



This reference should remain on site with the installed KE2 Temp + Defrost controller.



What's in the Kit - Parts List

The following parts are included in the KE2 Temp + Defrost kit:

- A** (1) KE2 Temp + Defrost controller
- B** (1) temperature sensor - 10'
- C** (4) self-tapping mounting screws
- D** (1) liquid tight cord grip
- E** (1) sensor ziptie
- F** (1) programming sticker
- G** (2) screws for high voltage shield

Supplies List

All of the accessories required for the controller to work are supplied, however, standard truck stock items are required to install the controller. A list is provided below:

- **conduit to go between the controller & evaporator**
- **(2) conduit connectors** (straight or elbow as required)
- **(4) high voltage wires matched to the load of the liquid line solenoid/compressor and the controller.**
- **wire labeling** (numbers, colors, etc.)
- **additional wire ties**
- **18 gauge twisted shielded pair** (if extending sensor wires/adding communication)
- **foam insulation** (if running wires outside the space)
- **silicone** (for sealing any box penetrations)

Select Mounting Location

The KE2 Temp is designed for a wide range of applications; therefore there are many potential installation locations. Breaking down the installation location by application provides the most helpful reference.

Application	Locations
Undercounter	Evaporator cabinet
	Outside controlled space
Walk-in	Evaporator cabinet
	Adjacent to entrance
Side-by-side	Above door





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Wiring the Controller

The KE2 Temp was designed with simplicity in mind. The controller accepts 120V / 208-240V to power the controller and 12V - 240V solenoid voltage via the liquid line solenoid relay through the lower conduit connection. The temperature sensor and communication wires are attached via the upper conduit connector.

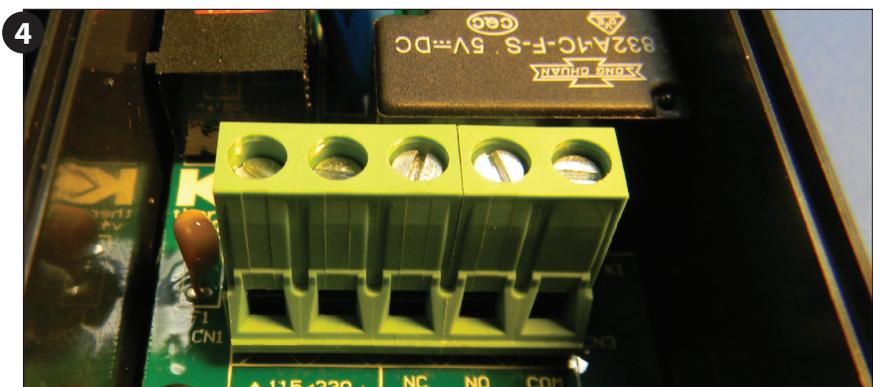
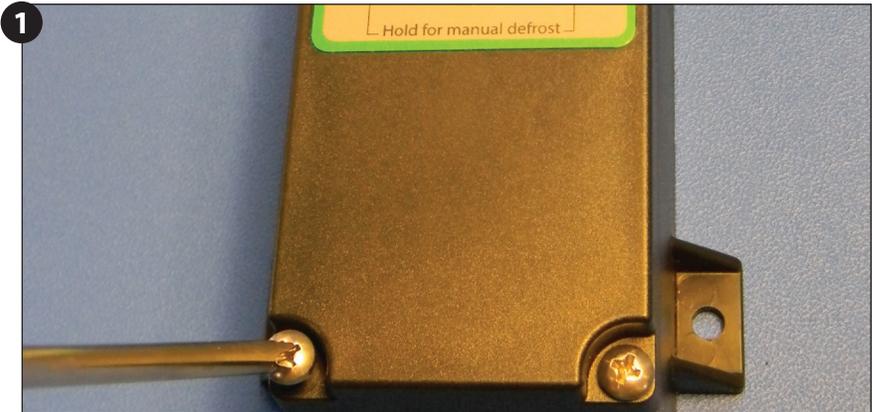
- 1 When wiring the controller first remove the display by loosening the four corner screws. The display is connected to the lower board by a short ribbon cable.

Caution: The board may be damaged if excessive force is used when removing the cover.

- 2 After the four screws have been detached from the lower section, the cover may be gently moved to the side.

- 3 Next remove the high voltage protective cover. There are two screws holding it in place.

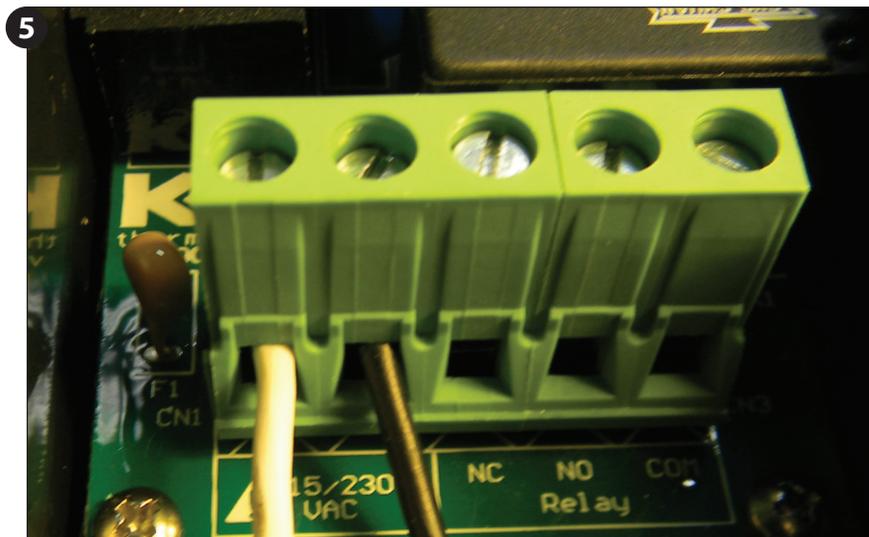
- 4 With the high voltage cover removed, the two screw terminal connectors can be seen. The 2-position connector is the controller's power supply. The voltage selector switch should be positioned to match the voltage supplied.





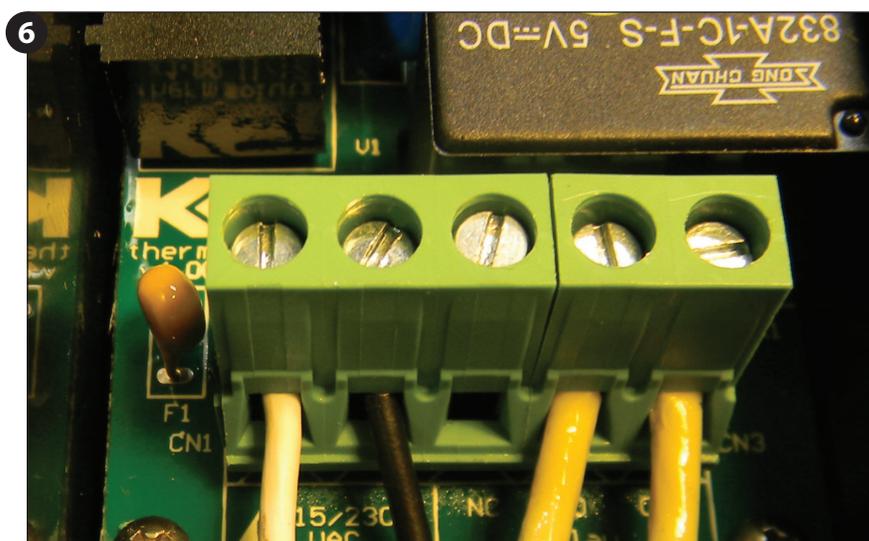
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- 5 Connect line (L1) to the right terminal position and neutral (L2) to the left terminal position.



- 6 The liquid line solenoid/compressor relay accepts a variety of input voltages and is not required to match the controller's input. See table for relay ratings. The relay uses the 3-position screw terminal to make the connection on the board. This relay is designed to control smaller compressors directly. It may also control either the liquid line solenoid or as a pilot to the compressor contactor. When connecting the wires to the relay, the controller will be breaking one leg of the power.

One leg of incoming power (L1) supply for the liquid line solenoid should be connected to the common terminal of the liquid line solenoid relay, the right most terminal connection. The other leg of the incoming power (L2) should be connected directly to the solenoid lead. The remaining lead from the solenoid should be connected to the NO (normally open) terminal, the leftmost terminal location.



 Proper wiring practices must be followed. Local wiring codes take precedence over any information in this bulletin.

Voltage Table

	Normally Open		Normally Closed	
	120V	240V	120V	240V
Outputs:				
(1) Relay				
Single Pole Double Throw				
FLA	30A	30A	N/A	10A
LRA	98A	80A	20A	20A
Resistive	N/A	30A	N/A	30A
Horsepower	1 hp	2 hp	1/4 hp	1/2 hp
Pilot Duty	800VA	720VA	290VA	360VA

- 7 Replace high voltage shield after wiring is completed.



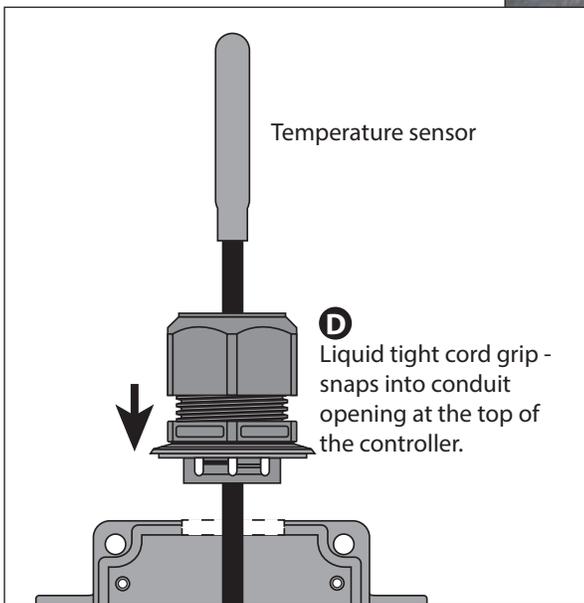
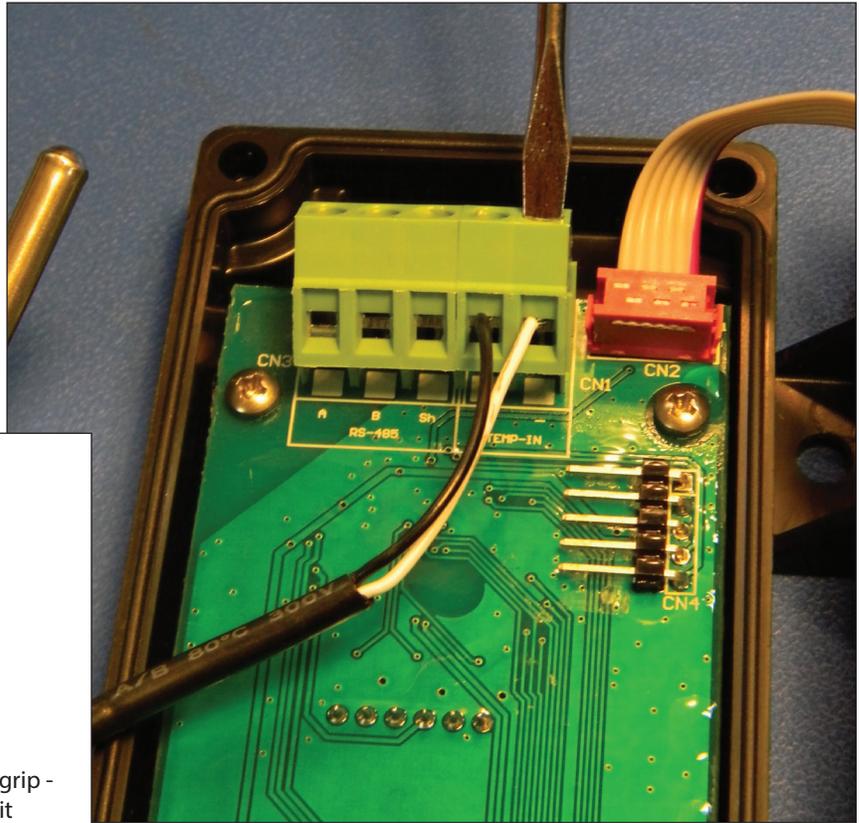
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Low Voltage Connections

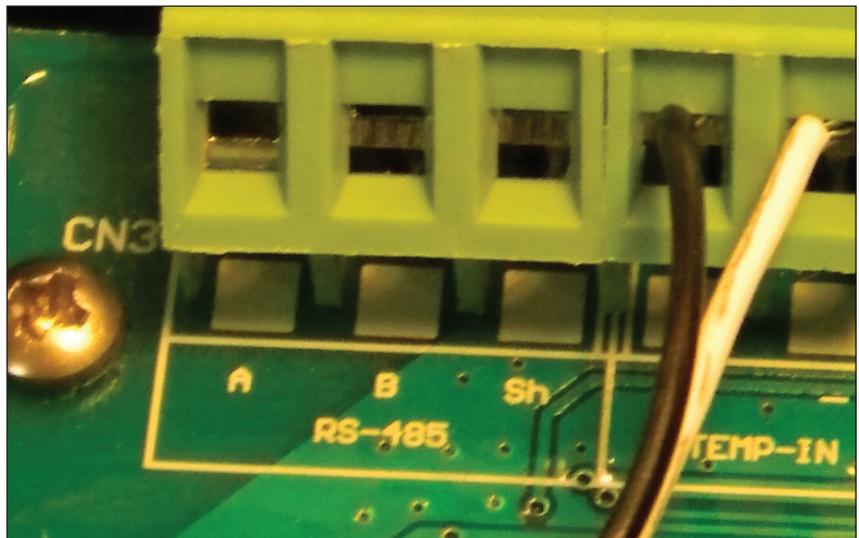
Temperature sensor - The temperature sensor terminal is located on the cover's circuit board and is permanently attached. The temperature sensor input consists of the right two terminals. Although the terminals are labeled '+' and '-' the sensor is not polarized and may be connected in either orientation.

The sensor should be fed through the top conduit connection using **D** liquid tight cord and before being attached to the board. If Modbus communication is being used, a water tight type conduit maybe used instead.



Communication

The KE2 Temp includes RS-485 Modbus communication. RS-485 communication should be connected to the A, B, and Sh (shield) connections.





Programming the Controller

Many applications of the KE2 Temp + Air Defrost can use the controller's preset defrosts per day. This automatically spaces the defrosts throughout the day, based on the number of defrost cycles selected. The user has the ability to change the number of defrost cycles performed by changing the Defrost per Day setpoint from 0 to 12.

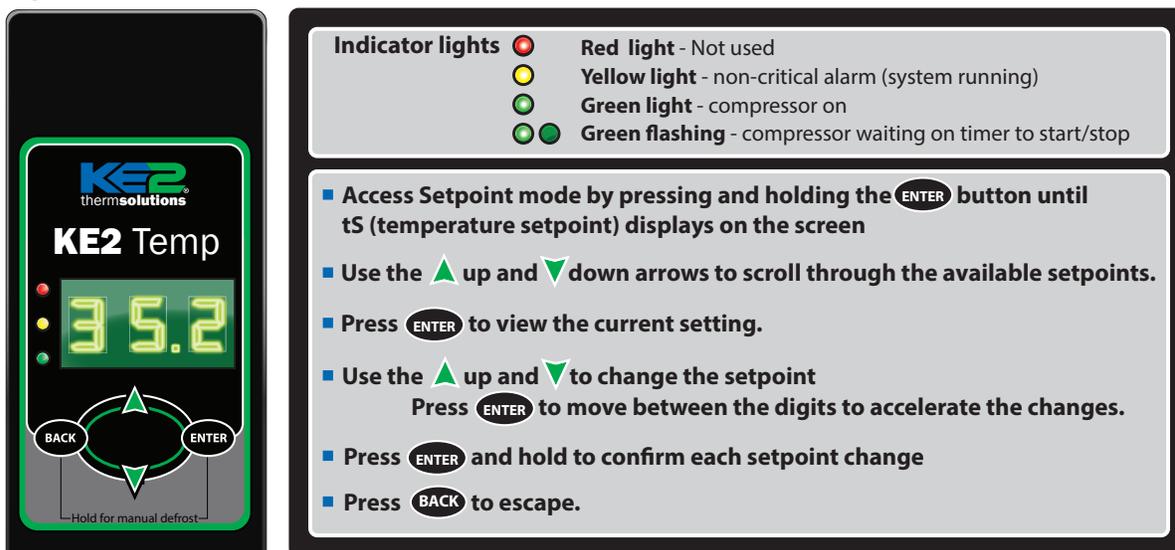
For more specific applications, the KE2 Temp has the option to schedule each individual defrost at a specific time of day.

KE2 Temp + Air Defrost Basic Navigation

Understanding the KE2 Temp + Air Defrost's menu structure will simplify configuration.

In **Figure 1** shows the basic button functions, as well as a list of basic setpoints.

Figure 1



- Setpoints**
- ▲ tS** = Temperature Setpoint
 - ▲ diF** = Differential
 - ▲ CSH** = Maximum Compressor Starts/Hour
 - ▼ dPd** = Defrost Per Day
 - tOd
 - d1
 - d2
 - d3
 - d4
 - d5 **▲** Only visible if CUS (custom) is selected for dPd (Defrost per day)
 - d6
 - d7 **▼** See page 7 for detailed setup instructions.
 - d8
 - d9
 - d10
 - d11
 - d12
 - dFt** = Defrost Time
 - HAO** = High Alarm Offset
 - LAO** = Low Alarm Offset
 - tAd** = Temp Alarm Delay
 - Adr** = Mod Bus Address
 - Unt** = Units for temp display (FAH or CEL)



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Basic Setpoints

Setpoint	Description	Minimum	Default	Maximum
tS	Temperature Setpoint	-50°F (-45°C)	35°F	100°F (38°C)
diF	Differential	1°F (1K)	2°F	30°F (17K)
CSH	Maximum Compressor Starts/Hour	5 (Off)*	6	10
dPd	Defrost Per Day	0	6	12, CUS**
dFt	Defrost Time	0 min	15 min	720 min
HAO	High Alarm Offset	1°F (1K)	5°F	10°F (6K)
LAO	Low Alarm Offset	1°F (1K)	3°F	10°F (6K)
tAd	Temp Alarm Delay	1 min	90 min	180 min
Adr	Mod Bus Address	1	1	247
Unt	Units for temp display	FAH	FAH	CEL

*Selecting fewer than 5 compressor starts per hour results in the starts per hour feature being turned off. The compressor will then function on temperature only.

** Selecting CUS (custom) unlocks additional Setpoints. See Advanced Setpoints table.

Advanced Setpoints - includes setpoints only visible when CUS (custom) is selected under dPd (defrosts per day)

Setpoint	Description	Minimum	Default	Maximum
tS	Temperature Setpoint	-50°F (-45°C)	35°F	100°F (38°C)
diF	Differential	1°F (1K)	2°F	30°F (17K)
CSH	Maximum Compressor Starts/Hour	5 (Off)*	6	10
dPd	Defrost Per Day	0	6	12, CUS
d12	Start time of Defrost #12	00	dis (disabled)	23,dis (disabled)
d11	Start time of Defrost #11	00	dis	23,dis
d10	Start time of Defrost #10	00	dis	23,dis
d9	Start time of Defrost #9	00	dis	23,dis
d8	Start time of Defrost #8	00	dis	23,dis
d7	Start time of Defrost #7	00	dis	23,dis
d6	Start time of Defrost #6	00	dis	23,dis
d5	Start time of Defrost #5	00	dis	23,dis
d4	Start time of Defrost #4	00	dis	23,dis
d3	Start time of Defrost #3	00	dis	23,dis
d2	Start time of Defrost #2	00	dis	23,dis
d1	Start time of Defrost #1	00	dis	23,dis
tod	Time of Day	0.0	12.0	23.5
dFt	Defrost Time	0 min	15 min	720 min
HAO	High Alarm Offset	1°F (1K)	5°F	10°F (6K)
LAO	Low Alarm Offset	1°F (1K)	3°F	10°F (6K)
tAd	Temp Alarm Delay	1 min	90 min	180 min
Adr	Mod Bus Address	1	1	247
Unt	Units for temp display	FAH	FAH	CEL

**CUS - Setpoints display when CUS selected
 See page 7 for detailed Custom Defrost setup instructions

*Selecting fewer than 5 compressor starts per hour results in the starts per hour feature being turned off. The compressor will then function on temperature only.



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Custom Defrost Setup

The following steps will guide you through the setup of the KE2 Temp's custom defrost feature.

Abbreviations:

- CUS = custom
- d1 = custom defrost 1
- diS = disabled
- dpd = defrosts per day
- ts = temperature setpoint
- tod = time of day



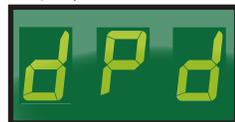
STEP 1

Press and hold the **ENTER** button, **ts** is displayed on the LEDs



STEP 2

Press the **▲** up arrow until **dpd** is displayed,



then press **ENTER**, 6 (default) will be displayed.



STEP 3

Press the **▲** up arrow until **CUS** is displayed.



Press and hold the **ENTER** button for 3 seconds until the **dpd** is displayed.



STEP 4

Press the **▲** up arrow until **tod** (time of day) is displayed,



then press **ENTER**

Use the **▲** up arrow and **▼** down arrow to set the time.

Note: The time is displayed in military time (24-hr clock) The 1st 2 digits are the hour. The minutes are after the decimal. Since there are only 3 digits, the time will be set to the nearest 10 minutes. See examples below.

Examples:

8:10 am would be 8.1 on the controller's display



4:32 pm would be 16.3 on the controller's display.



After the time is set, press and hold the **ENTER** button for 3 seconds, until **tod** is displayed



STEP 5

Press the **▲** up arrow to display Defrost 1 (**d1**).



To set the first defrost, press **ENTER** button.

diS (disabled) will be displayed.



Use the **▼** down arrow to set the defrost time.

Note: Defrost times may only be set on the hour.

Example:

2:00 am would be 2



Once the correct time is displayed, press and hold the **ENTER** button until **d1** is displayed.



STEP 6

Repeat steps as necessary for **d2** to **d12**.

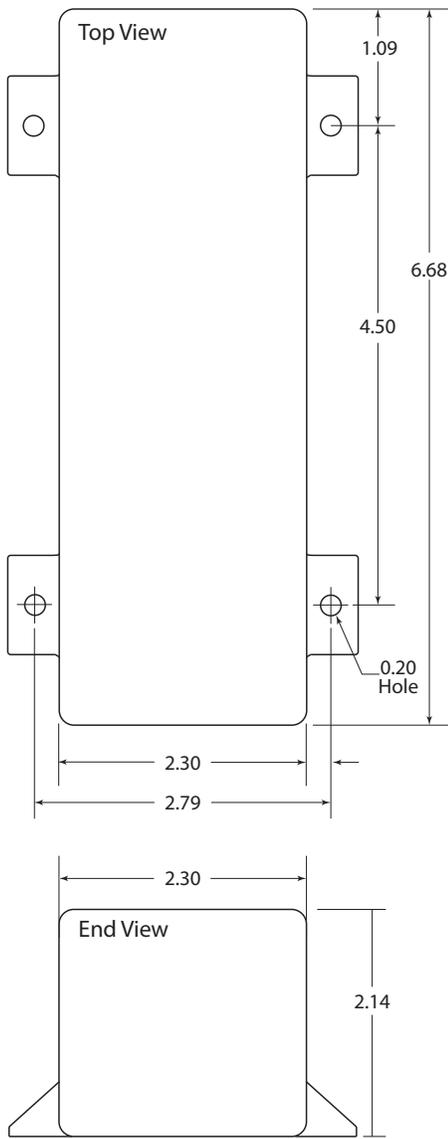


STEP 7

Press the **BACK** button to save settings, and return to the main screen (room temp will be displayed).



Dimensions - Inches



Wiring Diagram

