the Optional Return Air Base.









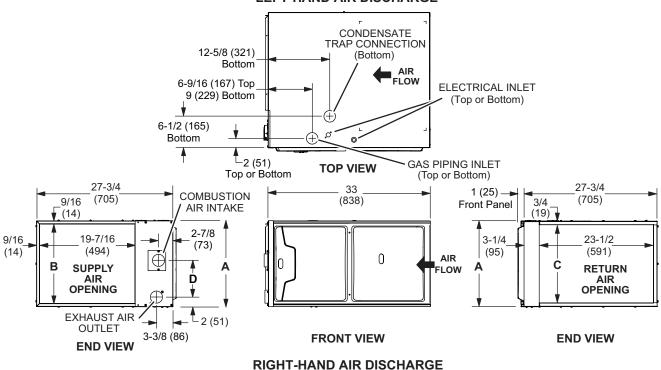
FRONT VIEW

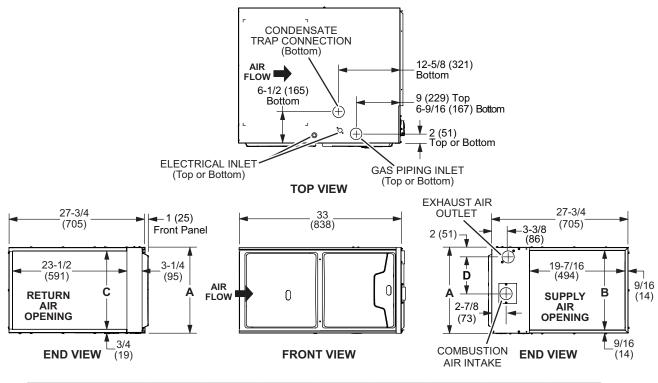
SIDE VIEW

Madel No	Α		E	В			I)
Model No.	in.	mm	in.	mm	in.	mm	in.	mm
ML193UH045XP24B ML193UH045XP36B ML193UH070XP24B ML193UH070XP36B	17-1/2	446	16-3/8	416	16	406	7-5/8	194
ML193UH090XP36C ML193UH090XP48C ML193UH110XP48C ML193UH110XP60C	21	533	19-7/8	505	19-1/2	495	9-3/8	238
ML193UH135XP60D	24-1/2	622	23-3/8	594	23	584	11-1/8	283

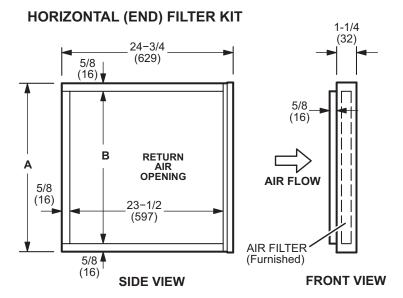
DIMENSIONS - INCHES (MM) - HORIZONTAL POSITION

LEFT-HAND AIR DISCHARGE

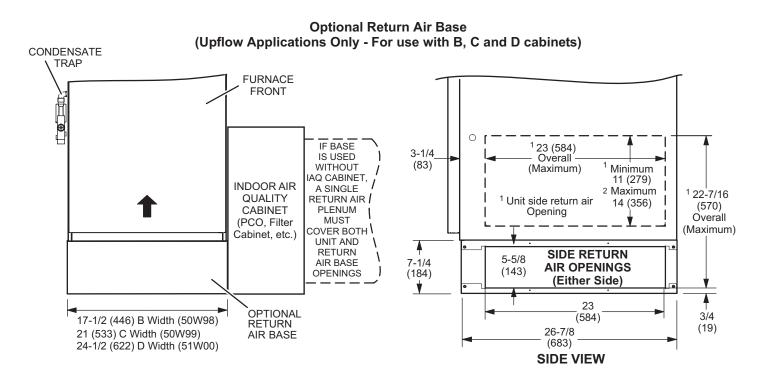




Model No.	A	A	E	3	([)
woder No.	in.	mm	in.	mm	in.	mm	in.	mm
ML193UH045XP24B ML193UH045XP36B ML193UH070XP24B ML193UH070XP36B	17-1/2	446	16-3/8	416	16	406	7-5/8	194
ML193UH090XP36C ML193UH090XP48C ML193UH110XP48C ML193UH110XP60C	21	533	19-7/8	505	19-1/2	495	9-3/8	238
ML193UH135XP60D	24-1/2	622	23-3/8	594	23	584	11-1/8	283



Furnace	Catalog		4	В		
Cabinet Width	Number	in.	mm	in.	mm	
В	87L96	18	457	16-3/4	425	
С	87L97	21	533	18-3/4	476	
D	87L98	25	635	23-3/4	603	



NOTE- Optional Side Return Air Filter Kits are not for use with Optional Return Air Base.

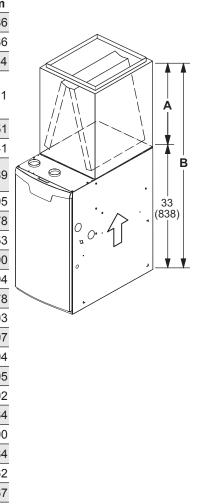
² To minimize pressure drop, the largest opening height possible, up to 14 in. (356 mm), is preferred.

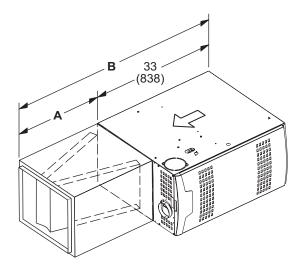
¹ Both the unit return air opening and the base return air opening must be covered by a single plenum or IAQ cabinet. Minimum unit side return air opening dimensions for units requiring 1800 cfm or more of air (W x H): 23 x 11 in. (584 x 279 mm). The opening can be cut as needed to accommodate plenum or IAQ cabinet while maintaining dimensions shown. Side return air openings must be cut in the field. There are cutting guides stenciled on the cabinet for the side return air opening. The size of the opening must not extend beyond the markings on the furnace cabinet.

DIMENSIONS - INCHES (MM) - FURNACE/COIL COMBINED DIMENSIONS

UPFLOW POSITION

	Model No			Ca	sed		Uncased (C33 only)			
			Α		В		Α		В	,
CX34	C35/CX35	C33	in.	mm	in.	mm	in.	mm	in.	mm
		C33-18A	12-1/2	318	45-1/2	1156	9-3/4	248	42-3/4	1086
CX34-19A-6F		C33-19A	16-1/2	419	49-1/2	1257	9-3/4	248	42-3/4	1086
		C33-24A	16-1/2	419	49-1/2	1257	14	356	47	1194
	C35/CX35-18/24A-6F C35/CX35-18/24B-6F	C33-24B C33-24C	16-1/2	419	49-1/2	1257	13-7/8	352	46-7/8	1191
CX34-25A-6F	C35/CX35-24A-6F	C33-25A	18-1/2	470	51-1/2	1308	16-1/4	413	49-1/4	1251
CX34-25B-6F	C35/CX35-24B-6F	C33-25B	18-1/2	470	51-1/2	1308	15-7/8	403	48-7/8	1241
CX34-30B-6F CX34-30C-6F		C33-30B C33-30C	20-1/2	521	53-1/2	1359	17-3/4	451	50-3/4	1289
CX34-30A-6F		C33-30A	20-1/2	521	53-1/2	1359	18	457	51	1295
CX34-31A-6F	C35/CX35-30A-6F	C33-31A	22-1/2	572	55-1/2	1410	21-1/4	540	54-1/4	1378
CX34-31B-6F	C35/CX35-30B-6F	C33-31B	22-1/2	572	55-1/2	1410	20-1/4	514	53-1/4	1353
CX34-36A-6F	C35/CX35-30/36A-6F	C33-36A	24-1/2	622	57-1/2	1461	22-1/8	562	55-1/8	1400
CX34-36B-6F	C35/CX35-30/36B-6F	C33-36B	24-1/2	622	57-1/2	1461	21-7/8	556	54-7/8	1394
CX34-36C-6F	C35/CX35-30/36C-6F	C33-36C	24-1/2	622	57-1/2	1461	21-1/4	540	54-1/4	1378
CX34-38A-6F	C35/CX35-36A-6F	C33-38A	24-1/2	622	57-1/2	1461	22-1/4	565	55-1/4	1403
CX34-38B-6F	C35/CX35-36B-6F	C33-38B	24-1/2	622	57-1/2	1461	22	559	55	1397
CX34-42B-6F		C33-42B	24-1/2	622	57-1/2	1461	21-7/8	556	54-7/8	1394
CX34-43B-6F	C35/CX35-48B-6F	C33-43B	27-1/2	699	60-1/2	1537	26-1/4	667	59-1/4	1505
CX34-43C-6F	C35/CX35-48C-6F	C33-43C	27-1/2	699	60-1/2	1537	25-3/4	654	58-3/4	1492
		C33-44C	24-1/2	622	57-1/2	1461	21-1/2	546	54-1/2	1384
CX34-44/48B-6F		C33-48B	24-1/2	622	57-1/2	1461	22-1/8	562	55-1/8	1400
CX34-44/48C-6F		C33-48C	24-1/2	622	57-1/2	1461	21-1/2	546	54-1/2	1384
CX34-49C-6F	C35/CX35-49C-6F	C33-49C	29-1/2	749	62-1/2	1588	28-1/2	724	61-1/2	1562
CX34-50/60C-6F	C35/CX35-50/60C-6F	C33-50/60C	27-1/2	699	60-1/2	1537	24-3/4	629	57-3/4	1467
CX34-60D-6F		C33-60D	25-1/2	648	58-1/2	1486	24-3/4	629	57-3/4	1467
CX34-62C-6F	CX35-60C-6F	C33-62C	31-1/2	800	64-1/2	1638	30-5/8	778	63-5/8	1616
CX34-62D-6F	CX35-60D-6F	C33-62D	29-1/2	749	62-1/2	1588	28-3/4	730	61-3/4	1568

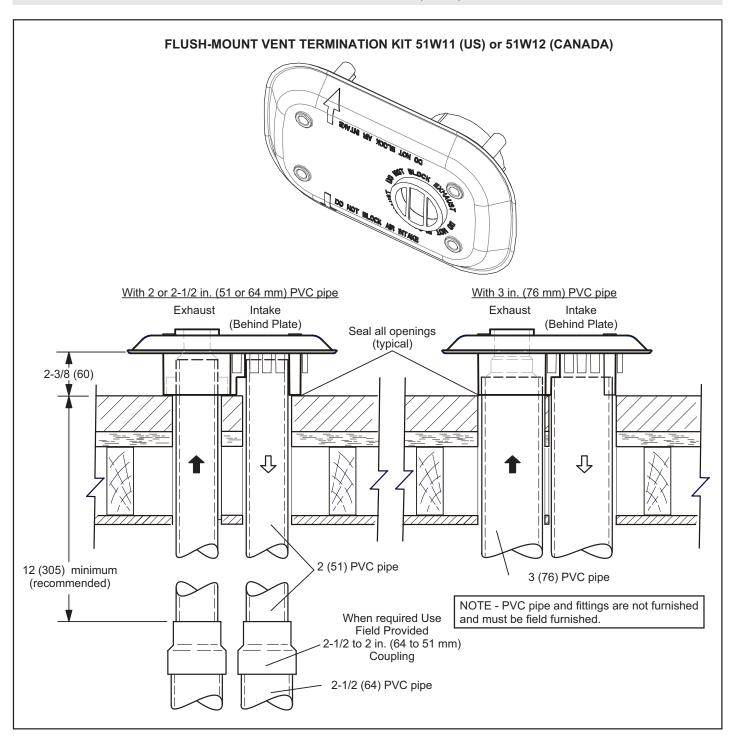




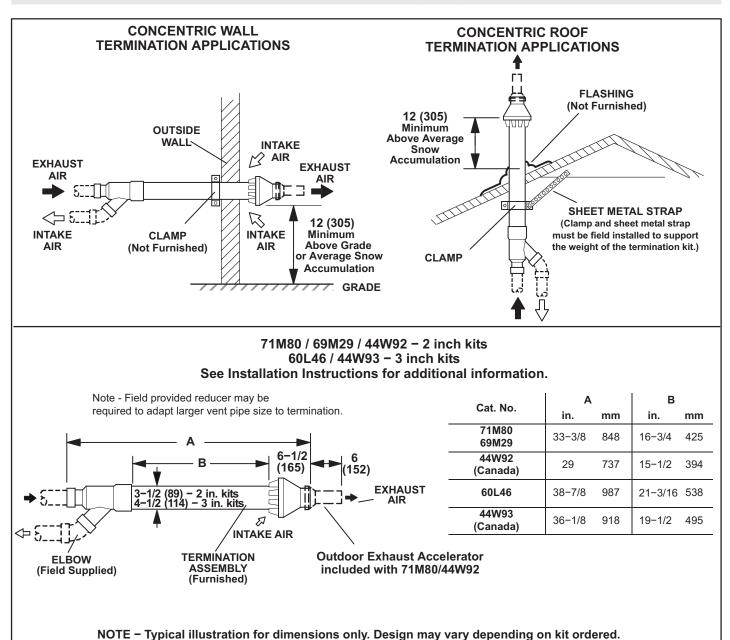
HORIZONTAL POSITION

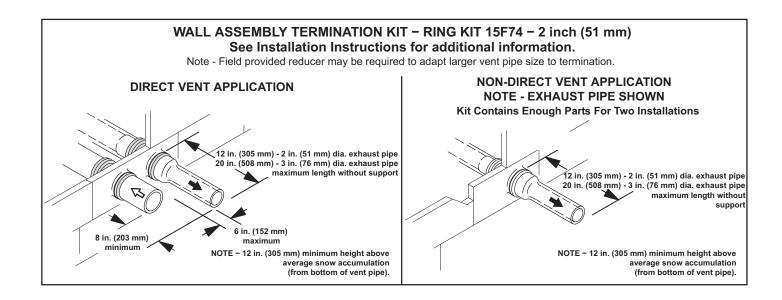
Model		A	E	3
Number	in.	mm	in.	mm
С	H33			
CH33-18A-2F	21-1/2	546	54-1/2	1384
CH33-24/30A-2F, CH33-42B-2F, CH33-36A-2F, CH33-48C-2F, CH33-36B-2F, CH33-60D-2F CH33-36C-2F,	26-1/2	673	59-1/2	1511
CH33-44/48B-2F, CH33-62D-2F CH33-50/60C-2F,	31-1/2	800	64-1/2	1638
С	H35			
CH35-18A-2F, CH35-36A-2F, CH35-24A-2F, CH35-36B-2F, CH35-30B-2F, CH35-42C-2F, CH35-48C-2F	26-1/2	673	59-1/2	1511
CH35-30A-2F, CH35-51C-2F, CH35-42B-2F, CH35-48B-2F,	31-1/2	880	64-1/2	1638

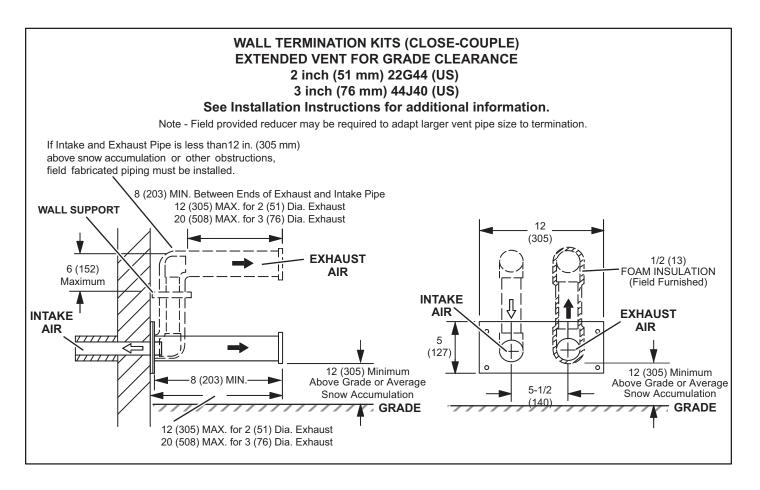
OPTIONAL ACCESSORY DIMENSIONS - INCHES (MM)

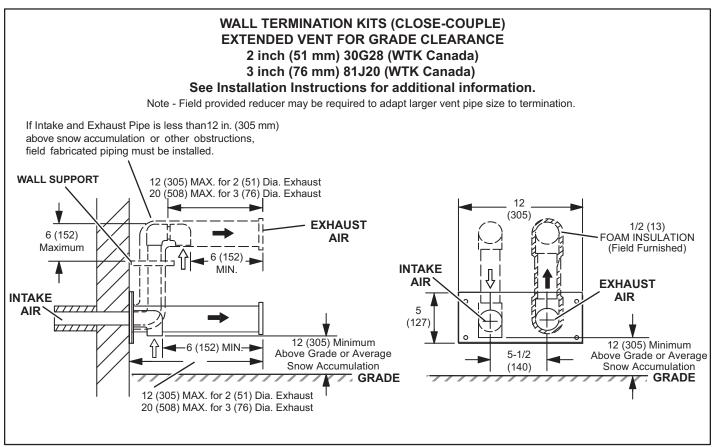


OPTIONAL ACCESSORY DIMENSIONS - INCHES (MM)









BLOWER DATA

ML193UH045XP24B PERFORMANCE (Less Filter)

External	Air \	Volume	e / Wa	tts at V	ariou:	s Blow	er Sp	eeds
Static Pressure	High		Medium- High			lium- ow	Low	
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	1140	455	920	365	765	295	710	265
0.10	1135	445	900	360	765	290	690	255
0.20	1125	430	895	350	755	285	680	255
0.30	1090	415	870	340	725	280	660	250
0.40	1065	405	870	325	715	270	635	245
0.50	1020	390	825	315	675	260	605	235
0.60	945	365	780	300	640	250	555	225
0.70	910	350	740	295	585	240	505	220
0.80	790	325	670	275	510	225	455	205
0.90	735	310	575	255	460	220	390	195

ML193UH045XP36B PERFORMANCE (Less Filter)

External	Air \	Volume	e / Wat	tts at V	/arious	s Blow	ver Speeds			
Static Pressure	Pressure		Medium- High			ium- ow	Low			
in. w.g.	cfm	ofm Watts		Watts	cfm	Watts	cfm	Watts		
0.00	1600	700	1370	590	1160	475	1005	400		
0.10	1600	685	1355	565	1155	465	1015	390		
0.20	1550	650	1330	540	1150	445	1000	380		
0.30	1480	625	1295	515	1140	430	975	365		
0.40	1425	590	1280	490	1105	415	975	350		
0.50	1355	565	1190	460	1085	395	940	335		
0.60	1320	545	1165	435	1030	375	900	315		
0.70	1225	500	1110	425	975	355	855	310		
0.80	1135	480	1050	395	920	330	780	280		
0.90	1025	445	950	360	800	295	700	255		

ML193UH070XP24B PERFORMANCE (Less Filter)

External	Air \	Volume	e / Wa	tts at V	/ariou	s Blow	er Sp	eeds
Static Pressure	High		Medium- High			lium- ow	Low	
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	1140	455	920	365	765	295	710	265
0.10	1135	445	900	360	765	290	690	255
0.20	1125	430	895	350	755	285	680	255
0.30	1090	415	870	340	725	280	660	250
0.40	1065	405	870	325	715	270	635	245
0.50	1020	390	825	315	675	260	605	235
0.60	945	365	780	300	640	250	555	225
0.70	910	350	740	295	585	240	505	220
0.80	790	325	670	275	510	225	455	205
0.90	735	310	575	255	460	220	390	195

ML193UH070XP36B PERFORMANCE (Less Filter)

External	Air \	Volume	e / Wat	ts at V	arious	s Blow	er Sp	eeds
Static Pressure	Hi	High		Medium- High		ium- ow	Low	
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	1615	680	1355	570	1140	480	1030	400
0.10	1565	660	1365	545	1150	465	1020	385
0.20	1535	630	1340	525	1150	440	1025	375
0.30	1440	600	1300	500	1110	420	1000	350
0.40	1405	570	1255	470	1075	400	975	345
0.50	1340	535	1200	445	1045	380	945	330
0.60	1255	500	1125	420	995	355	875	310
0.70	1165	475	1080	395	935	335	820	290
0.80	1060	455	990	365	870	315	750	265
0.90	955	425	895	345	750	285	660	245

ML193UH090XP36C PERFORMANCE (Less Filter)

External	Air \	Air Volume / Watts at Various Blower Spe							
Static Pressure	High			Medium- High		ium- ow	Low		
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	
0.00	1620	745	1340	620	1130	500	965	405	
0.10	1610	720	1335	595	1135	490	975	395	
0.20	1565	695	1335	565	1145	465	970	385	
0.30	1525	665	1300	555	1135	455	970	370	
0.40	1485	635	1295	520	1110	435	960	355	
0.50	1431	600	1260	495	1090	405	940	345	
0.60	1365	570	1210	475	1035	390	900	330	
0.70	1295	535	1155	445	995	365	860	305	
0.80	1200	505	1065	415	930	340	745	270	
0.90	1060	460	955	375	820	305	695	260	

ML193UH090XP48C PERFORMANCE (Less Filter)

External	Air \	Air Volume / Watts at Various Blower Speed							
Static Pressure	підп		Medium- High		Medium- Low		Low		
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	
0.00	2025	900	1690	780	1395	645	1200	540	
0.10	1995	880	1705	760	1390	635	1205	525	
0.20	1925	835	1675	715	1405	605	1205	505	
0.30	1850	795	1640	680	1400	580	1170	490	
0.40	1790	760	1575	645	1395	560	1170	475	
0.50	1700	725	1540	625	1350	535	1140	450	
0.60	1610	690	1455	580	1295	505	1100	430	
0.70	1540	645	1365	550	1225	480	1030	405	
0.80	1415	615	1265	510	1125	445	980	385	
0.90	1270	565	1165	470	1060	420	900	350	

ML193UH110XP48C PERFORMANCE (Less Filter)

External	Air Volume / Watts at Various Blower Speed							
Static Pressure	nigii		Medium- High			ium- ow	Low	
in. w.g.	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	2030	905	1750	805	1425	665	1225	530
0.10	1950	865	1755	770	1430	630	1215	515
0.20	1935	840	1675	735	1455	610	1230	505
0.30	1885	810	1660	685	1410	585	1200	485
0.40	1830	780	1585	645	1385	570	1190	470
0.50	1750	740	1565	630	1320	535	1165	455
0.60	1660	695	1485	585	1280	505	1105	425
0.70	1540	665	1380	555	1230	485	1060	405
0.80	1420	615	1290	520	1140	445	945	375
0.90	1290	575	1175	470	1045	410	850	350

BLOWER DATA

ML193UH	1110XP60C PERFORMANCE (Less Filter)															
	Air Volume / Watts at Different Blower Speeds															
External	Bottom	n Returr	n Air, Si	de Retu	ırn Air v	with Opt	tional F	Single Side Return Air - Air volumes in bold require field								
Static	Air Bas	se, Retu	ırn Air f	rom Bo	th Side	s or Ret	turn Aiı	fabricated transition to accommodate 20 x 25 x 1 in. air filter								
Pressure	Bottom and One Side.									in order to maintain proper air velocity.						
in. w.g.	High		Medium-High		Medium-Low		Low		High		Medium-High		Medium-Low		Low	
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts
0.00	2525	1560	2175	1165	1820	905	1465	725	2520	1545	2135	1150	1750	905	1445	720
0.10	2585	1545	2200	1135	1860	900	1475	710	2555	1545	2135	1115	1775	890	1470	715
0.20	2515	1505	2150	1110	1840	890	1490	705	2465	1480	2105	1085	1775	875	1465	705
0.30	2445	1445	2135	1065	1790	870	1500	690	2370	1430	2045	1055	1750	855	1460	690
0.40	2340	1385	2065	1035	1770	845	1500	675	2275	1375	1990	1010	1730	830	1460	680
0.50	2230	1350	1985	985	1755	810	1470	665	2185	1345	1930	970	1690	800	1460	655
0.60	2130	1295	1920	950	1685	785	1425	640	2060	1290	1850	935	1650	780	1420	635
0.70	2030	1250	1815	905	1640	760	1405	625	1930	1230	1760	900	1580	750	1355	610
0.80	1920	1190	1735	865	1560	725	1350	605	1825	1180	1660	855	1505	710	1290	585
0.90	1735	1135	1620	830	1450	685	1270	575	1665	1130	1520	810	1415	675	1210	560

ML193UH135XP60D PERFORMANCE (Less Filter)																		
	Air Volume / Watts at D																	
External	Bottom Return Air, Side Return Air with Optional Return									Single Side Return Air - Air volumes in bold require field								
	Air Base, Return Air from Both Sides or Return Air from								fabricated transition to accommodate 20 x 25 x 1 in. air filter									
Pressure Bottom and One Side.							in order to maintain proper air velocity.											
in. w.g.	v.g. High Medium		m-High	n Medium-Low		Low		High		Medium-High		Medium-Low		Low				
	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts	cfm	Watts		
0.00	2800	1715	2155	1160	1730	900	1375	695	2720	1685	2110	1135	1670	905	1355	705		
0.10	2770	1665	2170	1145	1740	895	1415	700	2660	1650	2110	1115	1725	895	1390	700		
0.20	2690	1635	2150	1110	1770	890	1450	700	2600	1585	2125	1090	1750	885	1450	695		
0.30	2590	1560	2140	1080	1785	870	1455	695	2535	1525	2075	1065	1750	865	1465	685		
0.40	2500	1535	2105	1055	1785	855	1475	690	2400	1490	2055	1030	1715	845	1460	680		
0.50	2420	1465	2050	1025	1770	835	1465	665	2335	1420	2000	1005	1725	825	1455	660		
0.60	2330	1410	2015	995	1720	810	1460	655	2270	1385	1950	970	1720	800	1445	650		
0.70	2225	1370	1965	960	1690	785	1450	650	2175	1335	1895	950	1665	780	1430	635		
0.80	2150	1335	1875	925	1655	755	1435	630	2075	1295	1840	910	1605	745	1400	620		
0.90	2025	1290	1830	890	1575	720	1375	605	1975	1255	1755	875	1540	725	1340	590		

REVISIONS							
Sections	Description of Change						
Gas Heat Accessories	Revised High Pressure Switch Kit usage for 135 model.						
Specifications	Revised temperature rise for ML193UH045XP24B.						











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