

Slant/Fin®

VICTORY II™

Cast-iron power vent gas boilers BOILER REPLACEMENT PARTS LIST

This parts list must be left with owner, hung on or adjacent to the boiler. Owner should retain parts list for future reference.

VHS Models with Intermittent Pilot System - Spark Ignition

| ITEM NO. | DESCRIPTION | MODEL NUMBERS | | | | | |
|----------|--|---------------|-----------|-----------|-----------|-----------|-----------|
| | | VHS-30 | VHS-60 | VHS-90 | VHS-120 | VHS-150 | VHS-180 |
| 1 | Jacket Top Panel | 440051 | 440052 | 440053 | 440054 | 440055 | 440056 |
| 2 | Jacket Back Panel | 412182 | 412183 | 412184 | 412185 | 412186 | 412187 |
| 3 | Jacket Left Panel | 440067 | 440067 | 440067 | 440067 | 440067 | 440067 |
| 4 | Jacket Right Panel | 440733 | 440733 | 440733 | 440733 | 440733 | 440733 |
| 5 | Jacket Front Upper Panel | 440060 | 440061 | 440062 | 440063 | 440064 | 440065 |
| 6 | Jacket Front Lower Panel | 460122 | 460123 | 460124 | 460125 | 460126 | 460127 |
| 7 | Burner Mounting Plate | 440111 | 440112 | 440113 | 440114 | 440115 | 440116 |
| 8 | Base Assembly with Insulation | 440013 | 440014 | 440015 | 440016 | 440017 | 440018 |
| 9 | Heat Exchanger Assembly | 440006 | 440007 | 440008 | 440009 | 440010 | 440011 |
| 10 | Flue Collector Assembly | 440712 | 440713 | 440714 | 440715 | 440716 | 440717 |
| 11 | Access Door | 440027 | 440028 | 440029 | 440030 | 440031 | 440032 |
| 12 | Upper Control Box Bracket | 440729 | 440729 | 440729 | 440729 | 440729 | 440729 |
| 13 | Lower Control Box Bracket | 440732 | 440732 | 440732 | 440732 | 440732 | 440732 |
| 14 | Burner | 440539 | 440539 | 440539 | 440539 | 440539 | 440539 |
| 15 | Burner with Bracket | 440540 | 440540 | 440540 | 440540 | 440540 | 440540 |
| 16 | Main Burner Orifice, Natural Gas | 440552 | 440552 | 440552 | 440552 | 440552 | 440552 |
| 16 | Main Burner Orifice, Propane Gas | 440553 | 440553 | 440553 | 440553 | 440553 | 440553 |
| 17 | Burner Clip | 410509 | 410509 | 410509 | 410509 | 410509 | 410509 |
| 18 | Gas Manifold | 440501 | 440502 | 440503 | 440504 | 440505 | 440506 |
| 19 | Pilot Burner Assembly w/cable, Natural Gas | 412075 | 412075 | 412075 | 412075 | 412075 | 412075 |
| 19 | Pilot Burner Assembly w/cable, Propane | 412067 | 412067 | 412067 | 412067 | 412067 | 412067 |
| 20 | Gas Valve, Natural Gas | 440534 | 440534 | 440534 | 440534 | 440534 | 440534 |
| 20 | Gas Valve, Propane Gas | 440535 | 440535 | 440535 | 440535 | 440535 | 440535 |
| 21 | Pilot Tube, 1/4 O.D. Alum. | 410530 | 410530 | 410530 | 410530 | 410530 | 410530 |
| 22 | Junction Box | 650607 | 650607 | 650607 | 650607 | 650607 | 650607 |
| 23 | Junction Box Cover | 650608 | 650608 | 650608 | 650608 | 650608 | 650608 |
| 24 | Hydrolevel Hydrostat Control Model #3200 OR | 461010 | 461010 | 461010 | 461010 | 461010 | 461010 |
| 24 | Beckett Aquasmart Control Model #7600B | 461011 | 461011 | 461011 | 461011 | 461011 | 461011 |
| 25 | Ignition Control, Natural Gas | 411873 | 411873 | 411873 | 411873 | 411873 | 411873 |
| 25 | Ignition Control, L.P. Propane Gas | 411978 | 411978 | 411978 | 411978 | 411978 | 411978 |
| 27 | Well for Hydrolevel Control w/LWCO | 461012 | 461012 | 461012 | 461012 | 461012 | 461012 |
| 28 | Air Flow Pressure Switch | 440856 | 440856 | 440856 | 440856 | 440856 | 440856 |
| 29 | Pressure Switch Plastic Tubing | 440760 | 440760 | 440760 | 440760 | 440760 | 440760 |
| 30 | Inducer Relay | 440543 | 440543 | 440543 | 440543 | 440543 | 440543 |
| 31 | Circulator | 7902022 | 7902022 | 7902022 | 7902022 | 7902022 | 7902022 |
| 32 | Inducer Inlet Assembly | 440762 | 440763 | 440764 | 440765 | 440766 | 440767 |
| 33 | Blower Assembly (Inducer) | 440745 | 440745 | 440745 | 440745 | 440745 | 440745 |
| 34 | Flue Collar, Adapter and Cond. Drain | 455026 | 455026 | 455026 | 455026 | 455026 | 455026 |
| 35 | Condensation Drain Plastic Tubing | 440802 | 440802 | 440802 | 440802 | 440802 | 440802 |
| 36 | 90° Turn Stud | 650541 | 650541 | 650541 | 650541 | 650541 | 650541 |
| 37 | Control Box | 440840 | 440840 | 440840 | 440840 | 440840 | 440840 |
| 38 | Pipe Nipple, 3/4" | 400225 | 400225 | 400225 | 400225 | 400225 | 400225 |
| 39 | Relief Valve, 30 psi | 400103 | 400103 | 400103 | 400103 | 400103 | 400103 |
| 40 | Drain Valve | 910460011 | 910460011 | 910460011 | 910460011 | 910460011 | 910460011 |
| 41 | Temperature/Pressure Gauge | 910373061 | 910373061 | 910373061 | 910373061 | 910373061 | 910373061 |
| 42 | Roll-out Safety Switch | 411883 | 411883 | 440720 | 440720 | 440721 | 460547 |
| - | Pilot Orifice, Natural Gas (Not Shown) | 410542 | 410542 | 410542 | 410542 | 410542 | 410542 |
| - | Pilot Orifice, Propane (Not Shown) | 410524 | 410524 | 410524 | 410524 | 410524 | 410524 |

When ordering replacement parts, specify the boiler model number, serial number and gas by name (natural or propane). For replacement parts, heating contractors should contact their Slant/Fin boiler distributor.

VICTORY II VHS MODELS

OPTIONAL VENT SYSTEM PARTS

3" diameter Heat-Fab Saf-T venting system (AL29-4C[†] stainless steel)
for vertical pressure venting

| DESCRIPTION | Slant/Fin Part No. | Heat-Fab Part No. |
|-------------------------------|--------------------|-------------------|
| 6" long vent pipe | 440671 | 7301GC |
| 12" long vent pipe | 440672 | 7302GC |
| 18" long vent pipe | 440673 | 7304GC |
| 24" long vent pipe | 440674 | 7305GC |
| 36" long vent pipe | 440675 | 7307GC |
| 48" long vent pipe | 440676 | 7308GC |
| Elbow termination with screen | 440678 | 7314TERM |
| Support, 6" clearance | 440679 | 7323GCC |
| Support, 2" clearance | 440692 | 7323GC2 |
| Support clamp | 440680 | 4327SS |
| 45° elbow | 440681 | 7311GC |
| 90° elbow | 440682 | 7314GC |
| TEE termination with screen | 440683 | 7390TEE |

| DESCRIPTION | Slant/Fin Part No. | Heat-Fab Part No. |
|--|--------------------|-------------------|
| Fire stop | 440685 | 5318CI |
| Tight radius 90° elbow | 440668 | 7314GCTR |
| 3" x 5" vent adapter | 660549 | 73FINADP |
| Sealant GE-RTV 106 -3 oz. Tube | 440690 | — |
| Sealant Dow Corning 732 -3 oz. Tube | 440691 | — |
| Sealant Dow Corning 732 -10 oz. Cartridge | 440693 | — |

[†]: AL 29-4C is registered trademark of Allegheny Ludlum Corp.

* Must be used with slip joint connector.



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